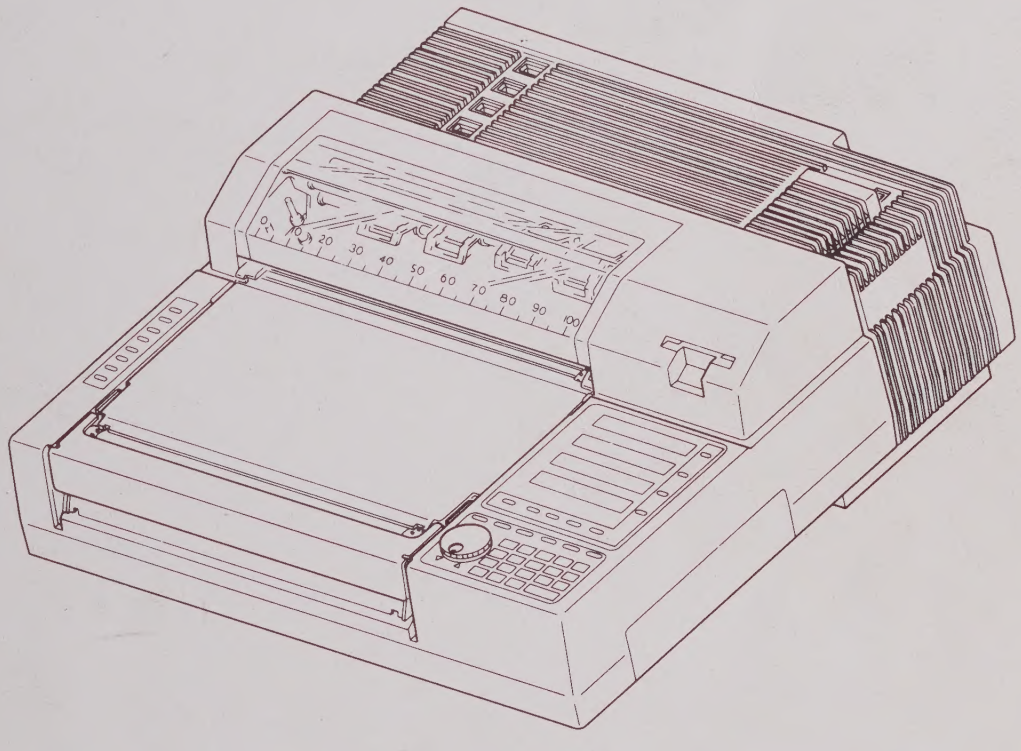
RD3721

Flatbed Recorder with Printer

RD3722

Flatbed Recorder without Printer



MP MASTER
MA34845

OMEGA®

An OMEGA Technologies Company

Operator's Manual
M1348/0492

WARRANTY

OMEGA warrants this unit to be free of defects in materials and workmanship and to give satisfactory service for a period of **13 months** from date of purchase. OMEGA Warranty adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that our customers receive maximum coverage on each product. If the unit should malfunction, it must be returned to the factory for evaluation. Our Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective it will be repaired or replaced at no charge. However, this WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of being damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components which wear or which are damaged by misuse are not warranted. These include contact points, fuses, and triacs.

We are glad to offer suggestions on the use of our various products. Nevertheless OMEGA only warrants that the parts manufactured by it will be as specified and free of defects.

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Every precaution for accuracy has been taken in the preparation of this manual, however, OMEGA ENGINEERING, INC. neither assumes responsibility for any omissions or errors that may appear nor assumes liability for any damages that result from the use of the products in accordance with the information contained in the manual.

RETURN REQUESTS / INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA ENGINEERING Customer Service Department. Call toll free in the USA and Canada: 1-800-622-2378, FAX: 203-359-7811; International: 203-359-1660, FAX: 203-359-7807.

BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, YOU MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OUR CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

FOR WARRANTY RETURNS, please have the following information available BEFORE contacting OMEGA:

1. P.O. number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems you are having with the product.

FOR NON-WARRANTY REPAIRS OR CALIBRATION, consult OMEGA for current repair/calibration charges. Have the following information available BEFORE contacting OMEGA:

1. Your P.O. number to cover the COST of the repair/calibration,
2. Model and serial number of product,
3. Repair instructions and/or specific problems you are having with the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. That way our customers get the latest in technology and engineering.

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Printed in U.S.A.

How to use this Instruction Manual

This instruction manual describes the standard functions and operating procedures of RD3721 and RD3722 recorders. Options are discussed either in the rear of this manual or in a separate manual (for the list of options, refer to the following):

OPTION NAME	SUFFIX*	MANUAL NUMBER
Calculation function	-MATH	rear of this manual (M1348)
Built-in alarm	-AK04	rear of this manual (M1348)
Remote control	-REM	rear of this manual (M1348)
GPIB Interface	/GP-IB or -GPIB	M1432
RS232C Interface	/RS232C or -RS232	M1432

*Note: The suffix with a "-" or "/" means the same thing.

UNPACKING

Remove the Packing List and verify that all equipment has been received. If there are any questions about the shipment, please call the OMEGA Customer Service Department at 1-800-622-2378 or (203) 359-1660.

Upon receipt of shipment, inspect the container and equipment for any signs of damage. Take particular note of any evidence of rough handling in transit. Immediately report any damage to the shipping agent.

NOTE

The carrier will not honor any claims unless all shipping material is saved for their examination. After examining and removing contents, save packing material and carton in the event reshipment is necessary.

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/MATH Option (after main manual)

/AK04 Option (after /MATH option)

/REM Option (after /AK04 option)

1. UPON RECEIVING THE PRODUCT

The OMEGA RD3721/RD3722 Recorder has been delivered after a thorough in-house inspection. However, make sure of the following when you receive it.

1.1 Checking the Model and Its Specifications

The RD3721/RD3722 Recorder is provided with a nameplate on its rear panel that indicates the model number, etc as shown in Figure 1.1. When you receive your recorder, check the information on the nameplate to make sure that it is specified by your order. Also, when you contact OMEGA, inform the caller of the Model number and serial number as given on the nameplate.

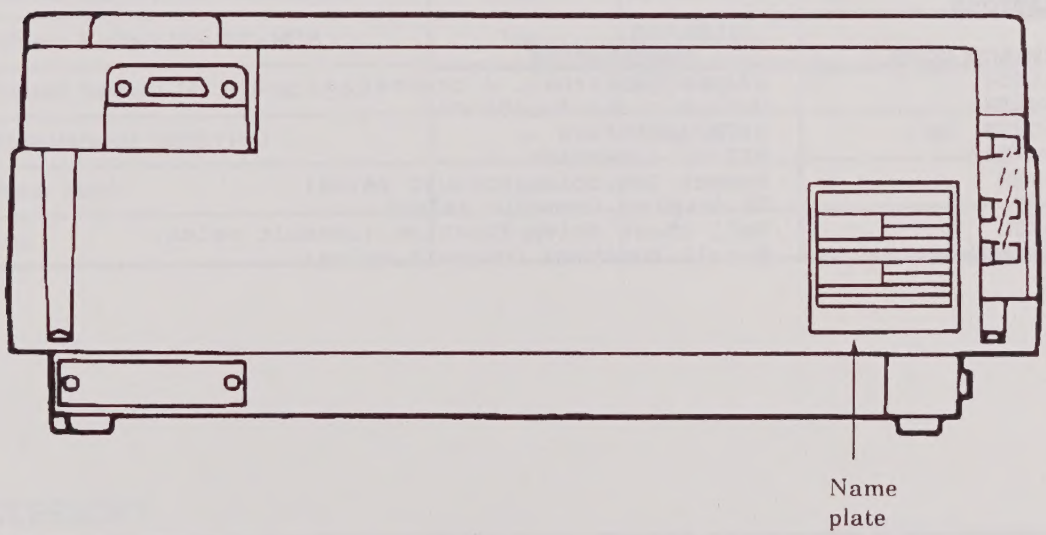


Figure 1.1

Model and Suffix Code

MODELS AND OPTIONS

PART NUMBER	DESCRIPTION	
RD3721-12	1 pen recorder, T/C, V	with printer and electrical pen lift
RD3721-15	1 pen recorder, T/C, RTD, V	with printer and electrical pen lift
RD3721-22	2 pen recorder, T/C, V	with printer and electrical pen lift
RD3721-25	2 pen recorder, T/C, RTD, V	with printer and electrical pen lift
RD3721-32	3 pen recorder, T/C, V	with printer and electrical pen lift
RD3721-35	3 pen recorder, T/C, RTD, V	with printer and electrical pen lift
RD3721-42	4 pen recorder, T/C, V	with printer and electrical pen lift
RD3721-45	4 pen recorder, T/C, RTD, V	with printer and electrical pen lift
RD3722-12	1 pen recorder, T/C, V	without printer, with manual pen lift
RD3722-15	1 pen recorder, T/C, RTD, V	without printer, with manual pen lift
RD3722-22	2 pen recorder, T/C, V	without printer, with manual pen lift
RD3722-25	2 pen recorder, T/C, RTD, V	without printer, with manual pen lift
RD3722-32	3 pen recorder, T/C, V	without printer, with manual pen lift
RD3722-35	3 pen recorder, T/C, RTD, V	without printer, with manual pen lift
RD3722-42	4 pen recorder, T/C, V	without printer, with manual pen lift
RD3722-45	4 pen recorder, T/C, RTD, V	without printer, with manual pen lift

OPTIONS

OPTION CODE	DESCRIPTION
-AK04	Alarms (internal, 4 points)
-MATH	Mathematical functions
-GPIB	GPIB interface
-RS232	RS232C interface
-REM	Remote Controls (consult sales)
-DF	°F display (consult sales)
-ROL	Roll chart drive function (consult sales)
-REROL	Reroll function (consult sales)

Accessories & Spares

Name		Standard accessories	Model	
			Part No	Order Q'ty
Ribon cassette		1 pc.	RD3720-RC	1 unit (1 pc. / unit)
Z - fold chart (344mm x 20m)		1 chart	RD3720-ZFP	10 units (1 pc. / unit)
Roll chart (344mm x 20m)		1 chart	RD3720-RP	10 units (1 pc. / unit)
* Disposal felt - tip pen cartridge	1st channel(red)	—	RD3720-01	1 unit (3 pcs. / unit)
	2nd channel(green)	—	RD3720-02	
	3rd channel(blue)	—	RD3720-03	
	4th channel(brown)	—	RD3720-04	
IC memory card (setting data)		1 pc.8KB	RD-MC8	1 unit (1 pc. / unit)
Dust cover		—	B9619AV	
Lithium battery (for mainframe)		1 pc.	B9588ZB	
Lithium battery (for RD-MC8)		1 pc.	B9586JU	2 units (1 pc. / unit)
Lithium battery (for RD-MC256)		—	B9586JV	
Measurement leads (1m)		—	B9409JA	1 set
Power cord		1 set		
Fuse		1 pc.		

ACCESSORY

Part Name	Part No.	Description
IC memory card	RD-MC256	256 KB

1.2 Checking the Accessories and Appearance

The recorder is provided with the accessories shown in Figure 1.2.

Check the accessories to make sure that they are all there. Further, visually check the recorder to make sure that it has not been damaged.

Should the number of accessories be short or the recorder be damaged, contact the representative where you purchased it.

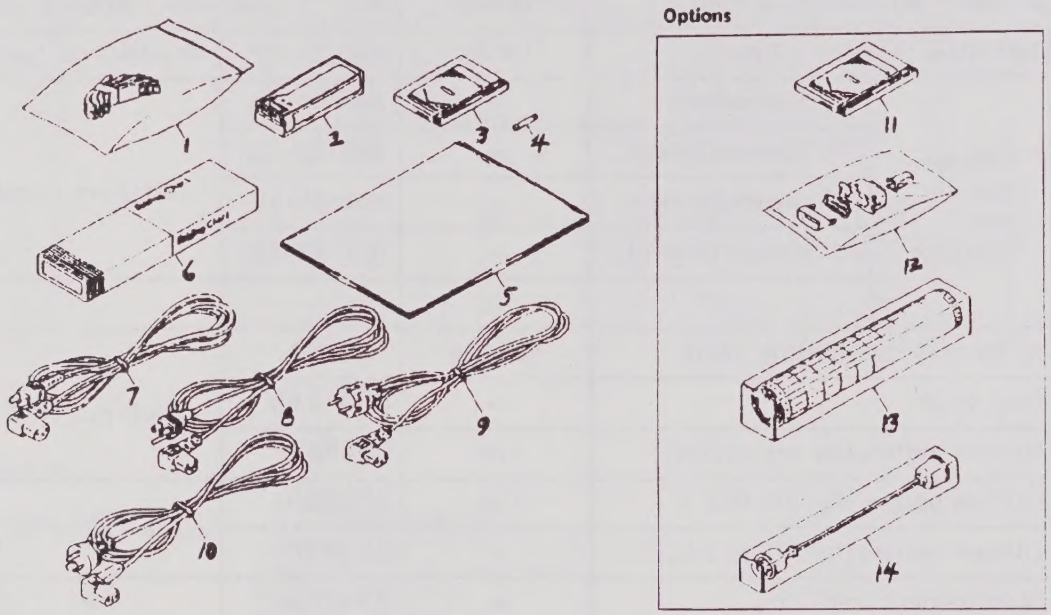


Figure 1.2

Table 1.1

	No.	Name	Part No.	Q'ty	Remarks
Standard Accessory	①	Pen cartridge	–	1/color	Same as No. of pens
	②	Ribbon cassette	RD3720-RC	1	RD3721
	③	IC memory card	RD-MC8	1	8K byte
	④	Fuse	A9134 KF	1	(Installed in fuse holder)
	⑤	Instruction Manual	–	1	
	✱⑥	Chart, Folding	RD3720-ZFP	1	About 20 m
	⑦	Cable assembly	(other than UL, VDE, and SAA - special order)		
	⑧	Cable assembly	(for UL)		
	⑨	Cable assembly	(for VDE - special order)		
	⑩	Cable assembly	(for SAA - special order)		
Option	⑪	IC memory card	RD-MC256	1	256K byte
	⑫	Connector (for alarm, remote control)	A9026KC	1	
	⑬	Roll chart paper	RD3720-RP	1	about 20m
	⑭	Stock roller		1	when /ROL or /REROL is specified

*When /ROL or /REROL is specified, roll chart paper is delivered instead of the folding chart paper.

<Optional Reroll Function (/ REROL)>

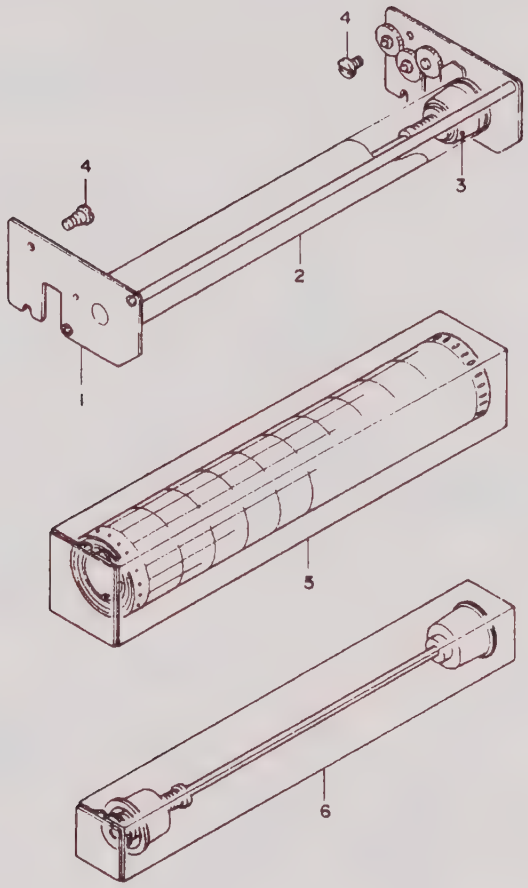


Figure 1.3

Table 1.2

	No.	Name	Part No.	Qt'y	Remarks
Standard Accessory	①	Reroll metal fitting	–	1 / color	same as No. of pens
	②	Roll core	B9585SH	1	RD3721 only
	③	Reroll stock roller	3789 01	1	8KB
	④	mounting screw	A9134KF	1	(Installed in fuse holder)
	*⑤	Roll chart paper	RD3720-RP	1	about 20m
	⑥	Chart stock roller		1	

*The reroll chart cassette (with gear) are delivered together with the recorder by specifying / REROL when ordering.

1.3 Prior to Using the Recorder

After unpacking the recorder, open the top transparent cover to remove Shipment packing as shown in Figure 1.4

(1) Peel the top transparent cover seal to expose the cover.

(2) remove the cushions located on both left and right sides of the pen carriage.

(3) Remove the tie wire (RD3721 only) holding the printer head in the center.

(4) Unpacking precedures are completed.
The recorder is now ready to use.

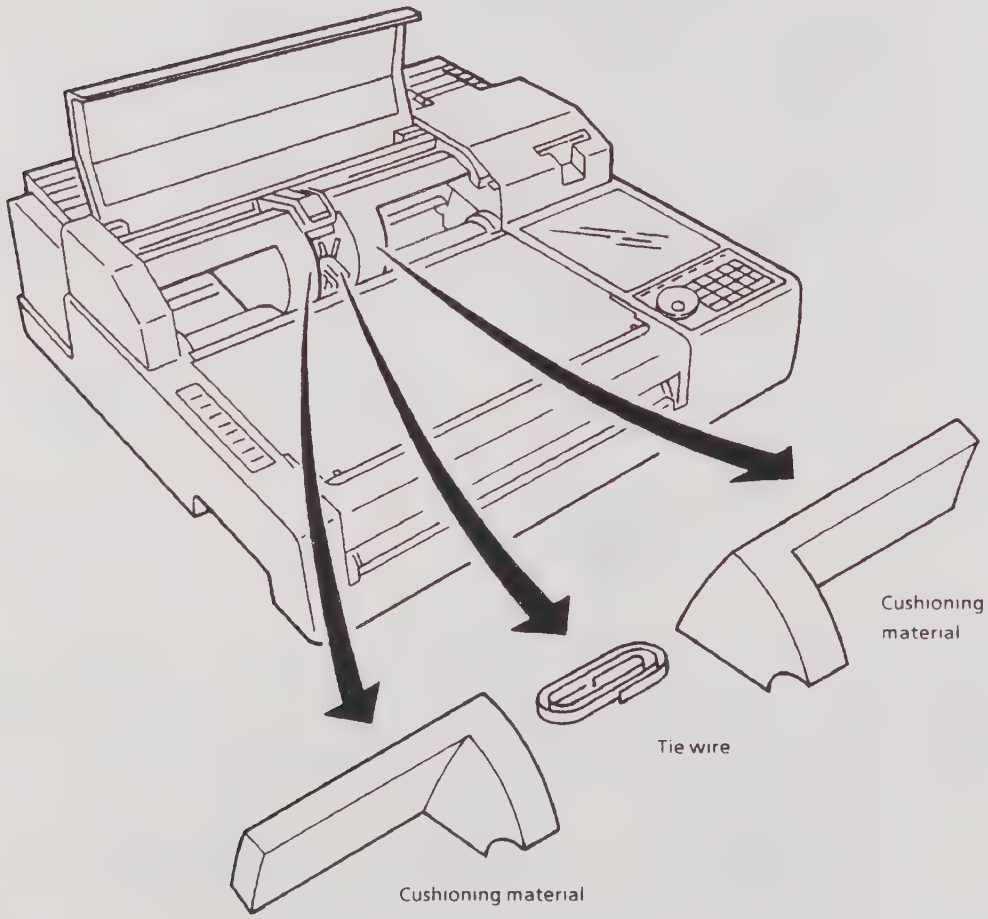


Figure 1.4

2. OUTLINE

2.1 Product Outline

The OMEGA RD3721/RD3722 is a high performance, multipen recorder. Any DC voltage, thermocouple or RTD input can be selected for each channel. In addition to analog recording, the recorder also allows measured values, dates, scales, alarm lists, and messages to be printed out or partial suppression-recorded through the use of a wire dot printer. Easy-to-read fluorescent display tubes are used and the recorder is capable of selecting measured data, bar-graph and range data displays for each channel. Thus, while the RD3721/RD3722 offers high performance, it is easy to operate. Basic items such as range and chart speed can be easily set interactively with the display unit via function keys and setting knobs.

Further, the recorder range of applications can be expanded by adding various optional functions, such as the memory function in the form of an IC memory card, calculation and GPIB/RS232 communications functions, and an alarm output.

2.2 Features

■ **Highly Functional and Intelligent**

- Wide range of DC voltage, thermocouple and RTD inputs
  A single RD3721/RD3722 recorder can cope with all DCV, T/C, and RTD inputs. Further, it has cryogenic gold-iron-cromega™ (KP vs Au7Fe) T/C input which is built into it as standard equipment.

- Versatile print-out functions (RD3721 only).
  Includes measured data, date, scale markings, alarms, messages, manual prints, lists, etc.
- A choice of 3 display functions
  Measured data, bar-graph and range data can be selected as required.
- Zone recording (recording area adjustment)
  The recording range can be arbitrarily set by adjusting the pen position.
- Partial suppression and extension
  The RD3721/RD3722 can suppress the recording of unnecessary areas and extend the recording of important areas.
- AUTO span shift
  Selecting this mode automatically shifts the recording span by + 50%, and continues recording when an input exceeds the measuring range (span).

■ **Computer Friendly**

- GP-IB and RS-232C interfaces bi-directional communication is available in which both interfaces allow data output and panel setting. Further, communication input can be analog-recorded, enabling raw measured data and communication input data to be recorded simultaneously.

- Simple operation
  The RD3721/RD3722 can be operated as simply as conventional analog recorders, even though it has multifunctional capabilities. Using the function keys and setting knobs, various settings are made simply by using an interactive system with the display unit.

- New recording mechanism
  The adoption of new pens allows the recorder to record for about 1500 m (about twice that of conventional units).
  Further, the chart is 20 m long, enabling continuous operating time to be extended considerably. In addition, the provision of grooves in the platen has almost eliminated ink blots at the chart folding lines, which is a problem at low chart feed speeds in conventional recorders.

■ **High-speed Response 1600 mm / s**
  Maximum pen speed is 1600 mm/s, significantly improving traceability at high-speed.

■ **IC memory Card**
  An IC memory card stores the set values and measured data.
  - Set value memory (standard).
    Previously-used set values can be stored in an IC memory card and used again simply by inserting the IC memory card into the unit.
  - Set value and data memory (optional)
    Can store measured data in which an alarm or external contact is triggered. Memory capacity is 256K bytes and the memory can store a maximum of 32,000 data/channel.
    Stored data can be recorded or output for communication as required.

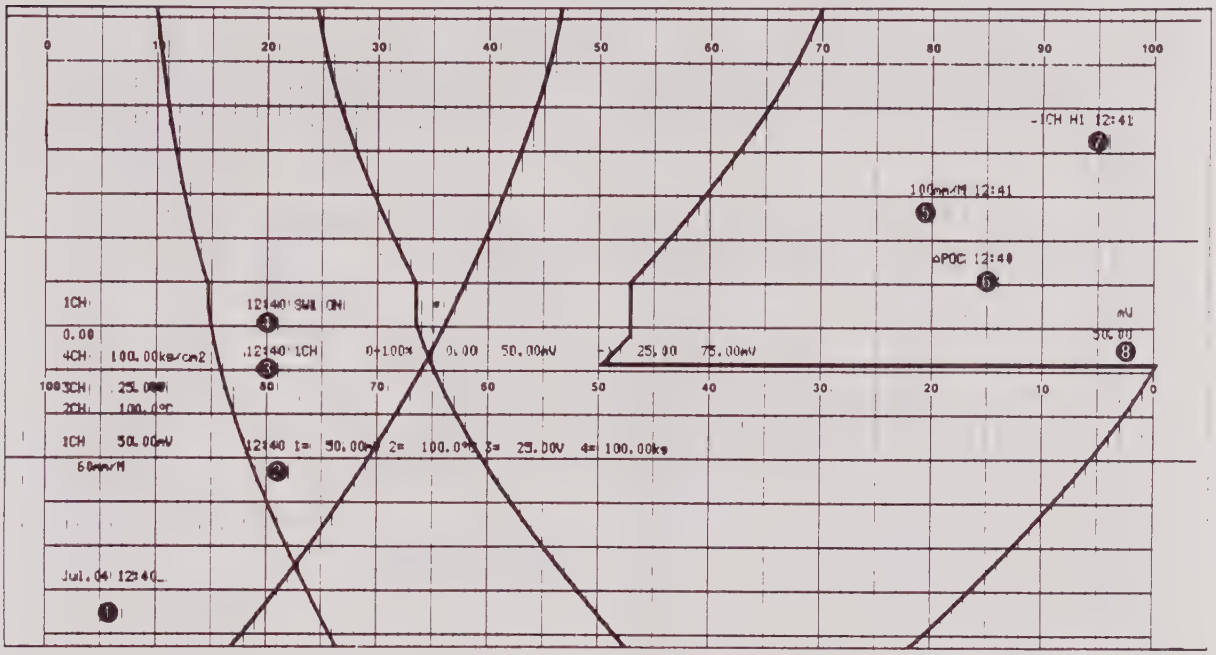
■ **Power Supply: 90 to 250V AC**

■ **A wide range of Optional Features**
  - Mathematical functions (/MATH)
    This function is in addition to the standard difference calculation and scaling functions and is capable of executing various calculations much as arithmetic operations, square root extraction (SQR), absolute value (ABS), common logarithms (LOG) and exponents (EXP). Calculated data can be recorded or output for communication.
  - Remote control function (/REM)
    Chart start/stop, chart speed control, chart speed change, recording ON / OFF selection, message, and manual print-out are controlled remotely. Selecting recording ON / OFF allows the pens to be raised and lowered independently.
  - Alarm output (/AK-04)
    Four alarm outputs can be obtained and two upper or lower limit alarm levels can be set per channel.
  - Roll chart drive function (/ ROL)
    The roll chart can be used by attaching hardware for roll chart.
  - Reroll function (/ REROLL)
    The roll chart can be rerolled by using a chart cassette which is provided with reroll functions.

2.3 Recording Examples

2.3.1 Four Analog Recording Channels Plus Various Print-outs

(RD3721 only)



(1) **Fixed Time Print-out (*)**
Executes print-out per specified time span (minimum : 1 minute).

(2) **Manual Print-out**
Pressing the MAN PRINT key prints out the time and measured data for all channels in a single line.

(3) **Range Change Print-out**
The range change and time contents are printed out when therange is changed in the AUTO Span Shift mode.

(4) **Message Print-out**
Can be set arbitrarily within 70 characters (with time data)
MESSAGE (0) : Pressing the MESSAGE key starts print-out.
MESSAGE (1 to 4) : If the REMOTE function (optional) is provided, print-out is executed at external contact input. (4 points maximum).

(5) **Print-out at Chart Speed Change**
Chart speed and the time prior to and following a chart speed change are printed out.

(6) **Pen-Offset Compensation ON / OFF Print-out**
The ON / OFF mark and time are printed out when pen-offset compensation is ON / OFF.

(7) **Alarm Print-out (*)**
The channel No., alarm type, and ON / OFF time are printed out.

(8) Scale Print Out (*)

0% and 100% values are printed out at the same intervals as fixed time print-out.

Note) In (1), (6) above and chart start print-out, when pen-offset compensation is set to AUTO, (selection at SET UP mode. If AUTO is not selected, channel is always pen-offset compensation reference channel) the pen-offset compensation reference channel is printed out.

example △Poc 3 12 : 40

This indicates that the reference channel is 3CH and Pen-offset Compensation is ON.

When the chart paper is fed for a fixed length, the print - out marked with (*) executes the next line printing.

Hence if the chart feeding speed is slow, it takes much time to start print - out. The print - out marked with (*) is disabled while chart feed is halted.

Any of the print - out other than that of the marked with (*) executes print - out with the change recoginized.

When the chart feed is halted, one line is fed after pointing (manual print message print - out). For other cases, print - out is disabled while chart feed is halted.

When starting the chart, each print - out is executed corresponding to the change at this time line feeding after print - out is disabled.

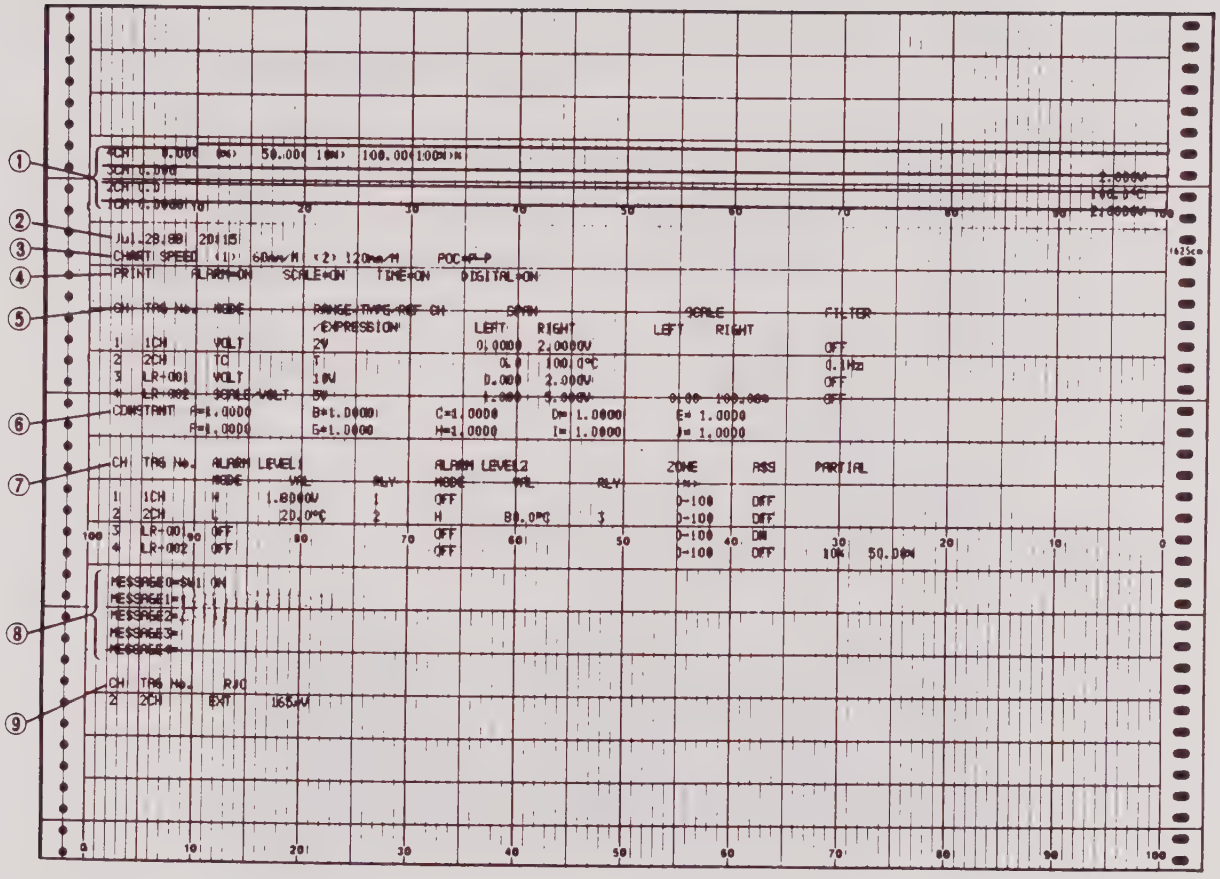
Hence, if the chart feed speed is slow print - out may overlap the previous print - out data. Futher, when multiple print - out data occurs at the same time, print - out may be executed with a little lag time.

Further move, when the chart is fed in high speed the print - out may be slanted.

<Relationship between Fixed-time Printout and Chart Feeding Speed>

Chart Feeding Speed				Fixed Time Print-out Intervals
mm / min	inch / min	mm / h	inch / h	
1200~300	45.0~12.0	—	—	Every minute
299~ 30	11.9~1.2	—	—	Every 10 minute
29~ 10	1.1~0.5	1200~120	45.0~5.0	Every hour
—	—	119~60	4.9~2.4	Every 2 hours
—	—	59~40	2.3~1.6	Every 3 hours
—	—	39~20	1.5~0.8	Every 6 hours
—	—	19~10	0.7~0.5	Every 12 hours

2.3.2 List Print-out



2.3.3 List Print-out Description (RD3721 only)

① Scale : Recording is performed with a pen corresponding to each channel scale. (however only when scale print-out is on in SET UP mode)

② Date and time

③ Print-out mode setting contents of chart speeds (1) and (2) and phase synchronization (POC)

④ Contents of fixed time print-out

- ALARM : Alarm print-out ON / OFF
- SCALE : Scale print-out ON / OFF
- TIME : Time print-out ON / OFF
- DIGITAL : Measured data print-out ON / OFF

⑤ Measuring conditions

- CH : Channel No.
- TAG No. : Used instead of the channel No. (up to 7 characters)
- MODE : Measuring mode

RANGE / TYPE / REF / EXPRESSION

Range/thermocouple type/difference calculation reference

CH / calculation expression (when "/ MATH" is used)

- SPAN LEFT : Input span left
- SPAN RIGHT : Input span right
- SCALE RIGHT : Scaling right
- FILTER : Input filter frequency (OFF / 0.1 Hz / 1 Hz)

⑥ Calculation contant (with MATH is used)

⑦ Alarm conditions and others

- CH : Channel No.
- TAG No. : Used instead of the channel No. (up to 7 characters)

ALARM (LEVEL 1 and 2)

- MODE : H, L or OFF
- VAL : Alarm set-value
- RLY : Output relay No.
- ZONE : Recording range (0 to 100%)
- ATSS : Automatic span shift ON / OFF
- PARTIAL : Partial suppression and extension recording limit value

⑧ MESSAGE : Contents of messages 0 to 4 (up to 70 characters)

⑨ RJC content : External reference junction compensation (EXT RJC)CH (TAG NO.) and reference junction compensation voltage

3. FUNCTIONAL DESCRIPTION

3.1 Front Panel

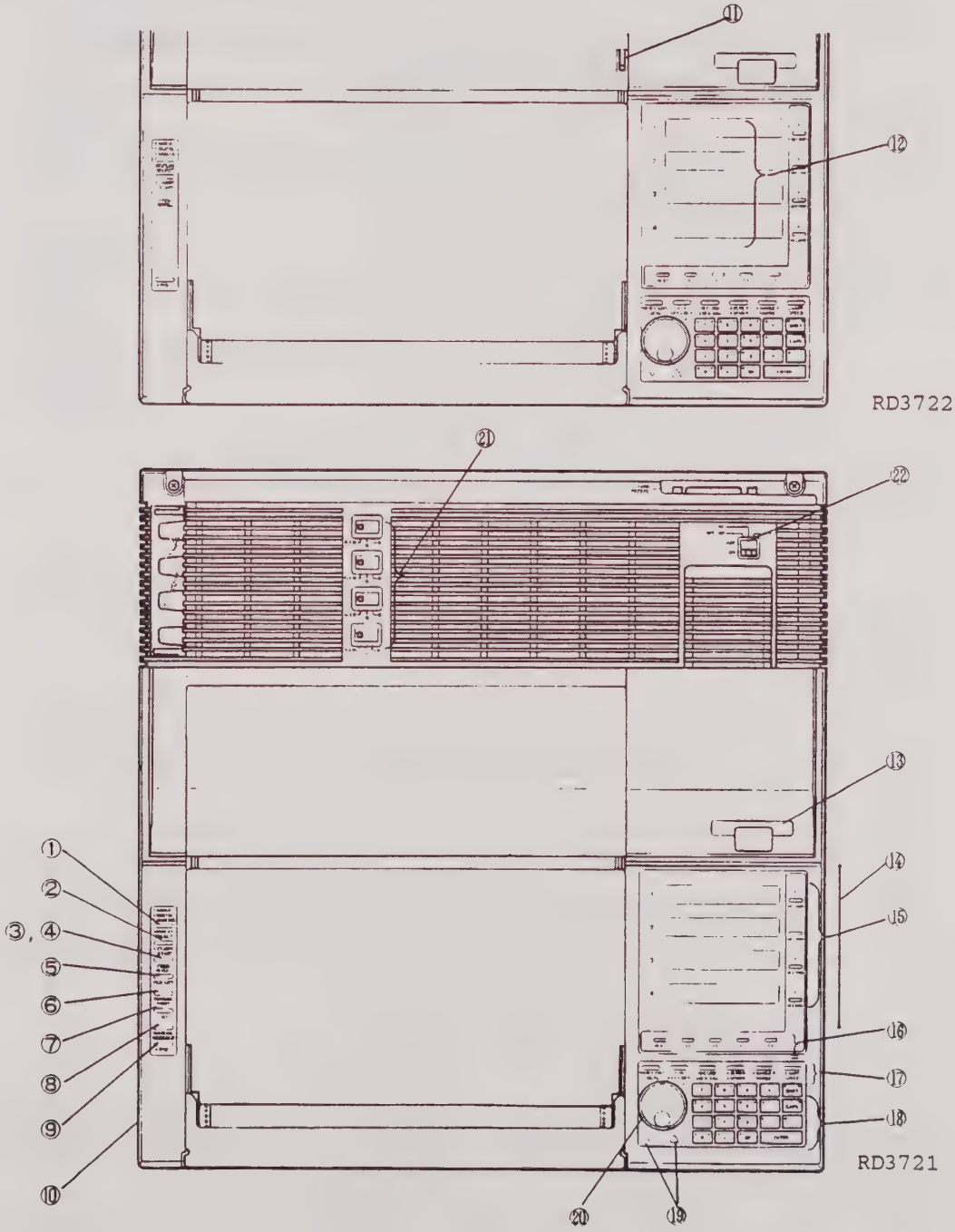


Figure 3.1 Front panel(4-channel model)

① **DISPLAY SELECT**
Used to select measured data, bar-graph and range data.
Measured data and bar-graph are about 1 second display renewal intervals.

② **CHART START**
Starts / stops the chart feed. The LED lights up when the chart is being fed.

③ **FEED**
Feeds the recording chart.

④ **REROL**
Press after the SHIFT key enabled only when the reroll function is provided (SET UP setting is also required). The recorder starts the chart reroll.
To stop the chart reroll, repress the FEED or REROL key.

⑤ **PEN LEFT** (RD3721 only)
Used to raise / lower the pens simultaneously. Setting the RECORD keys to ON / OFF allows the pens to be raised/lowered individually.

⑥ **MANUAL PRINT** (RD3721 only)
Prints out measured data when this switch is pressed. For analog recording, all the channel measured data is printed out continuously at high speed in about 1.5 seconds.

⑦ **LIST** (RD3721 only)
Prints out the present setting state. Further, each channel's scale is traced by a corresponding pen.

⑧ **MANUAL MESSAGE** (RD3721 only)
Prints out the setting conditions of Message (0). (Up to 70 characters)
Note) The print-out of messages (1) to (4) is started by external contact input (option). Using communication function (option). print-out is possible.

⑨ **POC (Pen Offset Compensation)**
Used to turn phase compensation ON / OFF(not provided with the one - pen model). When phase compensation is set to ON, the LED lights up, and when it's set to ON / OFF, the time and the ON / OFF mark are printed out.

⑩ **POWER Switch**
Turns the power supply ON / OFF.

⑪ **PEN lift lever** (RD3722 only)
Note) During the chart reroll, the pens are lifted automatically (RD3721 only)

⑫ **Display Units**
Equipped with easy to read fluorescent display tubes which are used to display and set data. A display unit consists of 20 characters / line, and the number of display lines is the same as the number of input channels. other than tow lines for one - pen recorder.

⑬ **IC Memory Card Insertion Slot**
Used to insert a set value memory card (attached) or a set value and data memory card (option).

⑭ **Drawer**
The operation guide, pens and ribbon cassettes may be stored.

⑮ **RECORD**
Sets recording to ON / OFF. Measurement continues even if it is set to OFF and therefore, display and communication output (option) are available. When this is set to OFF, The Pens move to the right end and raised automatically.

⑯ **Function Keys**
F1 to F4 : Function keys corresponding to setting displays (menus)
Next : A NEXT key for menus (display scroll)

⑰ **Function Keys**

CHART SPEED	:	Selects chart speed.
◀ RANGE ▶ RANGE	:	Allows a measuring range to be set for each channel by using the setting knob. Pressing this key after the SHIFT key enables you to set any measuring scale, execute scaling or set the filter frequency by using the ALPHANUMERIC and ENTRY keys.
◀ZERO▶ ◀SPAN▶	:	Enables you to adjust the pen's zero position for each channel with the setting knob. Pressing this key after the SHIFT key allows you to adjust the span.
RECORD AREA ADJ	:	Sets the recording zone arbitrarily by moving the pen position.
AUX	:	Sets alarms, tag numbers, messages and the clock.
KEY LOCK	:	When this key is pressed successively to the SHIFT key, the keys from ⑯ to ⑳ can be locked.
MEM CARD	:	A setting key for use with an IC memory card.
LOCAL	:	When this key is pressed successively to the SHIFT key, sets the mode in LOCAL mode when the GP-IB is used.

⑱ **ALPHANUMERIC Key** : Sets various digital data and characters.

ENTRY key	:	Enters the setting contents.
SHIFT key	:	Pressing this key once enters the characters at the upper left of the ALPHANUMERIC key. Pressing this key twice enters the characters at the upper right of the ALPHANUMERIC key. In the range program mode and at span adjustment, select a function key after this key has been pressed.
CAPS key	:	When the LED at the upper right is OFF, uppercase letters are available and, when it is ON, lowercase letters are available.

⑲ **Cursor Key**

Shifts the cursor on the setting display panel up and down.

⑳ **Setting Knob** : Sets range and chart speed. When the setting knob is used, the LED on the upper right lights up. Fine to coarse adjustment for ZERO SPAN adjustment and RECORD AREA ADJ is available by changing the rotation speed.

㉑ **Guard Terminal / B Terminal Selector Switch**

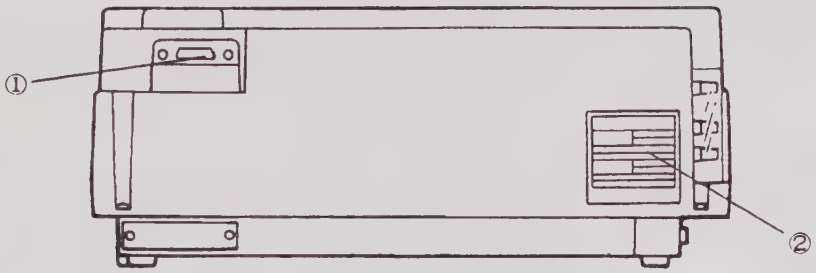
select Guard terminal or B terminal.

G	:	Guard terminal is selected.
B	:	When RTD input is used, set to B terminal
G-LO	:	G (Guard) terminal and LO (negative) terminal are short circuited.

㉒ **CAL / SET UP Switch**

CAL	:	Calibration adjustment switch — used only when the recorder is calibrated. This switch should not be touched by the uses.
SET UP	:	Used to change the chart speed unit from mm to inches, etc (by setting it to ON)

3.2 Rear Panel



3.3 side Panel (Left side)

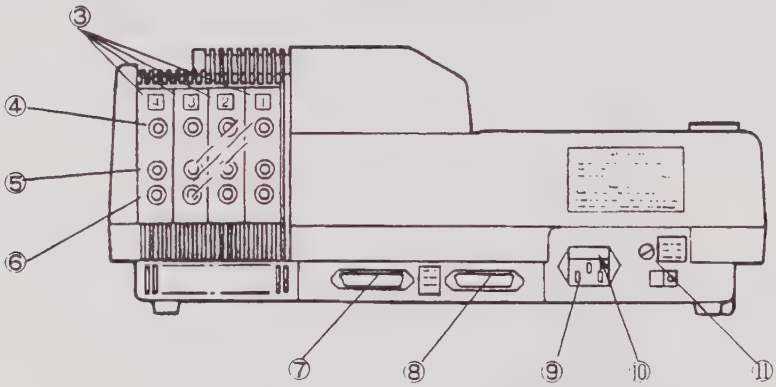


Figure 3.2 Rear Panel (4-channel model)

① **GP-IB / RS-232C Connector (Option)**
GP-IB or RS-232C communication interface connector.

② **Nameplate**
Check the Model and supply voltage inscribed on the nameplate.

③ **Input Module**
One, two, three or four modules are built into the recorder as specified.

④ **Guard Terminal or B-terminal**
Used as a guard terminal for voltage or thermocouple input and as a B-terminal for RTD input.

⑤ **Positive Terminal**
Used as a positive terminal for voltage and thermocouple inputs and as an A-terminal for RTD input.

⑥ **Negative Terminal**
Used as a negative terminal for voltage and thermocouple inputs and as a B-terminal for RTD input.

⑦ **Alarm Connector (Option)**
An alarm output (4 points) connector

⑧ **Remote Control Connector (Option)**
The chart speed can be controlled using external control signals.

⑨ **Power Supply Connector**

⑩ **Fuse Holder (spare fuse also contained)**
⑪ **Ground Terminal**

4. INSTALLATION

4.1 Installation Location

Install the recorder where :

(1) Mechanical vibration is low.
(2) There are no corrosive gasses or where concentrations are low.
(3) Temperature is stable and near a normal temperature of 23°C.
(4) There is no direct, high radiation heat source.
(5) Magnetic field effects are low, and
(6) Humidity is not too high or too low. Ideally it should be kept to about 55%.

4.2 External Dimensions

Fig. 4.1 (next page) shows the external dimensions.

Unit : mm

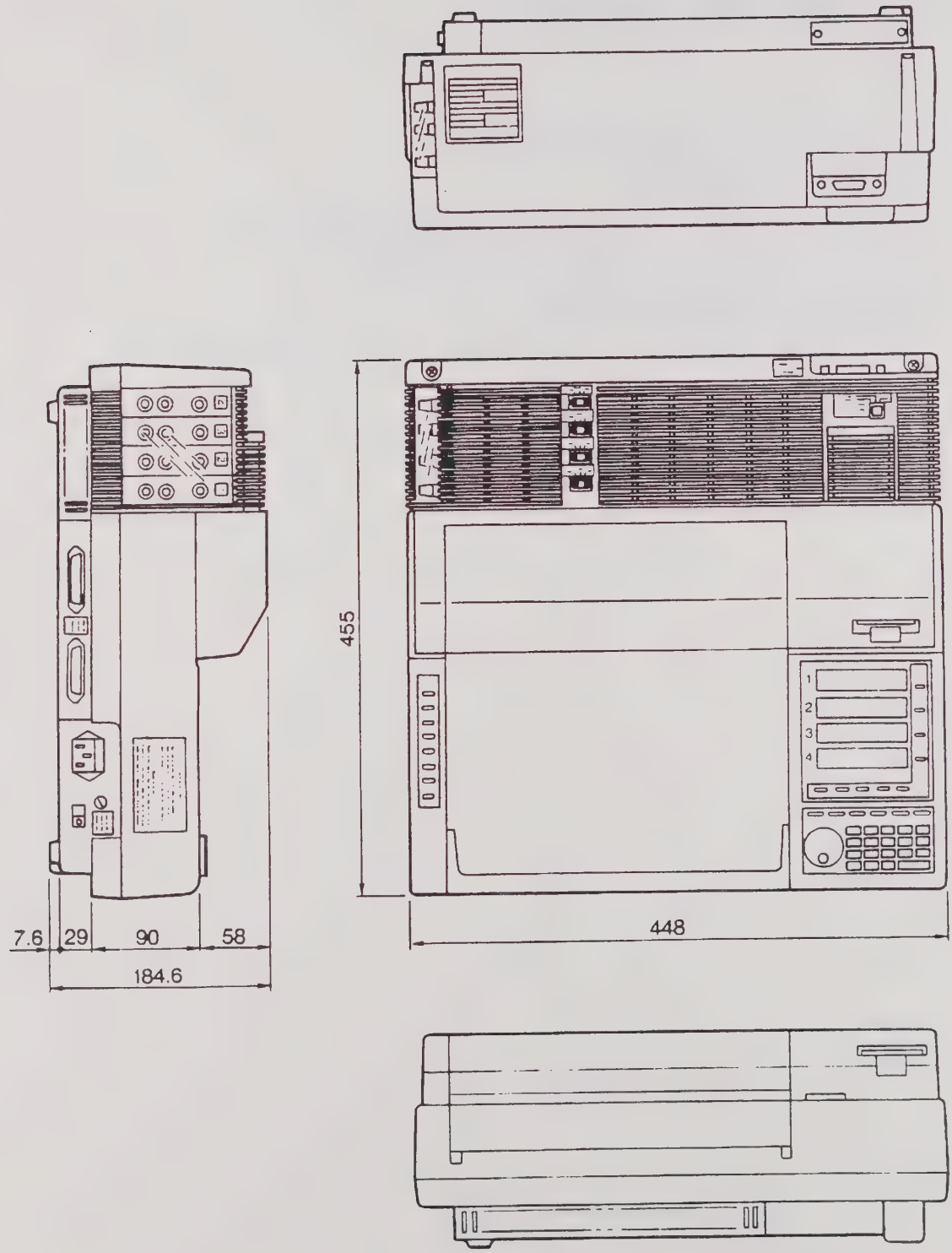


Figure 4.1 Dimensions

5. WIRING

5.1 Power Supply

With the power switch OFF, connect the power supply cord to the power supply connector on the rear panel shown in Figure. 3.2.

5.2 Input

Connect the input terminals on the recorder rear panel as described below.

5.2.1 DC Voltage and Thermocouple

The input terminal consists of three terminals; positive (H), negative (L) and guard (G).

(1) When the recorder is used in a laboratory or in a high-voltage range, connect an input line between terminals H and L with terminals L and G shorted (Fig. 5.1).

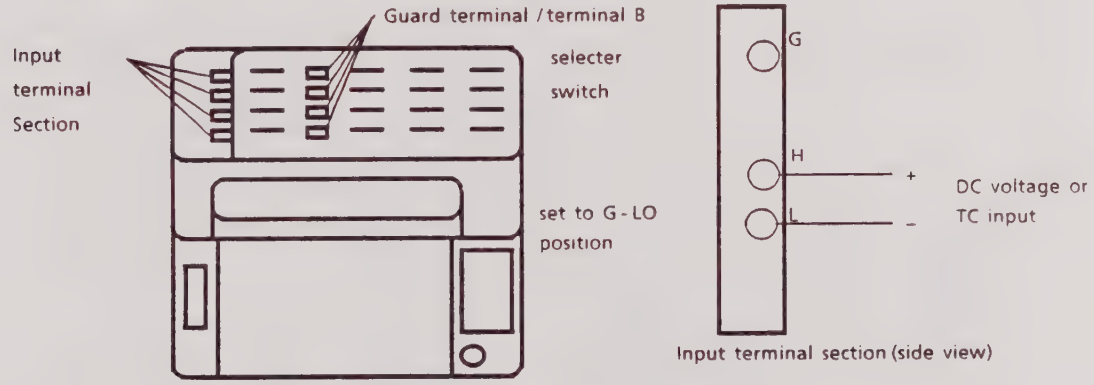


Figure 5 - 1

Instructions for high sensitive and temperature measurements

(1) The change in the temperature difference between the recorder interior and exterior may cause a zero drift, so when installing the recorder the following instructions must be observed.

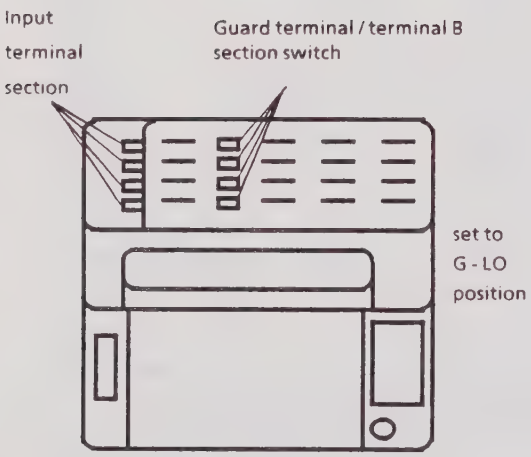
① Use the recorder at an area where the recorder is hardly to be affected by the wind from an air conditioner supply opening.
(when starting or stopping the air conditioner, the ambient temperature considerably changes and the recorder is influenced by the thermoelec tromotive force).

② Use the recorder in an area where the temperature change at day and night is small by avoiding the area where the temperature changes abruptly such as windy place or area subject to direct sunlight.

③ To keep the terminal temperature stable, always use the terminal cover supplied with the recorder. Avoid using the recorder with the air vent of the case closed.

(2) When wiring input terminals, if metal tips or wiring materals other than copper are used, several μv thermoelectomotive force may be generated, so for high sensitive measurement be sure to use copper wire.
(3) When measuring thermocouples, if large capacity tip type terminals are used, the temperature at terminals changes and reference junction compensation error may occur. For connecting the thermocouples, thermocouple element wires must be connected directly.

(2) For high-sensitivity measurement, warm up the recorder for at least an hour.
If the recorder is likely to be affected by noise, etc. in high-sensitivity measurement, or if it is likely to be affected by common mode voltage, use the guard (G) terminal and when wiring, use shielded cables as where as possible. Figs. 5.2 thru 5.4 show general wiring examples.



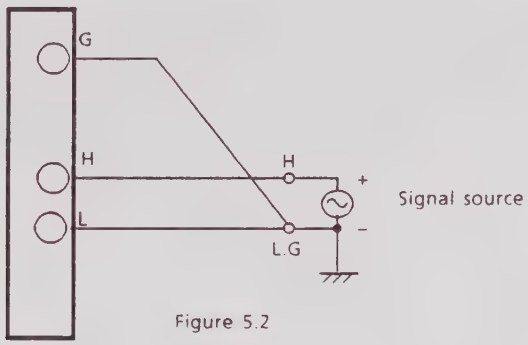


Figure 5.2

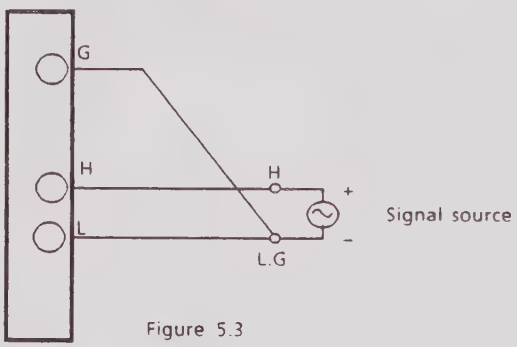


Figure 5.3

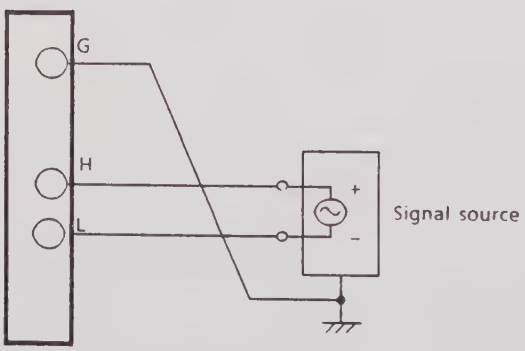


Figure 5.4

Notes:

1. The recorder should be grounded for any of the above cases.
2. The guard terminal function is not provided for low-sensitivity models.
3. For the high-sensitivity range use as short an input cord as possible.
4 Maximum input voltage is 250 V DC. If the voltage exceeds 250 V, the input circuit may be damaged.
5. Allowable signal source resistance is 1KΩ or less for DC voltage and thermocouple input. If it is greater, take a bias current of about 4 nA into account. In this case, 4 nA (signal source resistance) is added to the input voltage, and the voltage drop will be in error.
6. Maximum common mode voltage is 250 V AC rms. If it exceeds this value, an error may occur or the input circuit may be damaged.

5.2.2 RTD Input

Use a three-wire RTD.

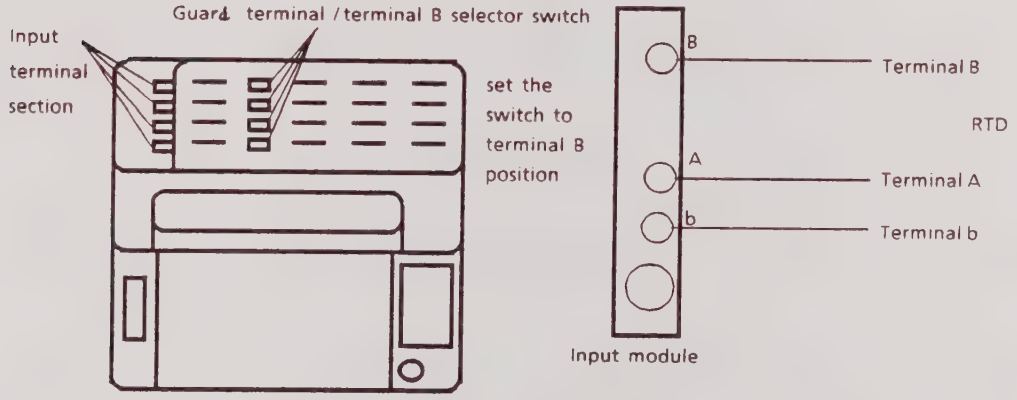


Figure5.5 RTD Input Wiring

Notes:

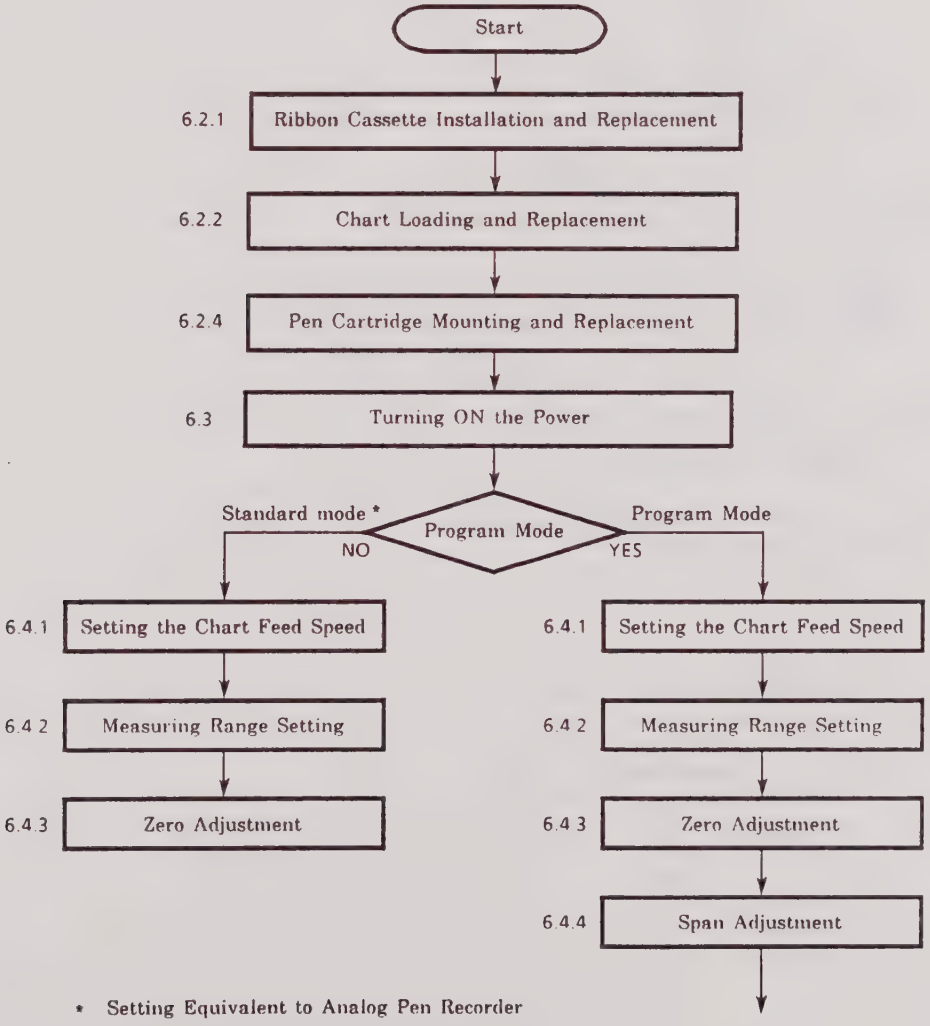
1. Balance the three lead wire resistance lines for RTD input Further, the following error is due to lead wire resistance.
   Pt 100, Ni 100 : 0.1°C at 10 Ω.
   Pt 50 : 0.1°C at 5 Ω.
2. Maximum common mode voltage is 250 V AC rms. If it exceeds that value, an error may occur or the input circuit may be damaged.

6. OPERATION

6.1 Operating Procedure Flow Chart

General setting and operating procedures for the RD3721/RD3722 are described in the following flowchart.

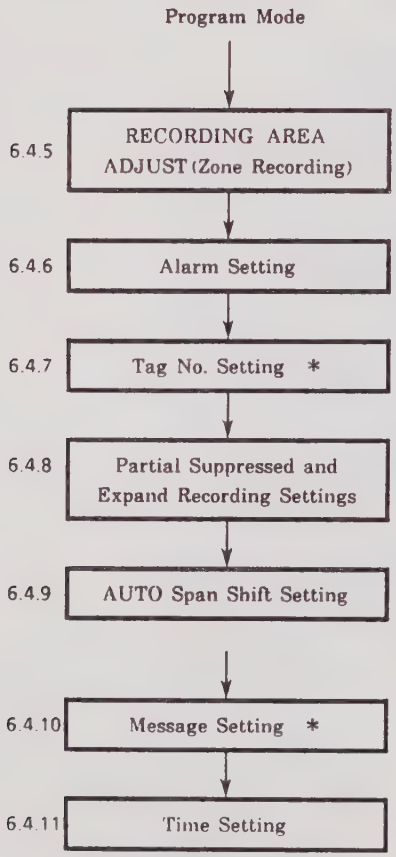
Two types of setting modes: standard and program modes, are available. When only the functions equivalent to those provided by conventional analog pen recorders are used, only the standard mode settings are required. When performing applied operations, make the settings in regular sequence in the program mode.



* Setting Equivalent to Analog Pen Recorder

Notes :

1. No setting is required for unrequired items :
   only the necessary items need be set.
2. When initializing setting information, see Section 6.4.12, Set value Information.
3. When using an IC memory card, see Section 6.4.13, IC memory Card.
4. When changing initially set values such as °C / °F see Section 6.4.14, SET UP Mode.
5. When referring to the whole contents of the program, see Section 6.4.15, Program Table Setting.
6. See Section 6.4.16, Error Messages.



* RD3721 only

6.2 Preparation

6.2.1 Ribbon Cassette Installation and Replacement (RD3721 only)

The ribbon cassette must be replaced with the power turned OFF.

(1) Lift the metal chart holder fitting at the front section as shown in Figure 6.1.

(2) While lifting the metal chart holder fitting, lift the chart tray slantly and pull it to remove from the recorder.

(3) Move the printer carriage to the extreme left, and all pens on the pen carriages to the extreme right.

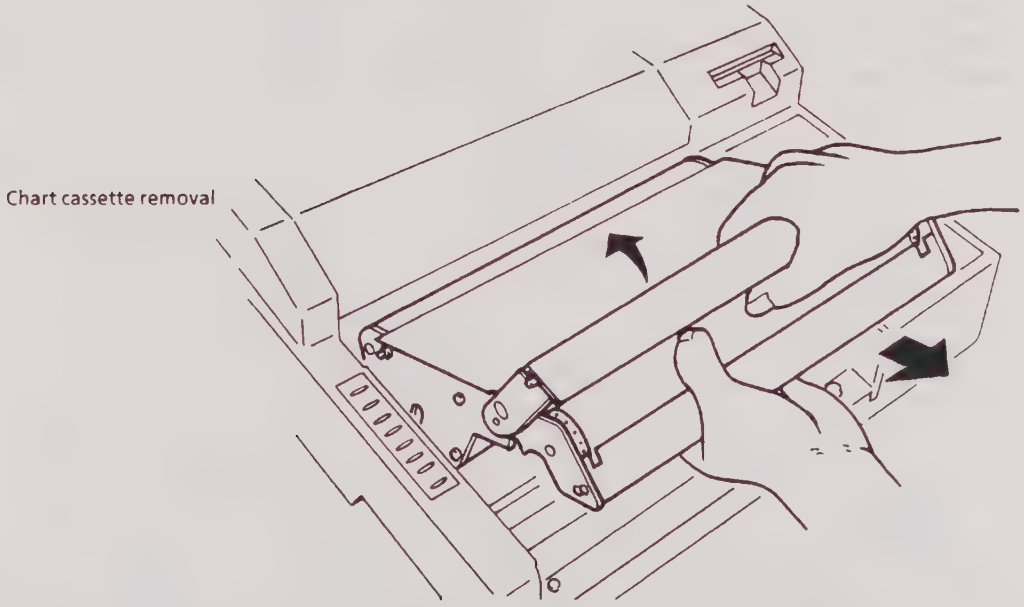


Figure 6.1

(4) Pull out the ribbon slightly from the ribbon cassette and install the ribbon onto the two guide pins. At this time,the ribbon adjustment knob must face down. (Figure 6.2)
(5) Move the ribbon cassette approx. 20 mm to the right beyond the printer carriage with the ribbon passed through the two guide pins. (Figure 6.3)
(6) Move that ribbon cassette back by approx. 10 mm toward the guide pins. Be sure to install the ribbon to the guide roller by dropping the slackened ribbon on the roller section so as to cover the front and rear of the printer head. (Figure 6.4)
(7) Bring the ribbon cassette to the middle of the recorder, then change it from the right hand to the left hand to prevent the right hand from coming into contact with the pen carriage. Insert half of the cassette into the square hole on the right side plate and push the angled section at the end of the cassette. (Figure 6.5)
(8) Push the cassette into the square hole on the right sideplate until it latches with a click. (Figure 6.6)
(9) When the slack ribbon falls below the wire dot printer, repeat the above procedure to remove ribbon slackening.

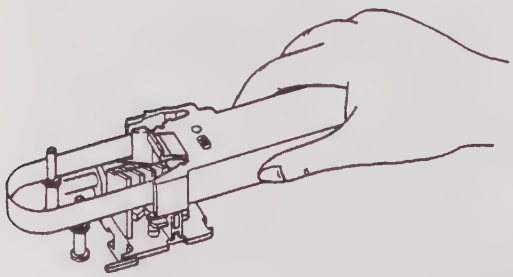


Figure 6.2

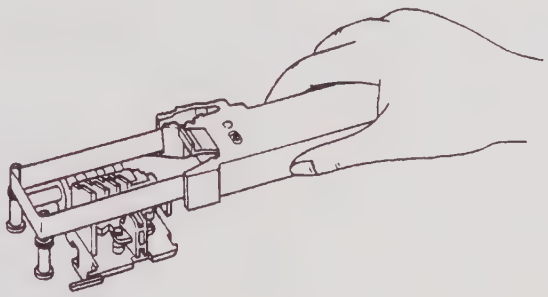


Figure 6.3

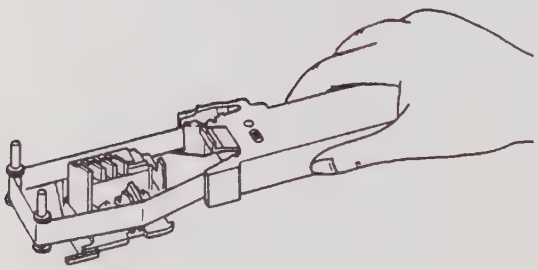


Figure 6.4

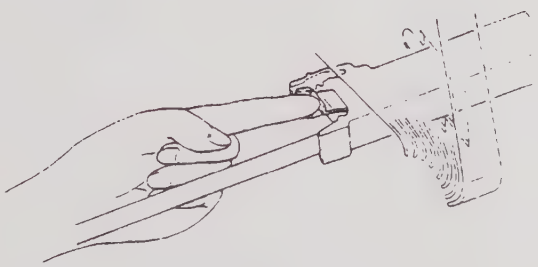


Figure 6.5

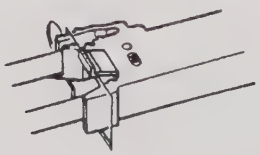


Figure 6.6

(10) When replacing the ribbon cassette, pinch the cassette latchlevers, then pull the cassette out of the hole. (Figure. 6.7) Use the same procedure when installing new cassettes.

(11) Lift the metal chart holder fitting at the front section, lift the projections on the right and left sides of the chart tray into the notches in the recorder to install the chart tray into the recorder. (See Figure. 6.8)

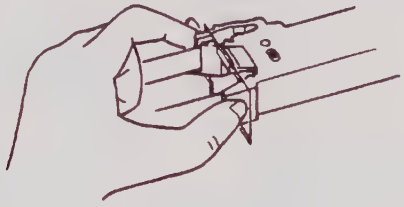


Figure 6.7

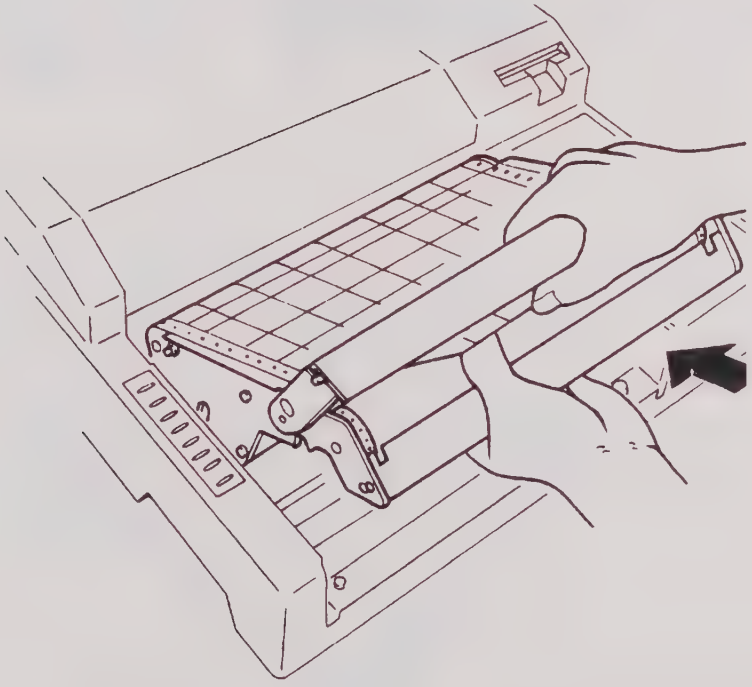


Figure 6.8

6.2.2 Chart Loading and Replacement

Chart replacement can be performed whether the power is turned on or not.

<z - fold chart>

(1) Ruffle both ends of the chart so that the chart sheets can be fed one by one.(See Figure. 6.9).

(2) Lift the metal chart holder fitting at the front position and remove the chart tray from the recorder (See Figures. 6.1).

(3) Turn the removed chart tray upside down so that the flat - bed side faces downwards. (See Figure. 6.10)

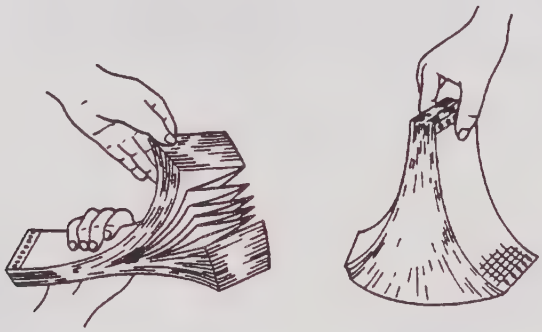


Figure 6.9

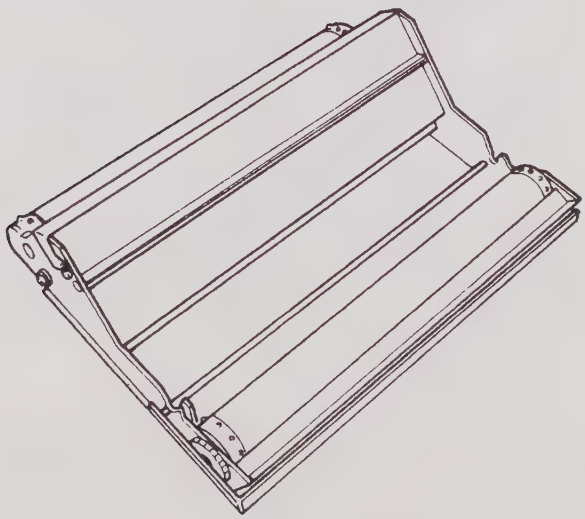


Figure 6.10

(4) While pressing both right and left projections of the metal chart holder fitting at the rear section of the chart tray toward inside, lift it in the direction of the arrows with your hands and turn the metal chart holder fitting toward you. (See Figure 6.11)

(5) Set the chart so that the round holes in the chart are positioned at the right and the chart end with both edges cut off is positioned in the forward. (Figure. 6.12)

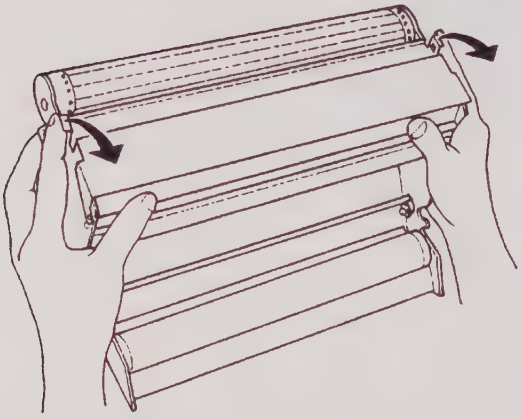


Figure 6.11

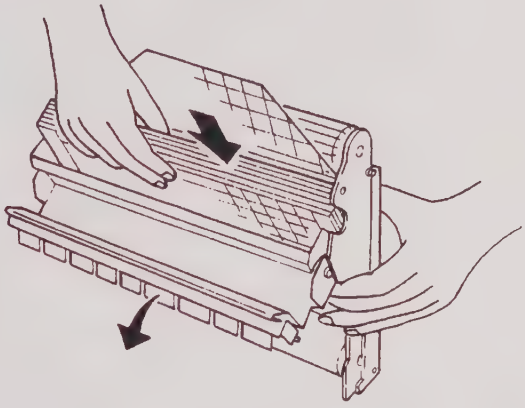


Figure 6.12

(6) To install the chart in parallel with the sprockets at both sides, align the ruled line indicated to the chart right and left edges at 5cm intervals with the follows (indicated with the arrow marks) located on the right and left side panels of the cassette.
At this time, pull the chart end to the center of the chart tray table (See Figure. 6.14).

(7) Reinstall the metal chart holder fitting in place (attach). In this case, while taking care not to deform the chart end, the metal projections on the right and left sides of the chart holder at the rear section should be matched with the oval holes on the right and left sides panels of the cassette security.

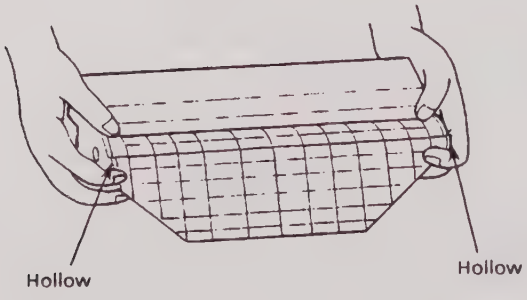


Figure 6.13

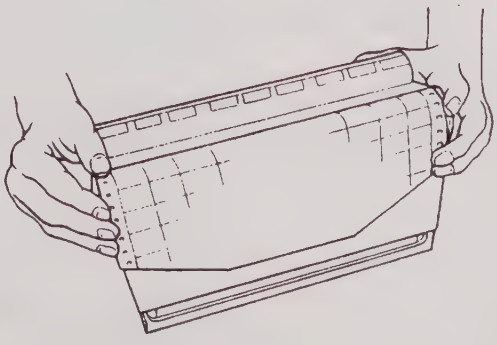


Figure 6.14

(8) Lift the metal chart holder fitting at the front section with your hands, fit the projections on the chart tray into the notches in the notches in the recorder. (See Figure 6. 8)
At this time, pass the chart through under the metal chart holder fitting and mate the right and left chart holes with sprockets and put down the chart holder at the front section (See Figure 6.15)

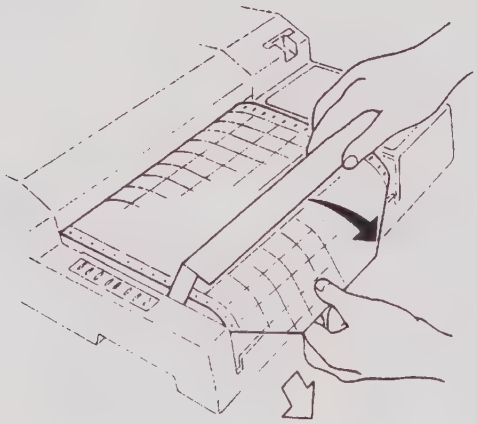


Figure 6.15

(9) Turn ON the power and press the FEED pushbutton on the left front panel of the recorder to feed more than three folded portions of the chart to the chart receiving section at the recorder front. In this case, make sure that the chart is feeding normally. If the chart does not feed correctly, repeat the procedure from step (2) above.
(10) When the chart is nearly finished, a vermilion band indicating "RENEW CHART" appears on the chart. When this appears, install a new recorder chart.
(11) When the chart is finished, the CHART END indicator lightsup at the top of the front panel. When this happens, replace the chart with a new one by following the procedure described in steps (1) to (9) above.

Note:
Always use recorder roll chart paper OMEGA part number RD3720-RP. Use of other paper may present problems.

<Roll chart>
The roll chart can be used when the optional / ROL or / REROL is attached.
(1) Install a roll chart into the special stock roller. (See Figure 6.16)

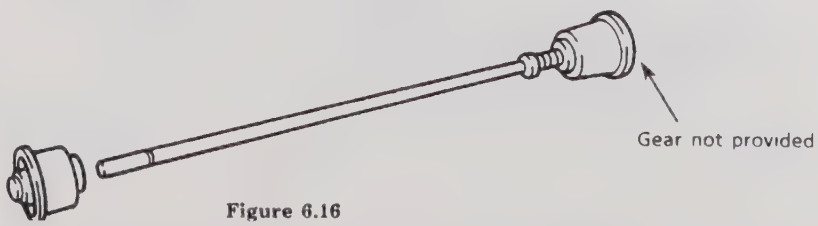


Figure 6.16

* Gear is provided with the stock roller for the optional / REROL to be attached to the chart reroll unit.

Pull the flange that can be removed from the stock roller shaft out of the shaft.
Insert the shaft through the roll chart roller with the chart oval holes located at fixed flange side.
Mate the removed flange with the chart roller notches and reassemble the flange (See Figure 6.17)

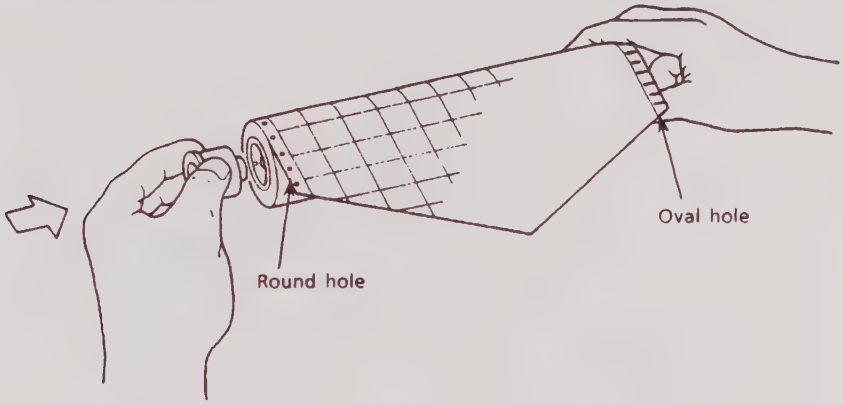


Figure 6.17

(2) Lift the metal chart holder fitting at the front section of the recorder to remove the chart tray (See Figure 6.1).
(3) Remove the metal chart holder fitting at the rear section (when the roll chart is used, this is not used)
Push up the rear metal chart holder fitting in the direction Ⓐ.
Next, apply force lightly in the direction Ⓑ and it can be easily removed. (See Figure 6.18)

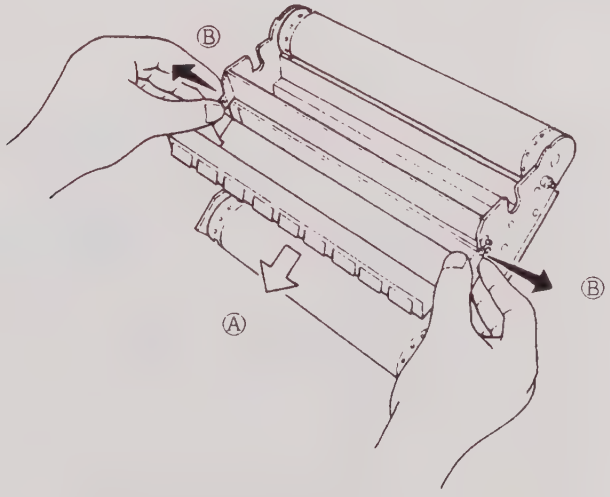


Figure 6.18

(4) While pressing both stock roller shaft ends (bearings) toward inside concurrently insert the stock roller shaft ends into the chart tray guide notches (See Figure 6.19).
When each end of the stock roller shaft reaches the notch bottom, weaken the pressure and confirm that the both end bearings are securely inserted the notches (Figure 6.20).

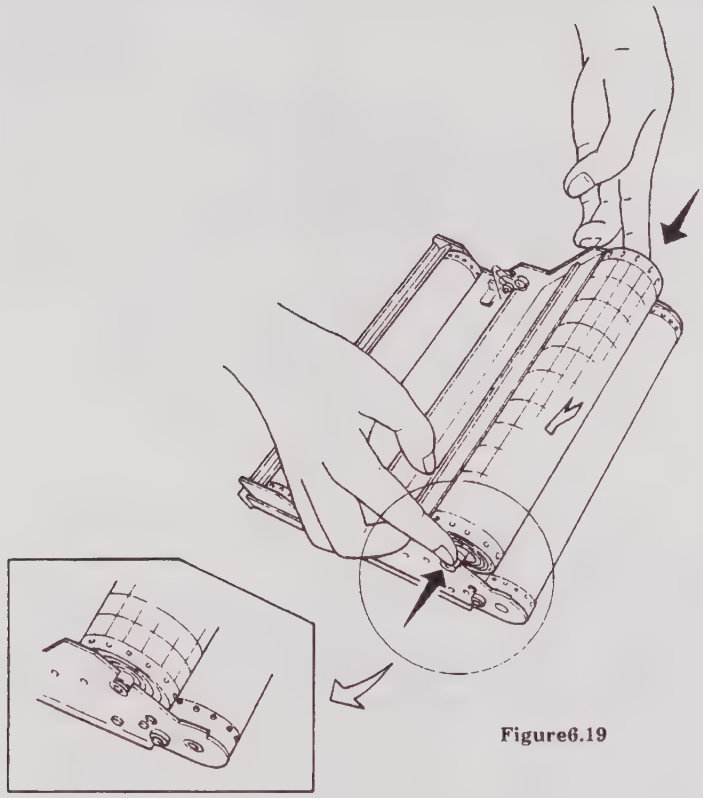


Figure6.19

Figure 6.20

(5) Mate the holes of the chart at the right and left edges with the sprockets so that the chart is installed in parallel with the sprockets and pull the chart and to the center of the chart tray table (See Figure 6. 14)
(6) Hereinafter the procedure is the same as steps (8) to (11) for the Z-fold chart described before.

6.2.3 Chart Reroll Unit (/REROL) Attachment (Option)

1. Remove the chart cassette (See Figure 6.1)
2. Mate the U-shaped groove parts at the right and left bottom of the chart reroll unit metal attachment with the projections to the recorder side panels (Figure 6.21)

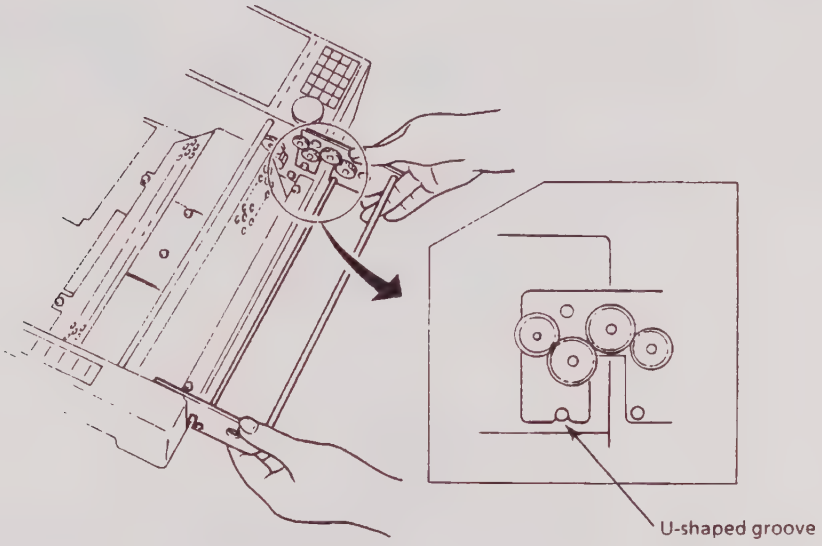


Figure 6.21

3. Using a flat blade screwdriver, attach the chart reroll unit metal attachment to the mainframe with the two special screws supplied with the chart reroll unit (See Figure 6.22).

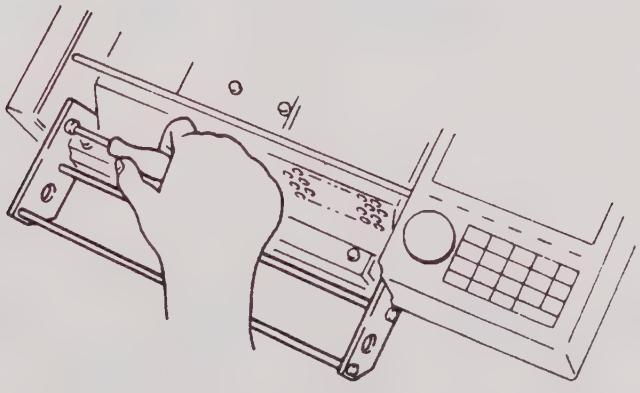


Figure 6. 22

4. Assemble a roll core to the chart reroll stock roller.

(Note) As the gear is not provided with the roll chart stock roller, chart reroll is disabled even if it is mounted on the chart reroll unit metal attachment.

5. Mount the stock roller 4 on the chart reroll unit metal attachment from the direction shown by the arrow mark (Figure 6.23)

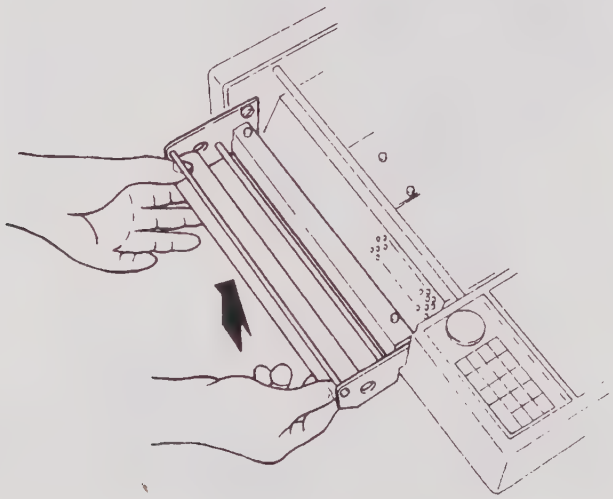


Figure 6.23

6. Install the roll chart in the reroll chart in the reroll chart cassette (See Figure 6.24) and install the reroll chart cassette in the recorder. (See Figure 6.25)

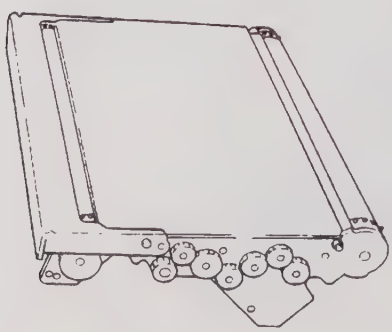


Figure 6.24

* Gears are provided with the reroll chart cassette.

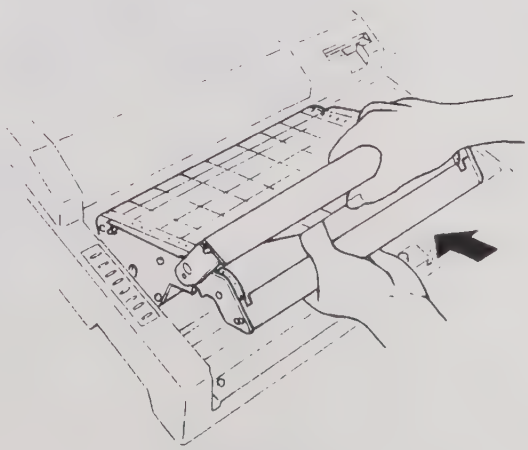


Figure 6.25

7. Pull the roll chart for about 10cm from the chart table end and mate the holes of the chart at the right and left edges with the sprockets (Figure 6. 26).

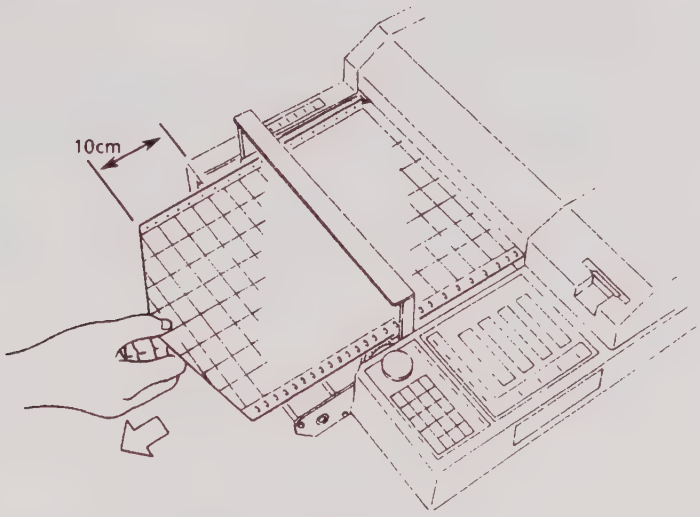


Figure 6. 26

8. As shown in Figure 6.27, thread the roll chart under the front metal chart holder fitting, and using a piece of cellophane type, stick the chart end on the roll core.

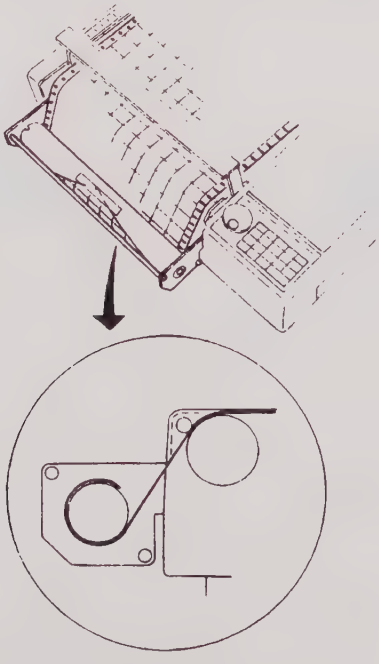


Figure 6. 27

※ To remove the stock roller, push the left side of the roller with fingers at the outside of the winder attachment bracket.

6.2.4 Pen Cartridge Mounting and Replacement

Replace pen cartridges with the power supply OFF.

(1) Remove the cap from the pen cartridge and insert it into the drawer at the right side of the product for storage.

(2) Install a pen cartridge to the holder.

Make sure that a pen corresponding to the pen number and color shown on the pen holder has been installed. Note, however, that pens with different numbers and colors can also be mounted.

When installing the cartridge, insert it into the holder so that the projection at the rear of the cartridge is positioned below the pen cartridge shaft, then press it onto the holder (Figure. 6.28).

Cartridge installation is complete when a locking sound is heard and the pen is flush with the holder.

(3) Pens can be removed from the pen holder by lifting the center portion of the cartridge upward (Figure. 6.29).

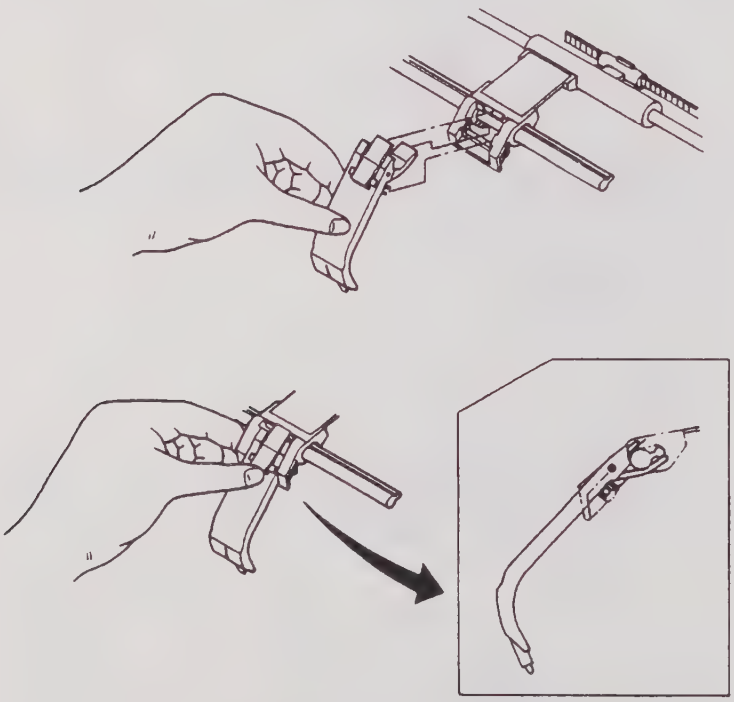


Figure 6.28

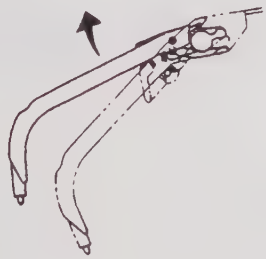


Figure 6.29

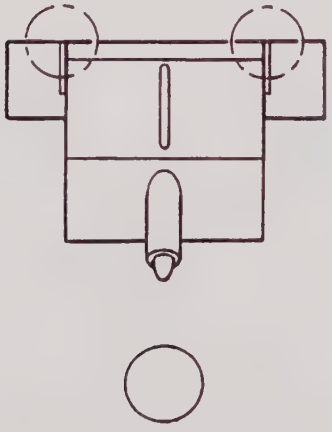
(4) There are three types of pens: standard, high-speed (special order) and low-speed (special order).

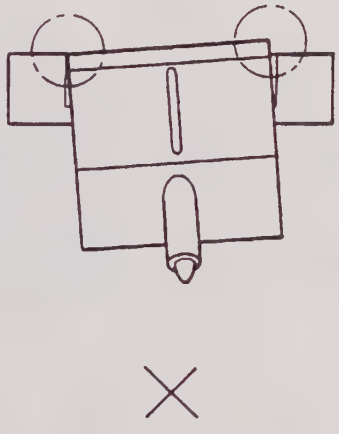
A selection guide showing how to distinguish between them is set out below.

Standard	:	is used for normal recording with a pen recording speed of about 800 mm / s or less Color of the bracket at the rear of the pen : Gray
High-speed type (Special order)	:	is used for recording high-speed phenomenon requiring a pen recording speed of more than 800 mm / s color of the bracket at the rear of the pen : Blue
Low-speed type (Special order)	:	is used for low-speed feeding with a chart feed speed of about 100 mm / h or less Color of the bracket at the rear of the pen : White

Notes:

1. Forcing the pen holders right and left with the power supplied may damage their function.
2. If the recorder is not used for a long time, remove the pens and always cover them with pen caps.
   When the pens are stored in a packing bag and sealed securly, storage life will be lengthened.
3. A pen cartridge has latch sections at its right and left.
   Make sure that both latches are firmly set and that the cartridge is flush with the holder.
   Note that an inclined pen cartridge will not record correctly.





6.2.5 Battery Replacement

Set data protection batteries are installed prior to delivery.

(1) If the MAIN BAT' error message is displayed while the power is turned on replace the batteries.

(2) Remove the chart cassette (See Figure 6.1).

(3) Turn the power switch OFF, using a Phillips screwdriver, remove total of five screws - two on recorder front, two on recorder rear and one on the right side panel (See Figure 6. 30).

(4) Remove the recorder top cover upward. There is lithium battery pack on the right side when viewed from the front (Figure 6.31).
The battery pack incorporates lead wires and connectors.

(5) Remove the battery from the recorder using a phillips screwdriver and then take the leads and connector off the battery.

(6) Mount a new battery (Part NO : B9588ZB) onto the connector of the main board from which the used battery was removed.

(7) Fix the battery in place with a screw.

(8) Install the cover to complete replacement

(Note) Replacing the battery erases the set data. If the set data is required, store it in an IC memory card (For storing the set data see section 6.4.13).

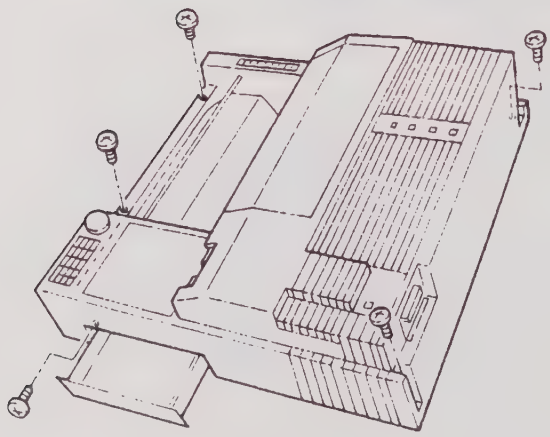


Figure 6.30

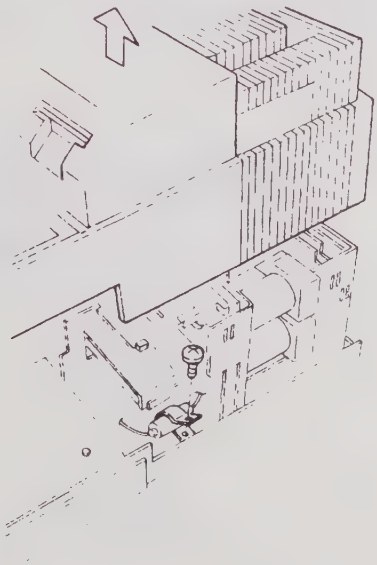


Figure 6.31

6.2.6 Battery Installation and Replacement (from the IC Memory Card)

The following describes the IC memory card set data protection battery installation and replacement procedure.

(1) Hold the IC memory card so that the side which shows the part number faces upward.
(2) Place your finger nail in the battery holder groove and pull it forward to take out the battery holder (Figure 6.32).
(3) Insert a new battery (B9586JU or B9586JV : optional) into the battery holder.
(4) Insert the battery holder into the IC memory card.
This completes battery installation upon delivery. The following describes how to replace the battery.
(5) While operating the memory card menu, if the error message * * CARD BAT * * is displayed, the batteries are worn out, so replace the batteries. When the batteries are not installed in the recorder, the battery error cannot be detected.
(6) The battery should be removed with the recorder power supply set to ON and the IC memory card installed in the recorder Note that replacing the battery when the power is OFF, or after the card has been removed from the recorder, erases the set data.
(7) Place your finger nail into the battery holder groove at the near right of the IC memory card to pull out the battery holder.
(8) Replace the battery with a new one and return the battery holder to the IC memory card.
This completes IC battery replacement.

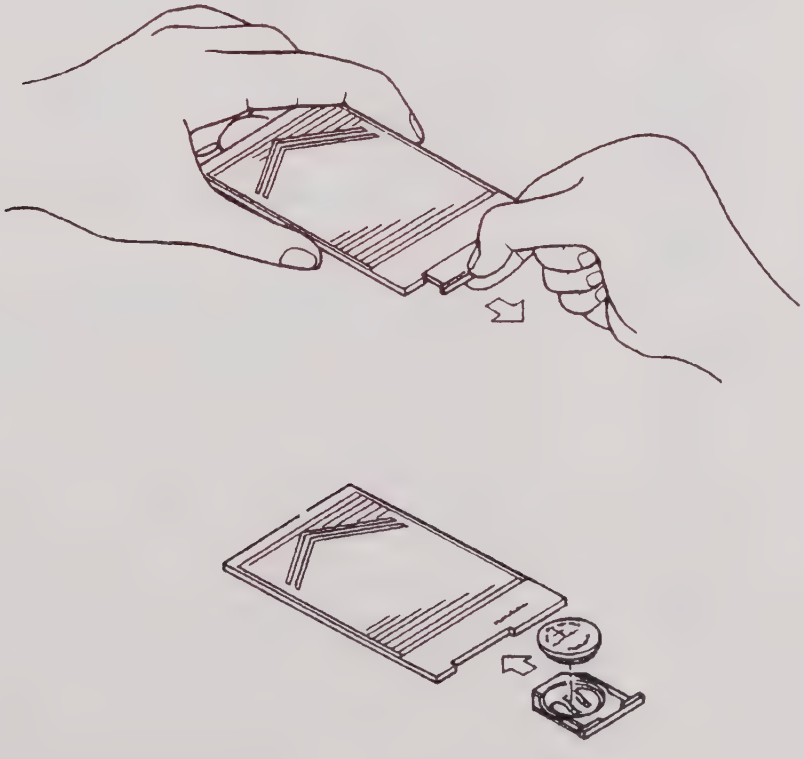


Figure 6.32

6.3 Turning the Power Supply ON

Turn ON the power on the front panel. The operation and program keys are set prior to shipment.

(1) Operation Key

Key	Initial Setting Status
DISPLAY SELECT	DIGITAL
□CHART START	OFF
FEED REROLL	OFF
PENLIFT	UP
MANUAL PRINT	OFF
LIST	OFF
MANUAL MESSAGE	OFF
□POC	OFF
MEM CARD LOCAL	LOCAL (with GP-IB)
AUX KEY LOCK	OFF
□ RECORD	OFF

(2) Program Key

Key	Initial Setting Status	
CHART SPEED	10mm / M	
RANGE RANGE	MODE	VOLT
	RANGE	200V
	SPAN L	0.00V
	SPAN R	200.00V
	FILTER	OFF
ZERO SPAN	ZERO	0.00~200.00V
	SPAN	0.00~200.00V
RECORD AREA ADJ	0~100%	
AUX	ALARM	OFF
	TAG No.	CH
	MESSAGE	Space
	RCD	can not set
	RAM CLEAR	NO

6.4 Setting

Precautions

① Note that the number of display rows differs depending on the number of input channels between the setting panel described here and the actual setting panel.

② For setting, always press the keys with your fingers. If nail or pointed tool is used the keys will be damaged.

6.4.1 Setting the Chart Feed Speed

Two modes; standard and program, are used in setting chart feed speed.

(1) Standard Mode

Function : Selects the chart feed speed corresponding to that of analog recorders via the function keys and setting knob.

[Key operation] **[Setting display]** **[Description]**

CHART SPEED

(F3)

```
CHART SP1 : 10mm/H

          ← → mm/H mm/M
```

Press the CHART SPEED function key. If the speed is to be changed from mm / M to mm / H, press function key F3.

Setting knob

Set chart feed speed with the setting knob. Chart feed speeds that can be selected in the standard mode are shown in Table 6.1.

ENTRY

ENTRY

```
CHART SP1 : 100mm/H

          ← → mm/H mm/M
```

Pressing the ENTRY key twice completes setting. Then, the display returns to the original status.

(Because setting becomes valid when the key is pressed once, press the ENTRY key to check to see if the chart is fed at the rate set.)

Table 6.1 Standard Mode Chart Feed Speed

mm / min mm / h	10	12	20	30	50	60	75
	100	120	150	200	300	500	600
	750	1000	1200				
*inch / min inch / h	0.5	1	1 2	2	3	5	6
	10	12	20	30	45		

* For transferring to inch series, see Section 6.4.14 Set Up Mode.

(2) Program Mode

Function : Allows the recorder to set chart feed speed in 1 mm units by pressing the ALPHANUMERIC key.

[Key operation]	[Setting display]	[Description]
CHART SPEED (F3) N 0 # 〉 C 9 S	CHART SP1 : 10mm/H ← → mm/H mm/M	Press the CHART SPEED function key. To change the speed from mm/M to mm/H, press function key F3. Set the data (digits) you desire by pressing the AL-PHANUMERIC key.
ENTRY ENTRY	CHART SP1 : 100mm/H ← → mm/H mm/M	Pressing the ENTRY key twice completes setting. Then, the display returns to the original status. (Because setting becomes valid when the key is pressed once, press the ENTRY key to check to see if the chart is fed at the rate set.)

6.4.2 Measuring Range Setting

Two modes, standard and program, can be used in setting the measuring range.

(1) Standard Mode

Function : Selects the measuring range corresponding to that of analog recorder via the function keys, cursor keys and setting knob.

[Key operation] **[Setting display]** **[Discription]**

RANGE

```
1CH  200V 0.00~200.00
2CH  200V 0.00~200.00
3CH  200V 0.00~200.00
4CH  200V 0.00~200.00
```

Pressing the RANGE function key allows the display unit to show the present measuring range for every channel.
The cursor blinks at the CH1 setting display, indicating that the CH1 measuring range can be changed.

```
1CH  5V   0.000~5.000
2CH  200V 0.00~200.00
3CH  200V 0.00~200.00
4CH  200V 0.00~200.00
```

Turning the setting knob transfers the CH1 measuring range contents shown in Table 6.2 in the order of DC voltage, thermocouple and RTD successively.
Select any range.

(Lighting up of the LED at the top right of the setting knob indicates that setting knob operation is valid. Further, the pen moves corresponding to range change.)

or


```
1CH  5V   0.000~5.000
2CH  200V 0.00~200.00
3CH  200V 0.00~200.00
4CH  200V 0.00~200.00
```

Then, press the cursor key below the setting knob to shift the cursor to the next channel. This allows you to set the measuring range to the next channel.

ENTRY
ENTRY

```
1CH  5V    0.000~5.000
2CH  T     -200.0~400.0
3CH  50mV    0.00~50.00
4CH  10V   0.000~10.000
```

After the final channel measuring range has been set, press the ENTRY key twice. This enables the display to return to the original status.

Table 6.2 Standard Mode Range and Span Table

DC Voltage range				SPAN
High Sensitivity			100 µV	0 to 100µV
			200 〃	0 to 200 〃
			500 〃	0 to 500 〃
	Medium Sensitivity		1 mV	0 to 1 mV
			2 〃	0 to 2 〃
			5 〃	0 to 5 〃
		Low Sensitivity	10 〃	0 to 10 〃
			20 〃	0 to 20 〃
			50 〃	0 to 50 〃
			100 〃	0 to 100 〃
			200 〃	0 to 200 〃
			500 〃	0 to 500 〃
			1 V	0 to 1 V
			2 〃	0 to 2 〃
			5 〃	0 to 5 〃
			10 〃	0 to 10 〃
			20 〃	0 to 20 〃
			50 〃	0 to 50 〃
			100 〃	0 to 100 〃
			200 〃	0 to 200 〃

Temperature range		SPAN	
		℃	℉
TC	R	0.0 to 1700.0℃	100 to 3200 ℉
	S	0.0 to 1700.0℃	100 to 3200 ℉
	B	0.0 to 1800.0℃	100 to 3300 ℉
	K	−200.0 to 1300.0℃	−300.0 to 2400.0 ℉
	E	−200.0 to 800.0℃	−300.0 to 1400.0 ℉
	J	−200.0 to 1100.0℃	−300.0 to 2000 0 ℉
	T	−200.0 to 400.0℃	−300.0 to 700.0 ℉
	N	0.0 to 1300.0℃	100.0 to 2300.0 ℉
	C (W)	0.0 to 2300.0℃	100 to 4100 ℉
	L (J DIN)	−200.0 to 900.0℃	−300.0 to 1600.0 ℉
	U (T DIN)	−200.0 to 400.0℃	−300.0 to 700.0 ℉
	Kp VS Aµ7Fe	0.0 to 300.0 K	0.0 to 300.0 K
RTD	Pt 100 : 1	−200.0 to 800.0℃	−300.0 to 1500.0 ℉
	Pt 100 : 2	−200.0 to 400.0℃	−300.0 to 700 0 ℉
	Pt 100 : 3	−100.0 to 100 0℃	−200 0 to 300.0 ℉
	Pt 50 : 1	−200.0 to 600.0℃	−300.0 to 1100 0 ℉
	Pt 50 : 2	0.0 to 600.0℃	0.0 to 1100 0 ℉
	Pt 100 : 1 / JPt	−200.0 to 600 0℃	−300.0 to 1100.0 ℉
	Pt 100 : 2 / JPt	−200.0 to 400.0℃	−300.0 to 700.0 ℉
	Pt 100 : 3 / JPt	−100.0 to 100.0℃	−200.0 to 300.0 ℉
	Pt 50 : 1	−200.0 to 600.0℃	−300 0 to 1100.0 ℉
	Pt 50 : 2	0.0 to 600.0℃	0.0 to 1100.0 ℉
	Ni100 (DIN)	0.0 to 100.0℃	0.0 to 300.0 ℉
	Ni100 (SAMA)	−200.0 to 200.0℃	−300.0 to 400.0 ℉

(2) Program Mode

Function : Allows the recorder to set application modes other than the standard mode per channel to the program as shown in the tables below.

Seven settings are available in the standard function. For details, see the succeeding pages.

[OFF]

```
4CH
MODE : OFF
```

[VOLT]

```
4CH
MODE : VOLT
RANGE : 5V
SPAN  L : 0.000V
SPAN  R : 5.000V
FILTER : OFF
```

[TC]

```
4CH
MODE : TC
TYPE : S
SPAN  L :    0.0 °C
SPAN  R : 1760.0 °C
FILTER : OFF
```

[RTD]

```
4CH
MODE : RTD
TYPE : Pt100:1
SPAN L :   0.0 °C
SPAN R : 100.0 °C
FILTER : OFF
```

[DELTA]

```
4CH
MODE : DELT
REF CH : 1CH
SPAN L : 0.000mV
SPAN R : 5.000mV
FILTER : 1Hz
```

[SCALE]

```
4CH
MODE : SCALE/VOLT
RANGE : 200V
TYPE:(IN CASE OF
             SCALE/TC)
SPAN L :   0.00V
SPAN R : 200.00V
SCALE L : 1%
SCALE R : 100%
UNIT : %
FILTER : 0.1Hz
```

[COPY]

```
4CH
MODE : COPY CH:1CH
```

(Note) For the one - pen type, the upper most CH setting input is not provided.

[OFF]

Function : Turns channels not used for measuring OFF.

Setting Item : ① Channel Selection
② Channel OFF

Setting Example : Setting CH4 to OFF

[Key operation]

SHIFT

RANGE
F4

```
1CH
MODE : VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
FILTER : OFF
   1CH 2CH 3CH 4CH
```

[Setting display]

[Description]

Press the RANGE function key after the SHIFT key to enable the setting display to appear. The display unit always shows the present CH1 setting display.
Press the F4 key to select CH4.

F1

```
4CH
MODE : VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
FILTER : OFF
↓  OFF VOLT   TC  RTD
↓ DELT SCAL COPY
```

The display unit shows the present CH4 setting contents.
Press the F1 key to set the channel OFF mode.

ENTRY

ENTRY

```
4CH
MODE : OFF


↓  OFF VOLT   TC  RTD
↓ DELT SCAL COPY
```

The OFF mode appears. After confirming it, press the ENTRY key. This validates the setting contents.
To complete the setting, press the ENTRY key once more. This enables the display to return to the original status.

Note : If the range is set OFF, alarms set so far will be released automatically. Apart from alarms, Auto Span Shift (and partial contraction / expansion mode) is also released automatically.

[VOLT]

Function : Setting to measure VOLT (voltage).

Setting Item :

①	CH	:	Channel No.
②	RANGE	:	Measuring range
③	SPAN L	:	Span (measuring range) left value
④	SPAN R	:	Span (measuring range) right value
⑤	FILTER	:	Low-pass-filter frequency

Setting Example :

①	CH	:	4CH
	MODE	:	VOLT
②	RANGE	:	5V
③	SPAN L	:	1.000 V
④	SPAN R	:	5.000 V
⑤	FILTER	:	1 HZ

[Key operation] | **[Setting display]** | **[Description]**

SHIFT

RANGE

F4

```
1CH
MODE : VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
FILTER : OFF
 1CH 2CH 3CH 4CH
```

Press the function key "RANGE" after the SHIFT key to show enable the setting display panel. The display panel always shows the setting display panel corresponding to the present CH1.
Press the F4 key to select CH4.

F2

```
4CH
MODE : OFF


↓ OFF  VOLT    TC  RTD
↓ DELT SCAL  COPY
```

When the channel is selected, the cursor shifts automatically to MODE. Press the F2 key to set MODE to VOLT.

[Key operation]	[Setting display]	[Description]
	4CH MODE : VOLT RANGE : 2V SPAN L : 0.0000V SPAN R : 2.0000V FILTER : OFF	Select the range (5 V) using the setting knob. After range selection, press the cursor key to move to the next setting.
	4CH MODE : VOLT RANGE : 5V SPAN L : 0.000V SPAN R : 5.000V FILTER : OFF ← → del	Set SPAN L using the ten key. The span setting range is as shown in Table 6.2. The number of digits is changed by entering numerics or by pressing the F1 (←) or F2 (→) keys. Unnecessary numerics can be deleted by pressing the F3 (del) key. After the setting ends, press the cursor key. When no numeric change is required, press the cursor key to move to the next setting.
	4CH MODE : VOLT RANGE : 5V SPAN L : 1.000V SPAN R : 5.000V FILTER : OFF ← → del	Set the right span (SPAN R) using the ten key. The setting procedure is the same as for the left span. After setting is finished, press the cursor key.

[Key operation] [Setting display] [Description]

F2

```
4CH
MODE : VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
FILTER : OFF
 0.1 1Hz OFF
```

Set the low pass filter frequency to 1Hz by pressing the F2 key.

ENTRY

(ENTRY)

```
4CH
MODE : VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
FILTER : 1Hz
 0.1 1Hz OFF
```

Press the Entry key.
The details set at this time are used for the measurement, and the cursor returns to the CH position. Continue program setting as required, and when it is necessary to end the setting, press the ENTRY key to return the display to the original display.

Table 6.2 Span setting range

Input range				Setting range	
High Sensitivity			100 μV	-110.00 to 110.00	μV
			200 〃	-220.00 to 220.00	〃
			500 〃	-550.0 to 550.0	〃
	Medium Sensitivity		1 mV	-1.1000 to 1.1000	mV
			2 〃	-2.2000 to 2.2000	〃
			5 〃	-5.500 to 5.500	〃
		Low Sensitivity	10 〃	-11.000 to 11.000	〃
			20 〃	-22.000 to 22.000	〃
			50 〃	-55.00 to 55.00	〃
			100 〃	-110.00 to 110.00	〃
			200 〃	-220.00 to 220.00	〃
			500 〃	-550.0 to 550.0	〃
			1 V	-1.1000 to 1.1000	V
			2 〃	-2.2000 to 2.200	〃
			5 〃	-5.500 to 5.500	〃
			10 〃	-11.000 to 11.000	〃
			20 〃	-22.000 to 22.000	〃
			50 〃	-55.00 to 55.00	〃
			100 〃	-110.00 to 110.00	〃
			200 〃	-220.00 to 220.00	〃

* Exceeding the setting range causes overrange

[TC]

Function : Setting to perform measurement by TC

Setting Item :
- ① CH : Channel No.
- ② Type : Thermocouple type
- ③ SPAN L : Span (measuring range) left value
- ④ SPAN R : Span (measuring range) right value
- ⑤ FILTER : Low-pass-filter frequency

Setting Example :
- ① CH : 4CH
- ② TYPE : T
- ③ SPAN L : 100 °C
- ④ SPAN R : 300 °C
- ⑤ FILTER : OFF

[Key operation] | **[Setting display]** | **[Description]**

SHIFT + RANGE

```
1CH
MODE : VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
FILTER : OFF
   1CH 2CH 3CH 4CH
```

Press the function key "RANGE" after the SHIFT key to show the setting display panel. The display panel always shows the setting display panel corresponding to the present (No.1) CH.

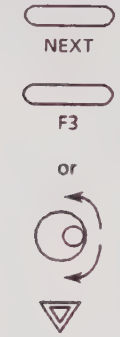
F4

```
4CH
MODE : OFF


↓ OFF  VOLT  TC  RTD
↓ DELT SCAL COPY
```

Press the F4 key to select CH4. When the channel is selected, the cursor shifts automatically to MODE. Press the F3 key to set MODE to TC.

F3

[Key operation]

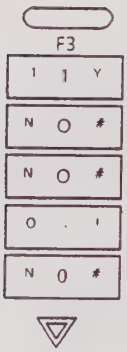


[Setting display]

```
4CH
MODE : TC
TYPE : S
SPAN L :    0.0 ℃
SPAN R : 1760.0 ℃
FILTER : 1Hz
↓ R   S   B   K
↓ E   J   T   N
↓ W   L   U   Kpvs
```

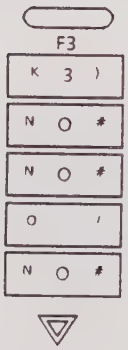
[Description]

Set thermocouples (type T) by pressing the NEXT and F3 keys or by turning the setting knob. After the setting ends, press the cursor key.




```
4CH
MODE : TC
TYPE : T
SPAN L : -200.0 ℃
SPAN R :  400.0 ℃
FILTER : 1Hz
  ←    →    del
```

Set SPAN L (100.0℃) by pressing the numeric keypad. The span setting range is as shown in Table 6.3. Press the cursor key.




```
4CH
MODE : TC
TYPE : T
SPAN L : 100.0 ℃
SPAN R : 400.0 ℃
FILTER : 1Hz
  ←    →    del
```

Set SPAN R (300.0) by pressing the numeric keypad, then press the cursor key.

[Key operation] **[Setting display]** **[Description]**

```
4CH
MODE : TC
TYPE : T
SPAN L : 100.0 ℃
SPAN R : 300.0 ℃
FILTER : 1Hz
 0.1 1Hz OFF
```

Press the F3 key to turn OFF the filter. Press the ENTRY key.

```
4CH
MODE : TC
TYPE : T
SPAN L : 100.0 ℃
SPAN R : 300.0 ℃
FILTER : OFF
```

The details set at this time are used for the measure- ment and the cursor returns to the CH position.
Continue program settings as required, then when it is necessary to end the setting, press the ENTRY key.

Table 6.3 Span Setting Range

Input Range	°C	°F
R	0.0 to 1760.0	32 to 3200
S	0.0 to 1760.0	32 to 3200
B	0.0 to 1820.0	32 to 3308
K	−200.0 to 1370.0	−328.0 to 2498.0
E	−200.0 to 800.0	−328.0 to 1472.0
J	−200.0 to 1100.0	−328.0 to 2012.0
T	−200.0 to 400.0	−328.0 to 752.0
N	0.0 to 1300.0	32.0 to 2372.0
C (W)	0.0 to 2315.0	32 to 4199
L (J DIN)	−200.0 to 900.0	−328.0 to 1652.0
U (T DIN)	−200.0 to 400.0	−328.0 to 752.0
Kp vs Au7Fe	0.0 to 300.0K	0.0 to 300.0K

[RTD]

Function : Setting to perform measurement by RTD

Setting Item :
- ① CH : Channel No.
- ② Type : RTD type
- ③ SPAN L : Span (measuring range) left value
- ④ SPAN R : Span (measuring range) right value
- ⑤ FILTER : Low-pass-filter frequency

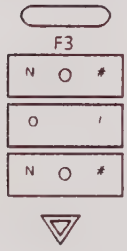
Setting Example :
- ① CH : 4CH
- ② TYPE : Pt100 : 1/JPt
- ③ SPAN L : 0.0°C
- ④ SPAN R : 50.0°C
- ⑤ FILTER : 1Hz

[Key operation]	[Setting display]	[Description]
SHIFT + RANGE F4	1CH MODE : VOLT RANGE : 5V SPAN L : 0.000V SPAN R : 5.000V FILTER : OFF 1CH 2CH 3CH 4CH	Press the function key "RANGE" after the SHIFT key to show the setting display panel, which always displays the setting display panel corresponding to the present CH1.
F4	4CH MODE : OFF ↓ OFF VOLT TC RTD ↓ DELT SCAL COPY	Press the F4 key to select CH No.4. When the channel is selected, the cursor shifts automatically to MODE. Press the F4 key to set MODE to RTD.

[Key operation] **[Setting display]** **[Description]**

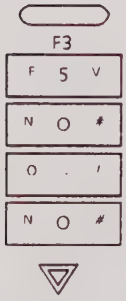
```
4CH
MODE : RTD
TYPE : Pt100:1/JPt
SPAN L : -200.0 °C
SPAN R :  600.0 °C
FILTER : OFF
↓ Pt1 Pt2 Pt3 Pt4
↓ Pt5  Pt1J Pt2J Pt3J
↓ Pt4J Pt5J Ni1D Ni1S
↓ J263
```

Selecting the RTD type (Pt 100 : 1/JPt)
The type can be selected by pressing the F1 to F4 keys or by turning the setting knob. Refer to table 6.4 for the relationship between RTD types, and their abbreviations.
After setting is finished, press the cursor key. (When the F1 to F4 keys are pressed, the cursor shifts automatically.)




```
4CH
MODE : RTD
TYPE : Pt100:1/JPt
SPAN L : -200.0 °C
SPAN R :  600.0 °C
FILTER : OFF
   ←    →    del
```

Set SPAN L (0.0°C) by pressing the numeric keypad.
The span setting range is as shown in Table 6.4 Press the cursor key.




```
4CH
MODE : RTD
TYPE : Pt100:1/JPt
SPAN L :   0.0 °C
SPAN R : 600.0 °C
FILTER : OFF
   ←    →    del
```

Set SPAN R (50.0°C) by pressing the numeric keypad, then press the cursor key.

[Key operation] **[Setting display]** **[Description]**

F2

```
4CH
MODE : RTD
TYPE : Pt100:1/JPt
SPAN L : 0.0 °C
SPAN R : 50.0 °C
FILTER : OFF
   0.1  1Hz  OFF
```

Press the F2 key to set the filter to 1 Hz.

ENTRY

(ENTRY)

```
4CH
MODE : RTD
TYPE : Pt100:1/JPt
SPAN L : 0.0 °C
SPAN R : 50.0 °C
FILTER : 1Hz
```

Press the ENTRY key. The details set at this time are used for the measurement and the cursor returns to the CH position.
Change the other CH setting when required, and when it is necessary to end the setting, press the ENTRY key.

Table 6.4 RTD Range

Menu Display	Display	Measuring Range	
		°C	°F
Pt1	Pt100: 1	– 200.0 to 850.0	– 328.0 to 1562.0
Pt2	Pt100: 2	– 200.0 to 400.0	– 328.0 to 752.0
Pt3	Pt100: 3	– 150.0 to 150.0	– 238.0 to 302.0
Pt4	Pt50 : 1	– 200.0 to 640.0	– 328.0 to 1184.0
Pt5	Pt50 : 2	– 50.0 to 600.0	– 58.0 to 1112.0
Pt1J	Pt100: 1/JPt	– 200.0 to 640.0	– 328.0 to 1184.0
Pt2J	Pt100: 2/JPt	– 200.0 to 400.0	– 328.0 to 752.0
Pt3J	Pt100: 3/JPt	– 150.0 to 150.0	– 328.0 to 302.0
Pt4J	Pt50 : 1/JPt	– 200.0 to 640.0	– 328.0 to 1184.0
Pt5J	Pt50 : 2/JPt	– 50.0 to 600.0	– 58.0 to 1112.0
Ni1D	Ni100/DIN	– 60.0 to 180.0	– 76.0 to 356.0
Ni1S	Ni100/SAMA	– 200.0 to 250.0	– 328.0 to 482.0

[DELTA]

Function : Calculates the differential from the other channel (CH).

Setting Item :
① CH : Which undergoes differential calculation
② REF CH : Reference channel
③ SPAN L : Span (measuring range) left value
④ SPAN R : Span (measuring range) right value
⑤ FILTER : Low-pass-filter frequency

Restrictions :
① The CH No. which undergoes differential calculation must be higher than the reference CH No.
Therefore if CH1 is specified to the CH which undergoes differentional calculation, DELTA mode cannot be selected.
② The CH No. which undergoes differential calculation and the reference CH RANGE (voltage) or TYPE (temperature) must be the same.
③ If the CH No. which undergoes differential calculation, or the reference CH MODE, RANGE or TYPE is changed, the DELTA mode is released automatically.
④ The differential calculation cannot be set when MODE is other than VOLT, TC and RTD.
⑤ For the one-pen model, DELTA mode cannot be selected.

Setting Example :
① CH : 4CH
② REF CH : 2CH (TC, TYPE T)
③ SPAN L : −50.0°C
④ SPAN R : 50.0°C
⑤ FILTER : 1Hz

[Key operation] **[Setting display]** **[Description]**

SHIFT

RANGE

F4

```
1CH
MODE : VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
FILTER : OFF
  1CH 2CH 3CH 4CH
```

Press the function key "RANGE" after the SHIFT key to show the setting display panel. The display panel always shows the setting display panel corresponding to the present CH1.

```
4CH
MODE : OFF


↓ OFF  VOLT  TC  RTD
↓ DELT SCAL  COPY
```

If the channel is selected, the cursor shifts to MODE automatically.
Press the NEXT and F1 keys to set MODE to DELTA.

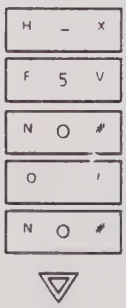
NEXT

F1

```
4CH
MODE : DELTA
REF CH : 1CH
SPAN L : -200.0 °C
SPAN R :  400.0 °C
FILTER : OFF
   1CH  2CH  3CH  4CH
```

Set the reference CH (CH2).

F2




```
4CH
MODE : DELTA
REF CH : 2CH
SPAN L : -200.0 °C
SPAN R :  400.0 °C
FILTER : OFF
   ←    →    del
```

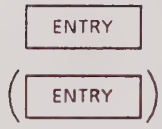
Set SPAN L (−50.0°C) by pressing the numeric keypad. The span that can be set is as shown in Table 6.5. After completing setting, press the cursor key.

```
4CH
MODE : DELTA
REF CH : 2CH
SPAN L : -50.0 °C
SPAN R : 400.0 °C
FILTER : OFF
   ←    →    del
```

Set SPAN R (50.0°C)
The decimal point position is corrected automatically during ENTRY by pressing the cursor key.

```
4CH
MODE : DELTA
TYPE : 2CH
SPA L :-50.0 °C
SPA R : 50.0 °C
FILTER : OFF
 0.1 1Hz OFF
```

Press the F2 key to set the filter frequency to 1 Hz.




```
4CH
MODE : DELTA
REF CH : 2CH
SPAN L :-50.0 °C
SPAN R : 50.0 °C
FILTER : 1Hz
```

Press the ENTRY key.
The details set at this time are used for the measurement, and as a result the cursor returns to the CH1 position. When completing the setting, press the ENTRY key again.

(1) Thermocouple

Table 6.5 DELTA Mode Setting Range

	°C	°F
	Range	Range
R	−1760.0 to 1760.0	−3200 to 3200
S	−1760.0 to 1760.0	−3200 to 3200
B	−1820.0 to 1820.0	−3295 to 3295
K	−1370.0 to 1370.0	−2498.0 to 2498.0
E	− 800.0 to 800.0	−1472.0 to 1472.0
J	−1100.0 to 1100.0	−2012.0 to 2012.0
T	− 400.0 to 400.0	− 752.0 to 752.0
N	−1300.0 to 1300.0	−2372.0 to 2372.0
C (W)	−2315.0 to 2315.0	−4199 to 4199
L (J DIN)	− 900.0 to 900.0	−1562.0 to 1562.0
U (T DIN)	− 400.0 to 400.0	− 752.0 to 752.0
Kp vs Au 7Fe	− 300.0 to 300.0K	− 300.0 to 300.0K

(2) Resistance Temperature Detector

	°C	°F
	Range	Range
Pt100: 1	− 850.0 to 850.0	−1562.0 to 1562.0
Pt100: 2	− 400.0 to 400.0	− 752.0 to 752.0
Pt100: 3	− 150.0 to 150.0	− 302.0 to 302.0
Pt50 : 1	− 640.0 to 640.0	−1184.0 to 1184.0
Pt50 : 2	− 600.0 to 600.0	−1112.0 to 1112.0
Pt100: 1/JPt	− 640.0 to 640.0	−1184.0 to 1184.0
Pt100: 2/JPt	− 400.0 to 400.0	− 752.0 to 752.0
Pt100: 3/JPt	− 150.0 to 150.0	− 302.0 to 302.0
Pt50 : 1	− 640.0 to 640.0	−1184.0 to 1184.0
Pt50 : 2	− 600.0 to 600.0	−1112.0 to 1112.0
Ni100/DIN	− 180.0 to 180.0	− 356.0 to 356.0
Ni100/SAMA	− 250.0 to 250.0	− 482.0 to 482.0

(3) Voltage

Range
+ 110% of each range
Example : In 10mV range
−11.000 to 11.000 mV

[SCALE]

Function : Converts voltage outputs from various converters to the respective physical amounts, along with performing temperature range scaling.

Setting Item :

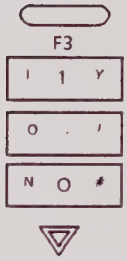
①	CH	:	Channel No.
②	RANGE	:	Input type or TYPE
③	SPAN L	:	Span (measuring range) left value
④	SPAN R	:	Span (measuring range) right value
⑤	SCALE L	:	Scaling span left value
⑥	SCALE R	:	Scaling span right value
⑦	UNIT	:	Engineering unit (Up to 6 characters)
⑧	FILTER	:	Low - pass - filter frequency

Setting Example :

①	CH	:	4CH
②	RANGE	:	5 V
③	SPAN L	:	1.000 V
④	SPAN R	:	5.000 V
⑤	SCALE L	:	0.00
⑥	SCALE R	:	100.00
⑦	UNIT	:	%
⑧	FILTER	:	1 Hz

[Key operation]	[Setting display]	[Description]
SHIFT RANGE F4	1CH MODE : VOLT RANGE : 5V SPAN L : 0.000V SPAN R : 5.000V FILTER : OFF 1CH 2CH 3CH 4CH	Press the function key "RANGE" after the SHIFT key to show the setting display panel. The display panel always shows the setting display panel corresponding to the present CH1. Press the F4 key to select CH4.
NEXT F2	4CH MODE : OFF ↓ OFF VOLT TC RTD ↓ DELT SCAL COPY	When the channel is selected, the cursor shifts automatically to MODE. Press the NEXT and F2 keys to set MODE to SCALE.
F1	4CH MODE : SCALE/VOLT RANGE : 2V SPAN L : 0.0000V SPAN R : 2.0000V SCALE L : 1.000ABC SCALER : 10.000ABC UNIT : ABC FILTER : OFF VOLT TC RTD COM	Press the F1 key to set SCALE MODE to VOLT (voltage). VOLT, TC (thermocouple), RTD (resistance temperature detector) and optional COM (communication) are available as SCALE MODES.
	4CH MODE : SCALE/VOLT RANGE : 2V SPAN L : 0.0000V SPAN R : 2.0000V SCALE L : 1.000ABC SCALE R : 10.000ABC UNIT : ABC FILTER : OFF	Select RANGE (5 V) by turning the setting knob, and after setting is finished, press the cursor key.

[Key operation] **[Setting display]** **[Description]**

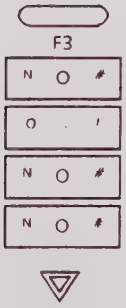



```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
SCALE L : 1.000ABC
SPALE R : 10.000ABC
UNIT : ABC
FILTER : OFF
   ←    →    del  meas
```

Enter SPAN L (1.000 V), then press the cursor key.
The decimal point position is corrected automatically during ENTRY.
The application of meas, which is displayed on the menu at this time, is explained at the end of [SCALE].

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
SCALE L : 1.000ABC
SPALE R : 10.000ABC
UNIT : ABC
FILTER : OFF
   ←    →    del  meas
```

Enter SPAN R (5.000 V) then, press the cursor key.




```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
SCALE L : 1.000ABC
SPALE R : 10.000ABC
UNIT : ABC
FILTER : OFF
   ←    →    del
```

Set SCALE L (0.00), then press the cursor key.

[Key operation] **[Setting display]** **[Description]**

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
SCALE L :   0.00ABC
SPALE R : 100.00ABC
UNIT : ABC
FILTER : OFF
   ←    →    del
```

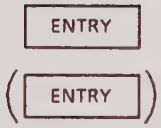
Set SCALE R (100.00), then press the cursor key.

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
SCALE L :   0.00ABC
SCALE R : 100.00ABC
UNIT : ABC
FILTER : OFF
↓  ←    →    del
↓  Ω    μ    %    &
```

Set UNIT to %. Delete the present contents by pressing the F3 key, press the NEXT and F3 keys in this order, then press the cursor key.
Set characters other than those on the menu by pressing the ALPHANUMERIC key.
Up to 6 characters can be entered, but SCALE is displayed in 5 characters. In addition, data is displayed in 2 characters from the head.

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
SCALE L : 0.00%
SPALE R : 100.00%
UNIT : %
FILTER : OFF
   0.1  1Hz  OFF
```

Press the F2 key to set the filter frequency to 1Hz.




```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.000V
SPAN R : 5.000V
SCALE L : 0.00%
SPALE R : 100.00%
UNIT : %
FILTER : 1Hz
```

Press the ENTRY key.
The details set at this time are used for the measurement, and the cursor returns to the CH position. Continue program setting as required, and when it is necessary to end the setting, press the ENTRY key to return the display to the original display.

Notes :

1. When the scale L decimal point position differs from that of SCALE R, match this position with the smaller number of digits after the decimal point.
2. When SPAN is set from 1 to 5 V and SCALE from 0 to 10 kg, outputs are as follows for an input of 1.2 V.

SCALE	0 to 10kg	0.0 to 10.0kg	0.00 to 10.00kg
	↓	↓	↓
Output	0 kg	0.5 kg	0.50 g

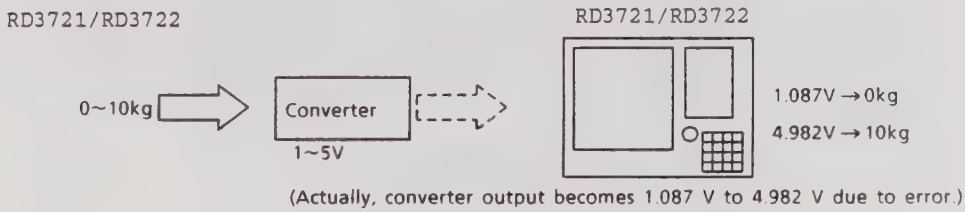
3. When the input exceeds SPAN L and SPAN R, the overflow display appears.
4. For the displayed value, the digits below the effective display digits are discarded. When the right and left value width of the scale value is large (e.g. scale value is – 2.0000 and when the decimal point is rejected the scale width is 40000 and this is larger than 32767), the maximum of two digit error may cause in the displayed value.

(Meas. Function)

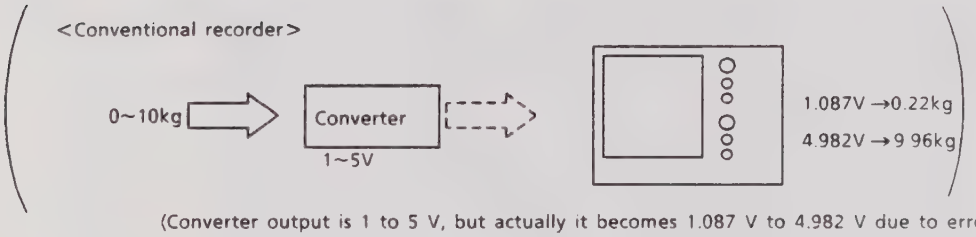
This recorder converter output voltages at ZERO and FULL can be set directly as span left and right values during VOLT range span setting.

Thus, slight converter errors are corrected automatically.

(Example) When the physical amount of 0 to 10 kg is converted by the converter and the converted result is recorded on the RD3721/RD3722.



(Actually, converter output becomes 1.087 V to 4.982 V due to error.)



(Converter output is 1 to 5 V, but actually it becomes 1.087 V to 4.982 V due to error.)

The RD3721/RD3722 reads converted signals as the actual measured values which are displayed digitally and printed out.

0kg→(1.087V), 10kg(→4.982V)

Thus, even if there is a slight error in converter output, the RD3721/RD3722 maintains accuracy measured values without needing to recalibrate the converter as long as linearity is maintained between converter input and output.

meas. Function Setting

Pressing the F4 kye (meas.) during span setting can substitute the actual measured-value for the SPAN value.

[Key operation] **[Setting display]** **[Description]**

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
SCALE L :
SPALE R :
UNIT :
FILTER :
  ←   →   del  meas
```

Conduct this setting with the input connected. Assume that the actual measured-value correspond to SPAN L 1.010 V and SPAN R 4.990 V.
Press the F4 key (meas) in the SPAN L item, then press the cursor key.

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.010V ----------→ The measured value 1.010V is
SPAN R : 5.000V               assigned.
SCALE L :
SCALE R :
UNIT :
FILTER :
  ←   →   del  meas
```

Press the F4 key in the item of SPAN R, then press the cursor key.

```
4CH
MODE : SCALE/VOLT
RANGE : 5V
SPAN L : 1.010V
SPAN R : 4.990V ----------→ The measured value 4.990 V is
SCALE L :                     assigned.
SCALE R :                   The other setting is the same
UNIT :                      as the SCALE setting already
FILTER :                    described.
```

[COPY]

Function : Setting in which the contents of the settings mode to the other CH are used without modification.
For the one-pen model, COPY function is not provided.

Setting Item :
① CH : Channel No.
② Copy CH : Other channel No. to be copied.

Setting Example :
① CH : 4CH
② Copy CH : 2CH

[Key operation] | **[Setting display]** | **[Description]**

```
1CH
MODE : VOLT
RANGE : 5V
SPAN L : 0.000V
SPAN R : 5.000V
FILTER : OFF
   1CH 2CH 3CH 4CH
```

Press the RANGE function key after the SHIFT key to enable the setting display to appear. The display unit always shows the present CH1 setting display. Press the F4 key to select CH4.

```
4CH
MODE : OFF




↓ OFF   VOLT   TC   RTD
↓ DELT  SCAL COPY
```

When a channel is selected, the cursor moves to MODE automatically. Press the NEXT and F3 keys to set MODE to COPY.

[Key operation]	[Setting display]	[Description]
F2	4CH MODE : COPY CH : CH 1CH 2CH 3CH 4CH	Select the CH (CH2) to be copied by pressing the F2 key. Thus, the contents of the CH2 are copied to CH4.
ENTRY (ENTRY)	4CH MODE : VOLT RANGE : 5V SPAN L : -5.000V SPAN R : 5.000V FILTER : OFF	Press the ENTRY key. The details set at this time are used for the measurement, and the cursor returns to the CH position. Continue program setting if required, and when it is necessary to end the setting, press the ENTRY key to return the display to the original display.

6.4.3 ZERO Adjustment

Function :

Adjustment of zero position and pen position parallel movement can be made independently according to the RECORD ON / OFF switch (⑮ in Section 3.1) status of each pen.

① RECORD OFF status

Pressing ◀ZERO▶ moves the pen to the zero position and as a result, any zero position can be set by turning the setting knob in the same way as with conventional analog pen recorders.

② RECORD ON status

Pressing ◀ZERO▶ enables the data to be moved (pen position) during measurement by turning the setting knob (SPAN also moves in parallel.)

[Key operation]	[Setting display]	[Description]
◀ZERO▶	1CH 0.000 ~ 5.000V 2CH 0.00 ~ 200.00V 3CH 0.00 ~ 200.00V 4CH 0.00 ~ 200.00V	Press the ◀ZERO▶ function key. All the pens set to the DC voltage range and RECORD OFF move to their zero positions and the display panel simultaneously shows the measuring range of each channel. The cursor flashes at the first channel position. * Ranges other than DC voltage (VOLT) ranges are displayed as "Cannot be set", and the chammel RECORD on continues to record the data
ENTRY (ENTRY)	1CH 0.000 ~ 5.000V 2CH 0.00 ~ 200.00V 3CH 0.00 ~ 200.00V 4CH 0.00 ~ 200.00V	Select the channel to be zero-adjusted by the cursor.

Lower the pen by pressing the PEN LIFT key, then press the CHART START key to feed the chart.

Match the ZERO point to the main division on the chart by turning the setting knob while drawing a line with the pen.

When ZERO adjustment of each channel ends, press the ENTRY key twice, and the display returns to the original display panel.

ENTRY

ENTRY

Note : For ZERO and SPAN adjustments and VOLT measurement.
If the SPAN LEFT or RIGHT value exceeds the present input measuring range (refer to Table 6.2 and for the 5 V range : +5.5 V), the suitable internal range is selected automatically.
If the SPAN is narrow and both ends of SPAN LEFT and RIGHT enter the present lower (high-sensitivity side) reference range (for 5 V range : + 5 V), the internal lower range is selected automatically.

6.4.4 SPAN Adjustment

Function :

Adjust SPAN (measuring range) by turning the setting knob. When the input changes suddenly during recording, SPAN can be changed immediately by using this mode without showing the range setting SPAN display panel.

Setting Item :

① CH : Channel No.
② L : SPAN left value adjustment
③ R : SPAN right value adjustment
④ L&R : Adjustment of SPAN L and R.
⑤ srch : Searches the low range for the measuring range and sets a range which does not overflow so that SPAN automatically, becomes +110% of range.

Setting Example : Search the span of CH4 then change the range to −550 to 450 mV after selecting −550 to 550 mV.

Restrictions :

① SPAN can be adjusted only when MODE is set to VOLT, TC or RTD and COM (optional).
("Can not be set" is displayed in modes other than the above.)
② Only the voltage range can be searched.

[Key operation]	[Setting display]	Description]
SHIFT ZERO SPAN F4	1CH 0.000 ~ 5.000V 1CH 2CH 3CH 4CH	Press the SPAN key after the SHIFT key to enable the setting display to appear. The display unit always shows the present CH1 setting display. Press the F4 key to select CH4.
F4	4CH -550.0 ~ 550.0mV L R L&R srch	Press the F4 key to set the optimum span. Press the F4 key for a few seconds. * When srch is not made, this setting is not required.
F2	4CH -550.0 ~ 550.0mV L R L&R srch	Press the F2 key to change SPAN RIGHT to 450 mV.
	4CH -550.0 ~ 550.0mV L R L&R srch	Select 450.0 mV by turning the setting knob to the left.
ENTRY ENTRY	4CH -550.0 ~ 450.0mV L R L&R srch	Pressing the ENTRY key twice returns the display to the original display panel.

6.4.5 RECORDING AREA ADJUST (Zone recording)

Function : The recording area (zone) can be freely set by the pen position. Since the pen position can be matched to a main division on the chart. Chart expansion and contraction can be corrected by setting the left side (Left) of the recording area to 0% and the right side (Right), to 100%.
Reference Recording chart may expand or contract up to approximately 2mm when the humidity changes from 30 to 80% at the temperature of 23°C.

Setting Item :
① CH : Channel No.
② L : Recording position at left
③ R : Recording position at right

Setting Example :
① CH : 4
② L : 50%
③ R : 100%

[Key operation]	[Setting display]	[Description]
	1CH 0 ~ 100% ↓ 1CH 2CH 3CH 4CH	Press the RECORD AREA ADJ key. Press the F4 key to select CH4. For the one-pen model CH input is not available.
	4CH 0 ~ 100% L R	Set the pen position to the Left (50%) value by turning the setting knob, then press the F2 key.
	4CH 50~100% L R	Match to the Right (100%) position by turning the setting knob. Pressing the ENTRY key twice returns the display to the original display panel.

6.4.6 Alarm Setting

Function : The two level alarms can be set per one channel. When an alarm occurs, the alarm can be printed out (RD3721 only) or output (option).

Setting Item :
- ① CH : Channel No.
- ② L1 or L2 : Level 1 or 2
- ③ MODE : H(high limit) or L(low limit)
- ④ VAL : Alarm set-value
- ⑤ RLY : Relay No. (1 to 4)
  Can be set, but output is optional.

Restrictions :
(1) Alarm setting may be turned OFF if the RANGE of the relevant channel is changed.
Therefore, carry out alarm setting after RANGE setting.
(2) For the one - pen model CH input is not available and display of possible setting range is also not available.

Setting Example :
- ① CH : 4
- ② MODE : L1
- ③ VAL : 1.000 V
- ④ RLY : 1

[Key operation] **[Setting display]** **[Description]**

```
AUX


↓ ALM TAG RCD MSG
↓ CLK RAM
```

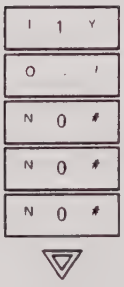
Pressing the AUX key turns the mode to the AUX mode to show the menu at the bottom of the display panel.
Press the F1 key to output the alarm (ALM) setting display panel.

```
1CH (-5.500~5.500)
LI MODE : OFF
L2 MODE : OFF


   1CH 2CH 3CH 4CH
```

Press the F4 key to select CH4.
The alarm range that can be set is displayed in parentheses after the CH No.

```
4CH (-5.500~5.500)
LI MODE : OFF
L2 MODE : OFF


  H   L  OFF
```

Press the F1 key to change the L1 (level 1) alarm mode to H.



```
4CH (-5.500~5.500)
LI MODE : H
 VAL : 0.000V
 RLY : OFF
L2 NODE : OFF


   ←    →   del
```

Set the alarm high-limit to 1.000V using the numeric keypad.
Then press the cursor key.

[Key operation]	[Setting display]	[Description]
F2	4CH(-5.500~5.500) L1 MODE : H VAL : 1.000V RLY : OFF L2 MODE : OFF ↓ OFF 1 2 3 4	Press the F2 key to select the output relay No. (1). (Relay output is not made available if the optional code / AK-04 is not provided.)
ENTRY ENTRY	4CH (-5.500~5.500) L1 MODE : H VAL : 1.000V RLY : 1 L2 MODE : OFF	Keep L2 (level 2) turned OFF. Pressing the ENTRY key once makes the alarm setting effective. When ending the setting, press the ENTRY key again.

Notes :

1. Alarm detection sampling is made every second.
   Therefore, it may take 1 sec. to detect the alarm after it is activated.
2. A slight variation in the measured-value may cause alarm ON / OFF repetitions. To prevent this, alarm hysteresis must be set. For details, refer to the SET UP mode in Section 6.4.14

6.4.7 TAG No. Setting (RD3721 only)

Function : A Tag No. of up to 7 characters representing the measured object can be set instead of the channel No. (1 to 4).

Setting Item : TAG1 to 4
Letters and numerics up to 7 characters.

Setting Example : Tag No. 1 is set to RD3721

[Key operation] **[Setting display]** **[Description]**

AUX
F2

```
AUX

↓ ALM  TAG  RCD  MSG
↓ CLK  RAM
```

Pressing the AUX key sets the mode to the AUX mode and as a result, the menu is shown at the bottom of the display. Press the F2 key to show the TAG setting display panel.

SHIFT
L *)
SHIFT
SHIFT
B 8 R
E 4 U
J 2 Z
N O #
N O #

```
TAG1 : 1CH
TAG2 : 2CH
TAG3 : 3CH
TAG4 : 4CH

↓   ←   →  del
↓   Ω   μ   %   &
```

Set TAG1 to RD3721

```
TAG1 : RD3721
TAG2 : 2CH
TAG3 : 3CH
TAG4 : 4CH

↓   ←   →  del
↓   Ω   μ   %   &
```

When setting the Tag No. after TAG2, press the cursor key. After the setting is finished, press the ENTRY key. The setting becomes effective when the ENTRY key is pressed once.
Pressing the ENTRY key again returns the display to the original display panel.

ENTRY
ENTRY

6.4.8 Partially Suppressed and Expanded Recording Setting

Function : For recording, the unnecessary recording section is suppressed and important recording section is extended.

Setting Items :

① CH Channel No.
② PARTIAL : Partially suppressed and extended
③ RATE : Partial suppression factor
④ BDY : Partial suppression boundary value

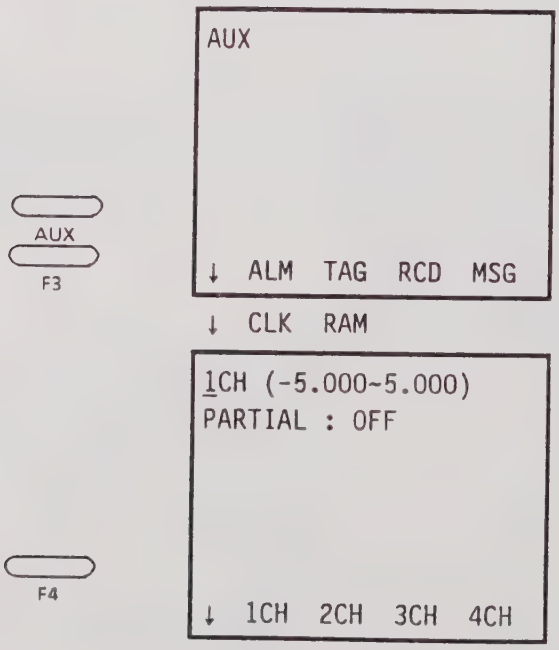
Restrictions :

① This function must be turned ON in the SET-UP mode. (Refer to Section 6.4.14.)
② This function is turned OFF if RANGE (MODE,RANGE, SPAN and scaling) is changed. Set this function after RANGE setting is finished.

Setting Example :

① CH : 4CH
② PARTIAL : ON
③ RATE : 25%
④ BDY : 1.000 V

[Key operation] **[Setting display]** **[Description]**



AUX

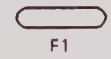
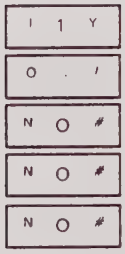
F3

Press the AUX and F3 keys. The display is changed to the PARTIAL setting display panel.

F4

Press the F4 key to select CH4. Figures in ( ) on the right of the CH No are SPAN. BDY setting can be made within this range.

For the one-pen model, CH input and SPAN display are not available.

[Key operation]	[Setting display]	[Description]
	4CH (-5.000~5.000) PARTIAL : OFF ON OFF	Press the F1 key to turn PARTIAL ON.
	4CH (-5.000~5.000) PARTIAL : ON RATE : 10% BDY : 2.500V ← → del	Set RATE to 25%, then press the cursor key.
	4CH (-5.000~5.000) PARTIAL : ON RATE : 25% BDY : 2.500V ← → del	Set BDY to 1.000 V.
	4CH (-5.000~5.000) PARTIAL : ON RATE : 25% BDY : 1.000V	After setting is finished, press the ENTRY key. The setting becomes effective when the ENTRY key is pressed once. Set the other channel in succession when required. Pressing the ENTRY key again returns the display to the original display panel.

Example of partially expanded / suppressed - scale recording.

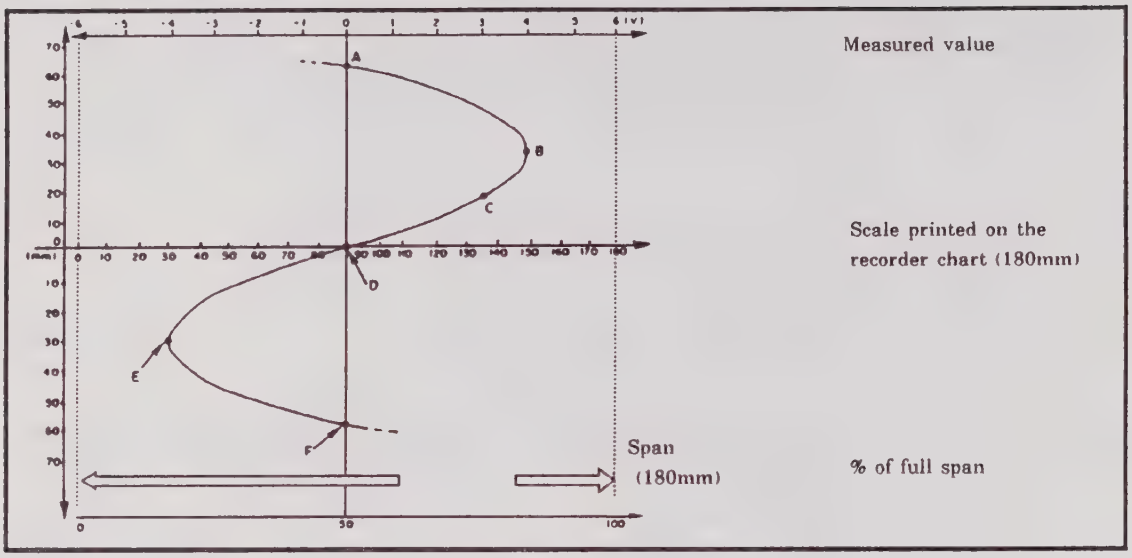


Figure A

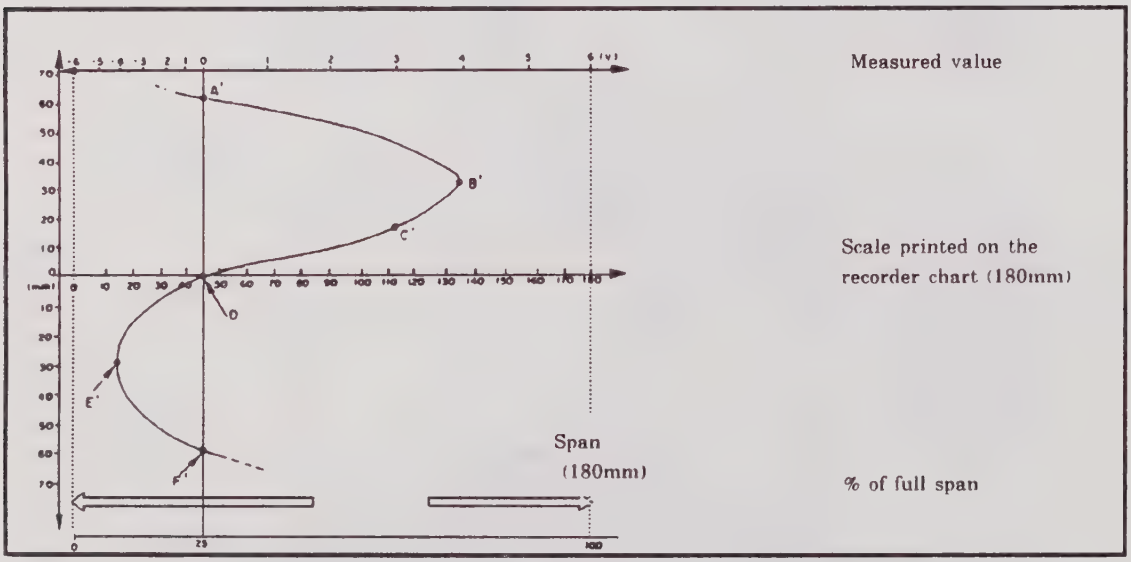


Figure B

(Explanations of partially expanded/suppressed-scale recording)

- Figure A shows the ordinary recording when the span is set to 180mm.
  At this time point 0V is located at 90mm (50% of span) from the left edge on the recorder chart (measured value full span (−6 to 6V) is set to 180mm).
- Figure B shows the partially suppressed scale recording. At this time point 0V is located at 45mm (25% of span) from the left edge on the recorder chart (measured value full span (−6 to 6V) is set to 180mm).
  It is clear that bordering on the partially suppressed border value, the value of recording span (180mm in the example) multiplied by numerical value (%) of the partially suppressed scale recording width, and the value of recording span multiplied by the value (%) subtracted the partially suppressed scale recording width from 100 are allocated to the left hand side (here indicates negative side) on the recorder chart and the right hand side (here indicates postive side) respectively.

6.4.9 AUTO Span Shift Mode Setting

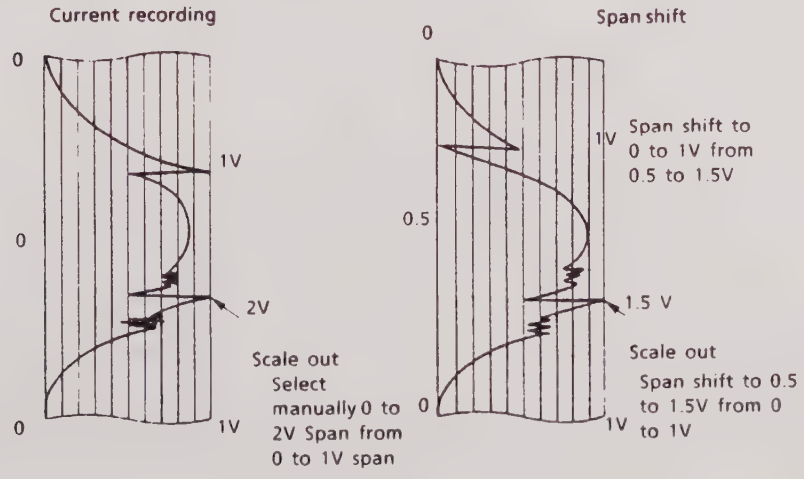
Function : When input exceeds the recording span, the +50% span is shifted automatically to continue recording.

Setting Items :
① CH : Channel No.
② AUTO SPAN SHIFT : AUTO Span Shift ON/OFF

Restrictions :
① This mode must be turned ON in the SET - UP mode. (Refer to Section 6.4.14.)
② This mode can be used only when RANGE is in VOLT, TC or RTD and/or COM. (NO DELTA, SCALE anD MATH can be set.)
③ If RANGE is changed to OFF, DELTA, SCALE or MATH, this mode is turned OFF automatically. Set this mode after RANGE change.
④ The span shift range is up to VOLT range + 10% (For the 1V range : 1.1 V, and for ranges other than VOLT : within their measuring ranges.)

Setting Example :
① CH : 4
② AUTO SPAN SHIRT : ON
For example, in the range 1V, when the span 0. 0 to 1.0V is set, by shifling for 50%, the span will be 0.5V to 1.5V.
However the shift range is up to 1.1V, so 0.1V to 1.1V is the actual value.
On the negative side, −0.5V to 0.5V are within the measuring range, so this will be the actual shifted span.
<Span shift example for 0 to 1V input>

<Span shift example for 0 to 1 V input>



* If an over-range occurs, the manual range compensation is not required.
* Refer to section 2. 3 for recording examples.

[Key operation]	[Setting display]	[Description]
AUX F3	AUX ↓ ALM TAG RCD MSG ↓ CLK RAM	Press the AUX and F3 keys. The display changes to the AUTO SPAN SHIFT setting display panel.
F4	1CH (-5.000~5.000) AUTO SPAN SHIFT:OFF ↓ 1CH 2CH 3CH 4CH	Press the F4 key to select CH4. CH selection is not available for one - pen model.
F1	4CH (-5.000~5.000) AUTO SPAN SHIFT: OFF ON OFF	Press the F1 key to turn AUTO SPAN SHIFT ON.
ENTRY ENTRY	4CH (-5.000~5.000) AUTO SPAN SHIFT: ON	After setting is finished, press the ENTRY key. The setting becomes effective when the ENTRY key is pressed once. Set the other channels in succession when required. Pressing the ENTRY key again returns the display to the original display panel.

6.4.10 Message Setting (RD3721 only)

Function : Print-out is made when a message of up to 70 characters is set, and the MANUAL MESSAGE key at the front is pressed (MESSAGE 0), or optional external contact input (MESSAGE 1 to 4) is accepted.

Setting Items : Letters or numerics of up to 70 characters.

Restrictions : MESSAGE 1 to 4 can be set, but no print-out is made when no optional remote function (/REM) is provided. Print-out by the communication function is available.

Setting Example : Set MESSAGE 0 to SW1 ON.

[Key operation]	[Setting display]	[Description]
	AUX ↓ ALM TAG RCD MSG ↓ CLK RAM	Pressing the AUX key sets the mode to the AUX mode to show the menu at the bottom of the display panel. Press the F4 key to show the MESSAGE (MSG) setting display panel.

[Key operation]

SHIFT
SHIFT
C 9 S
SHIFT
SHIFT
G 6 W
I 1 Y
SHIFT
O . /
SHIFT
N O *

[Setting display]

```
MESSAGE 0 :

MESSAGE 1 :



↓   ←   →  del
```

↓ Ω μ % &

[Description]

Set MESSAGE to SW1 ON. For lower case letters, make the setting after the CAPS key is pressed.

```
MESSAGE 0 : SW1ON

MESSAGE 1 :
```

ENTRYT
ENTRYT

When setting the Tag No. after MESSAGE1, press the cursor key.
After the setting is finished, press the ENTRY key. The setting becomes effective when the ENTRY key is pressed once. Pressing the ENTRY key again returns the display to the original display panel.

6.4.11 Time Setting

Function : Set year, month, day, hour, min., and sec.

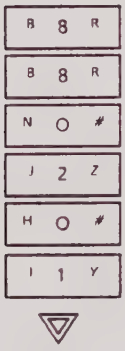
Setting items : ① DATE : Year / month / day
② TIME : Hour / min. / sec.

Setting example : ① DATE : Feb. 1, 1988
② TIME : 12 - hour, 34 - min. and 56 - sec.

[Key operation] **[Setting display]** **[Description]**

```
AUX


↓ ALM TAG RCD MSG
↓ CLK RAM
```

Pressing the AUX key sets the mode to the AUX mode.
Press the NEXT and F1 keys to show the time (CLK) setting display panel.

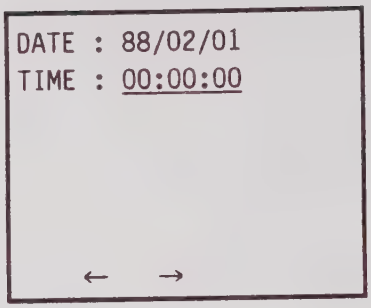


```
DATE : 88/01/01
TIME : 00:00:00


     ←    →
```

Set the data to Feb. 1, '88.
When only certain numerics are changed, shift the digit by pressing the F1 or F2 key to set the new numerics, then press the cursor key.

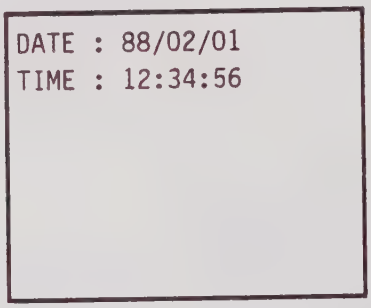
[Key operation]

[Setting display]



[Description]

Set the time to 12 hours, 34 min. and 56 sec.
When only certain numerics are changed, shift the digit by pressing the F1 or F2 key to set the new numerics.
Time is changed every 24 hours.



After setting is finished, press the ENTRY key twice.
Time is enabled when the ENTRY key is pressed once.

6.4.12 Set-value Initialization (RAM CLEAR)

Function : Setting information currently set (excluding CLOCK) is all initialized.

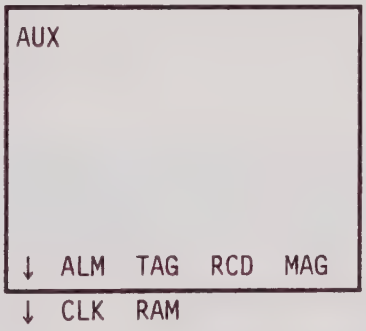
[Key operation]

AUX

NEXT

F2

[Setting display]

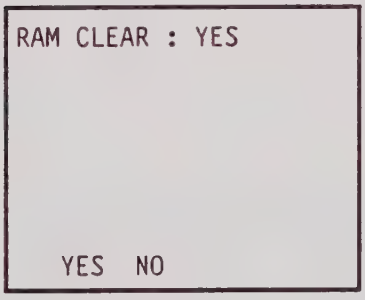


[Description]

Pressing the AUX key sets the mode to the AUX mode.
Press the NEXT and F2 keys to show the RAM CLEAR setting display panel.

F1

ENTRY



When returning to the initial setting, press the F1 key.
To suspend the procedure at this stage, press the F2 key.
The setting becomes effective when the ENTRY key is pressed once, the display then returns to the original display.

6.4.13 IC Memory Card Setting

Precautions

There are two types of IC memory cards as follows :

Standard Card (Part No. RD-MC8). . . . . Memory Capacity 8KB

Optional Card (Part No. RD-MC256). . . . Memory Capacity 256 KB

1. 8KB IC memory card

Function : The contents of settings such as range, etc. corresponding to up to 5 files can be stored in an IC memory card and used as required.

Setting Items :

① SET : Set condition SAVE (write) and LOAD (read) and File name registration (up to 8 characters).

② INIT : IC memory card initialization and VOLUME name registration during initialization (up to 6 characters).

Operation :

① Load the lithium cells attached to the IC memory card by referring to Section 6.2.6.

② Face the up and down display mark of the IC memory card to downward, then insert the IC memory card into the slot on the right front side of the mainframe. If the mark is upside down, the card cannot be inserted into the slot.

③ IC memory card initialization When the IC memory card is used for the first time after delivery, it must be initialized. The user's name and experimental details of up to 6 characters can be set for each IC memory card as VOLUME name during initialization. If an IC memory card already holding the set-value is initialized, the contents of the memory may be deleted.

④ When operating MENU, if message ** CARD BAT ** is displayed, the IC memory card batteries are worn out.
Replace the batteries as per paragraph 6.2.6.

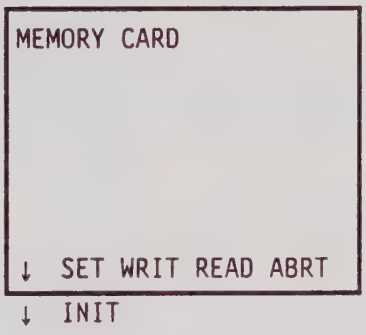
<Setting Information Memory>

Setting example

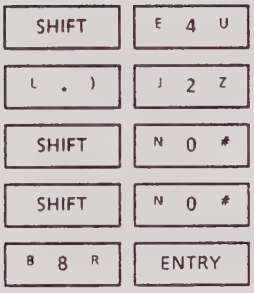
(1) Initialize the IC card, then register the VOLUME name

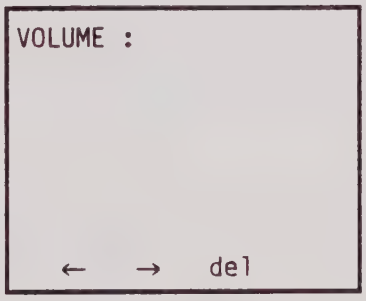
(2) Register FILE1 as LR1 to perform SAVE and LOAD.

[Key operation] **[Setting display]** **[Description]**



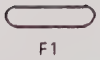
Press the MEMORY CARD function key to show the setting display panel.
Press the NEXT and F1 keys (INIT) to show the initialize display panel.

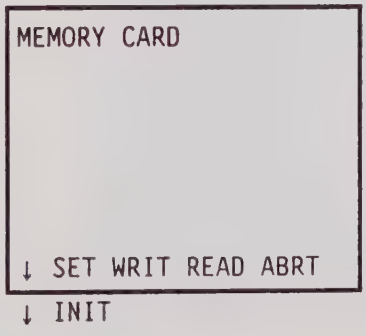




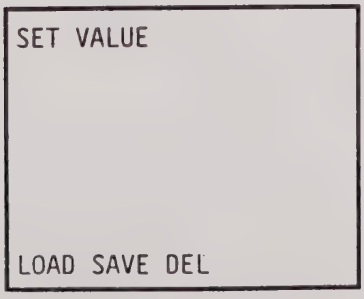
Register the VOLUME name as RD3721/RD3722. (Error occurs in all spaces)

Press the ENTRY key to end initialization.
The display shows the MEMORY CARD menu.

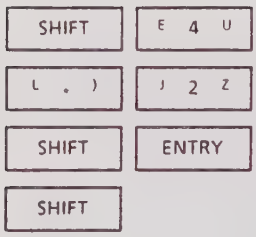


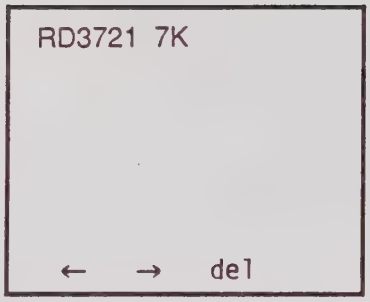


This is the operation for saving currently set setting information.
First, press the F1 key (SET) to show the setting information memory menu.

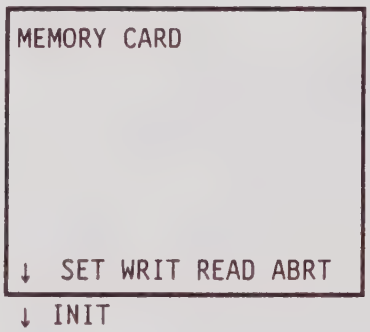


Press the F2 key (SAVE) to show the SAVE setting display panel.
When deleting setting information which is no longer necessary, press the F3 key (DEL).

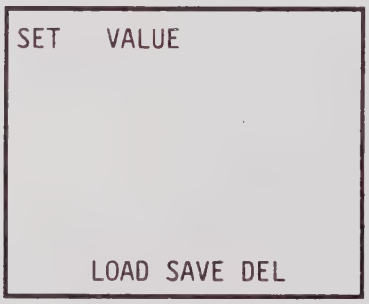




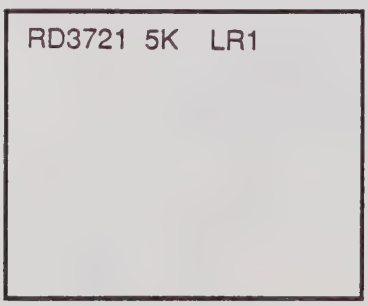
Enter the FILE name (LR1), then press the ENTRY key to end SAVE.
In addition, residual memory (unit : KB) is displayed between the VOLUME and FILE names.
When the FILE name has already been entered, select the file name with the cursor key.



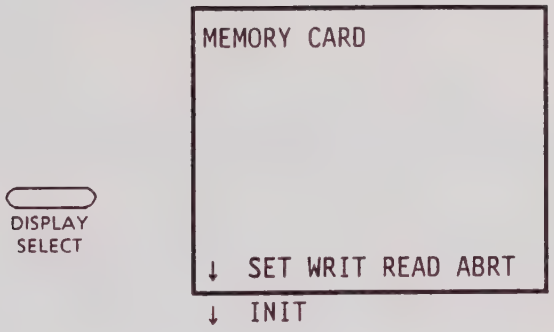
This is the operation for loading the setting information which has been saved in LR1.
First, press the F1 key (SET).



Press the F1 key (LOAD) to show the LOAD setting display panel.



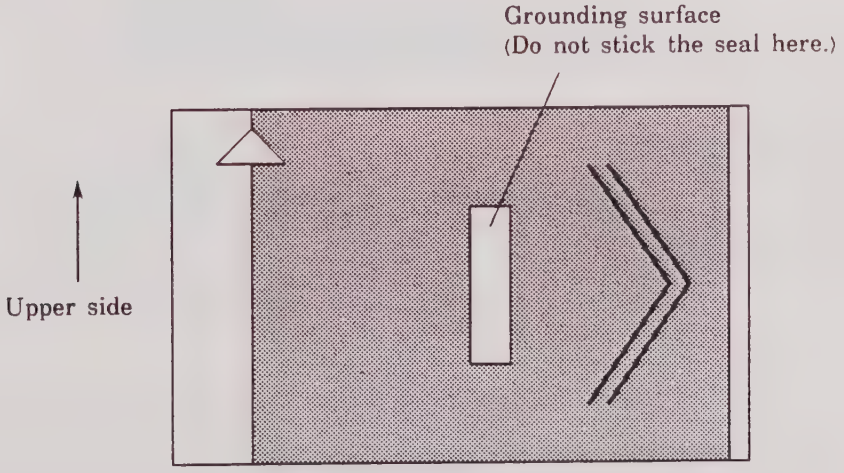
Select the FILE name to be loaded by the cursor key.
Since there is only FILE1 (LR1) here, FILE1 can be loaded simply by pressing the ENTRY key.



Press the DISPLAY SELECT key to exit from the memory setting display panel.

Notes:

- The standard IC memory card (8K bytes) cannot store measured values (which is possible with optional RD-MC256). There- fore, the MEMORY CARD menu on the setting display panel shows WRIT (F2), READ (F3) and ABRT (F4) which cannot be used. without optional IC memory card RD-MC256.
- The IC memory card has a seal attached to it for VOLUME and FILE entry. However, never stick the seal to the grounding surface at the rear center of the IC memory card as the effectiveness of the static electricity measures is lost and the stored content may be detected.



- IC memory cards being used for the first time must be initialized, otherwise, they will not be effective.

2. 256KB IC Memory Card

Function : An IC memory card is used to store measured and panel setting data.
The measured data storing function is manually or trigger executed by alarms CHART END or external contact signals.
Interface input data and computed data (/ MATH Model) can also be stored.
Stored panel setting data can be easily retrieved from the memory card for repeated use in the recorder.
Stored data can also be read and transmitted at any time.

Setting Items

SET : Loads and saves panel setting data.
WRIT : Sets writing (sampling) conditions and writes measured data.
READ : Sets readout conditions and prints out measured data (sampled data)
ABRT : Interrups WRITE or READ operations.
INIT : Initializes the memory card.

Operation Items (1) to (4) are the same as those of the previous section

1. 8KB IC Memory Card (RD-MC8) (see 6 - 67)

<Setting Informaion Memory>
Setting Example
Same as the example described in the previous section. (See p6 - 67 to p6 - 70.)

<Measured Data Memory>

1. Preliminary

(1) Each card has a 256 byte memory capacity, which is used to store measured and panel setting data.
A total number of 47 files can be stored in the memory.
Two files are always required : one for measured data, the other for setting data.

(2) The card dedicates 1K to 3.5 byte to file management (1K : 8K card, 3.5k : 256K card)
Therefore, 255K bytes is available for data storage.
1.35K bytes / file is used for panel setting data. The required measured data capacity calculation is given below.

(3) Every measured data file produced, produces a corresponding setting data file.

- The measured data file size is calculated as follows.
  ([Sampled data length] × 2) × [Sampling channel number] + 512
  ↓
  File header information data length

  Sampled data length : Sampling length designated data length
  Sampling channel number : Channel number with RANGE ON.

  - 1000 bit 4 channel data
    $(2 \times 1000 \times 4 + 512) / 1024 = 8.3125$
    uses about 8K bytes.

  - 32000 bit 4 channel data
    $(2 \times 32000 \times 4 + 512) / 1024 = 250.5$
    uses about 250K bytes. Here 1K byte = 1024 bytes

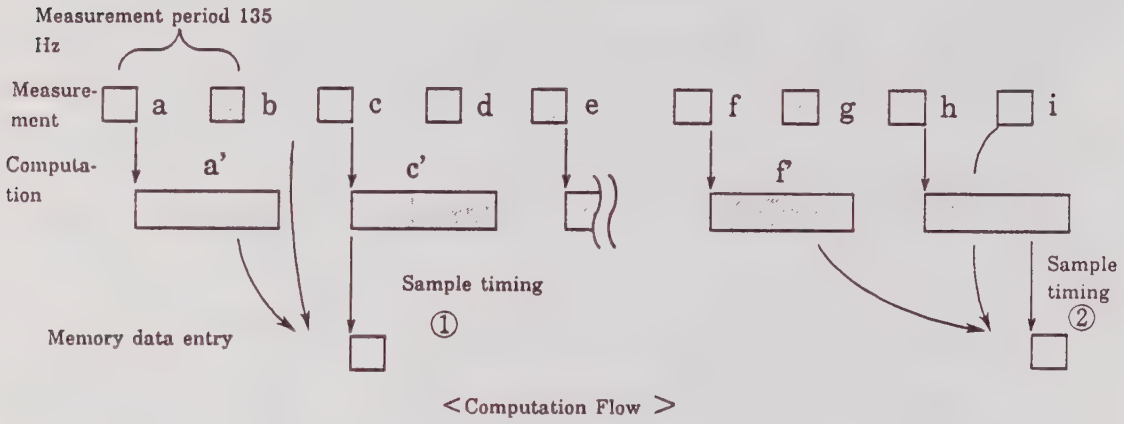
- A panel setting data file simultaneously produced with a measured data file always requires 1K byte of memory (equivalent to one channel).

(4) The IC card (256K bytes) has a maximum of 48 files.
Example :

Number of panel setting data files ; 3
Number of measured data files ; 4
} The number of files $3 + 4 \times 2 = 11$
↑
One measured data file produces one panel setting data file.

Memory Card Data

(1) MATH data which is computed with computational expressions comes after the measurement data stored in the memory card (see the figure below).



< Computation Flow >

Refer to the figure above as an aid to the following explanation:

In sample timing (1), the measured data (c) and computated value a' are entered in the memory data entry area. a' is a computation result from the measured data a. In sample timing (2), the measured data "i" and computed value f' are entered in the memory data entry area. The computation results are taken from previously measured data.

Note: Panel display and recording data are output simultaneously. Measured data sent via communications is displayed simultaneously with the panel display or recording data.

(2) Reading stored data.

Data in a computation channel, which is already stored in the memory card, can be computed and read. This permits modification of the computation expressions and data to be re -calculated.

When computational constants are modified and used for the computation of new data, press the F1 key to turn OFF the data entry set and start computation.

Note: When communications input values (C1 to C4) are used in the computation channel in the memory card, send these values via communications for data reading. Data in measurement mode (COM) is stored in memory, so this data can be read easily.

When communications input data (C1 to C4) must be displayed, proceed as follows:

(Example)

Set channel 1 to COM and apply a communications input value to channel 1 with CV1. Set channel 2 to "MATH". Set computational expressions using data in channel 1 (do not use C1 in this case).

When data is read an input channel is set with computational expressions after which data can be computed.

<Measured Data Memory>
Writing Data (WRITE)

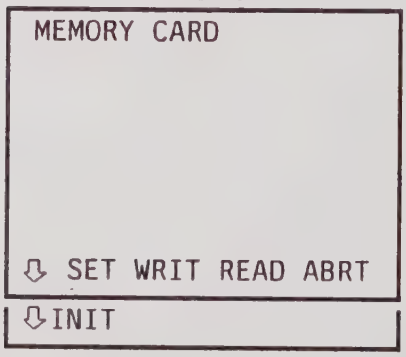
Function : Writes measured data onto the IC memory card while simultaneously producing measuring ranges and coefficients (/MATH option).

Setting Items :
① FILE : Setting measuring conditions
FILE Name ; max. 8 characters
MEM LEN ; Data length setting
1000 / 2000 / 4000 / 8000 / 16000 / 32000 data / CH
TRIG MODE ; Trigger mode on or off
SAMPL ; Sampling rate setting 0.2 / 0.5 / 1 / 3 / 5 / 9 / 135 Hz
PRE TRIG ; Used when TRIG MODE on.
0 to 100%, 10% increments
② DEL : Deletes unnecessary files.

Setting Example :
① FILE Name : LR 1
② MEM LEN: 2000 (2K)
③ TRIG MODE : ON
④ SAMPL : 9 Hz
⑤ PRE TRG : 10 %
⑥ TRIGGER : Alarm Only ON.

[Key]

[Display]

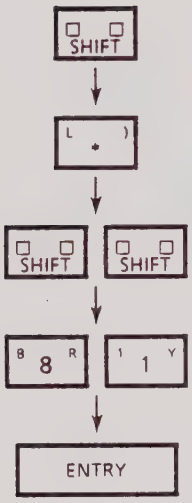


[Description]

Press the MEMORY CARD key to call up the display, and then press F2 key to display the WRITE screen.

```
WRITE


FILE DEL
```

Press F1 (FILE) key to register the file name.




```
LR1 255K


←    →  DEL
```

Enter LR1.

Total number of 47 files are shared by SET and WRITE.

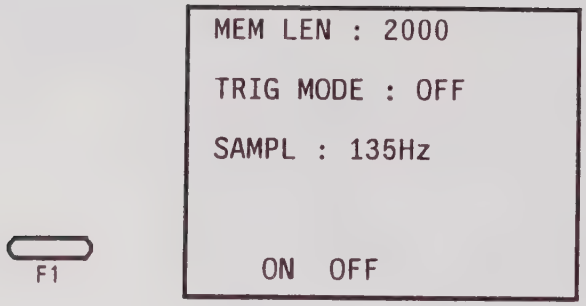
The same name can be used with both SET and WRITE because they are independent of each other.

Press ENTRY key.

```
MEM  LEN : 2000
TRIG MODE : OFF
SAMPL : 135Hz

⇩  1K   2K   4K   8K
⇩ 16K  32K
```

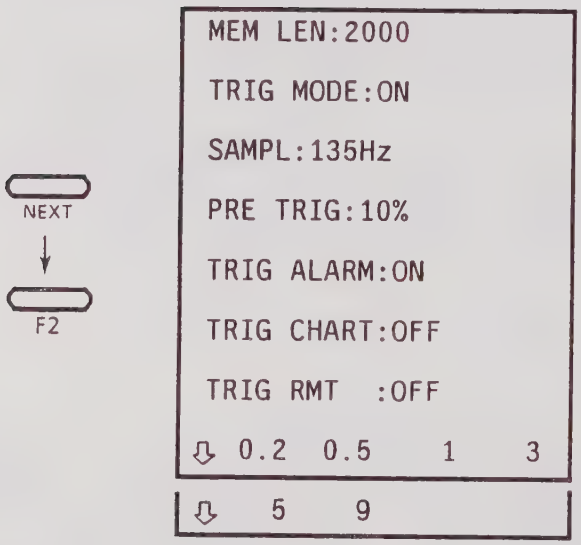
Press F2 key to enter 2000 (2K) into MEM LEN.

All channels excepting those with RANGE OFF can sample respective data.



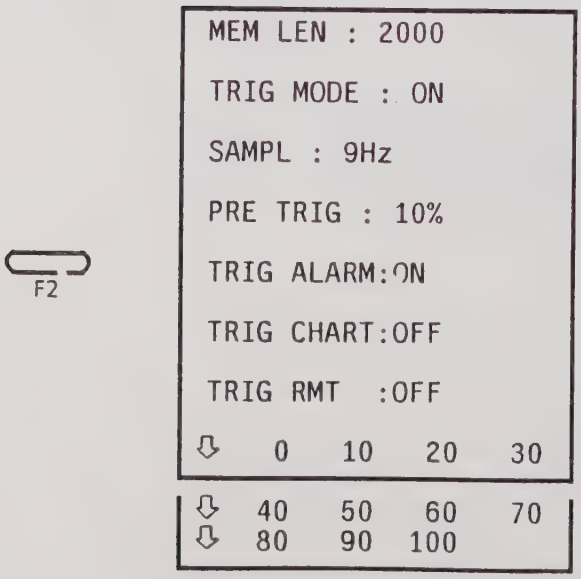
Press F1 key to turn ON the TRIG MODE.

In TRIG mode, if any of trigger conditions — ALARM, CHART and RMT — is true (satisfied), data entry is started. In free mode, data entry is started manually.



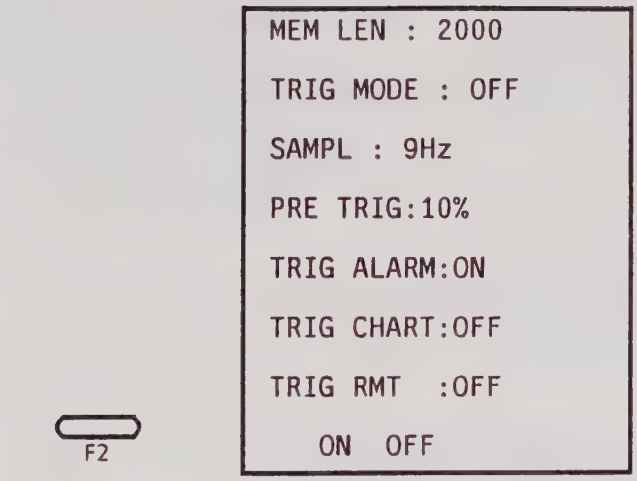
Set the sampling rate (SAMPL) to 9 Hz.

The sampling rate can be selected from 0.2, 0.5, 1, 3, 5, 9 and 135 Hz.

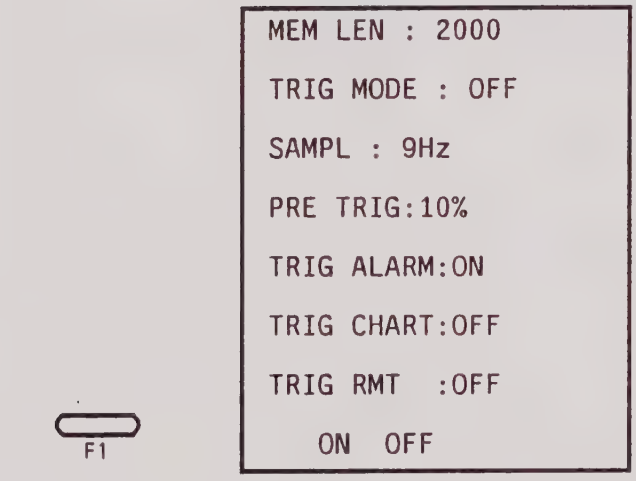


Set the PRE TRIG to 10% which allows MEM LEN to memorize an extra 10% of the data before the trigger acts.

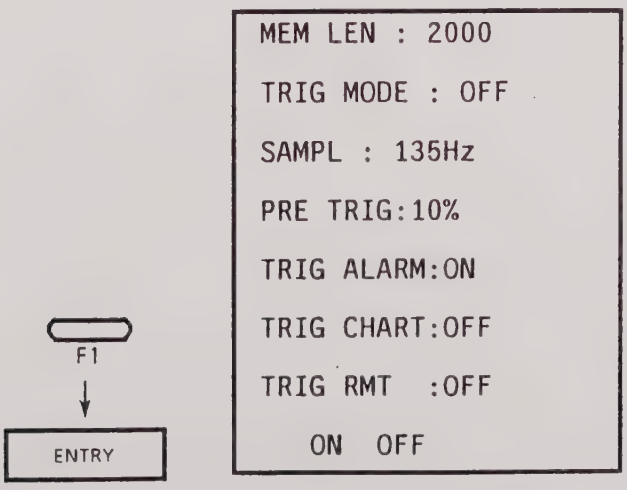
In the free mode (when the TRIG MODE is OFF), start weiting press the ENTRY key



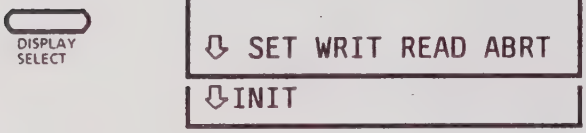
Set TRIG ALARM. In TRIG ALARM ON status, alarms are entered in memory.



Set TRIG CHART. In TRIG CHART ON status, data is entered in the memory card when the recorder is out of paper.



Set TRIG RMT. In TRIG RMT ON status, when /REM option is added, data is entered in the memory card with a remote contact input. When the ENTRY key is pressed, the recorder is in the trigger wait status. Data entry is started in the free mode (in "TRIG MODE OFF") when the ENTRY key is pressed.



To exit from the MEMORY CARD display, press the DISPLAY SELECT key.

To abort writing, press F4 (ABRT) key.

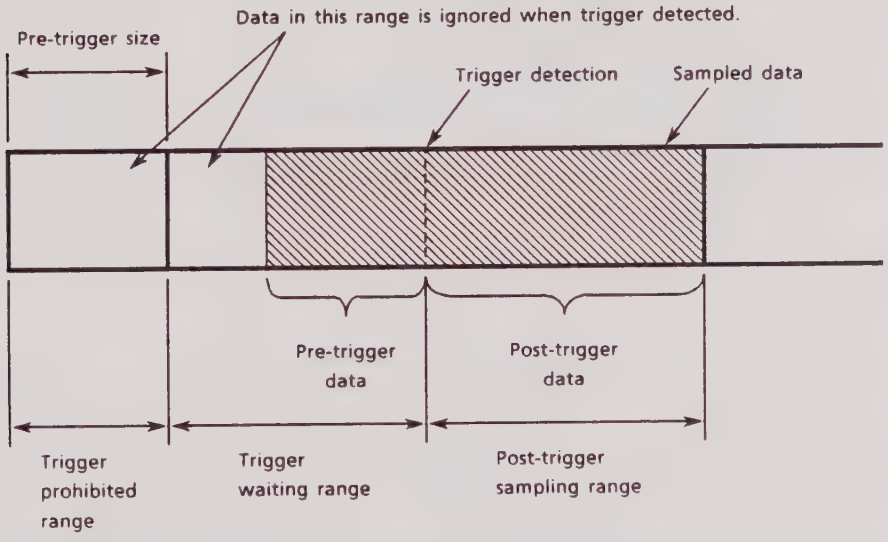
[Trigger Conditions]

① Pre-trigger

For data sampling in the trigger mode use the pre-trigger.

The pre-trigger is detected only for trigger set point values over 0%.

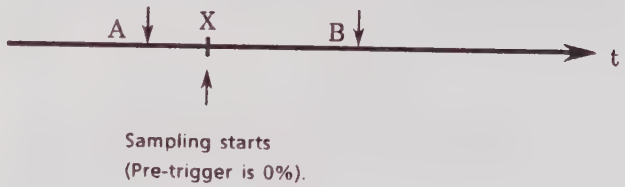
Any data prior to the pre-trigger data is ignored. Sampling continues for data following the trigger sampling period.



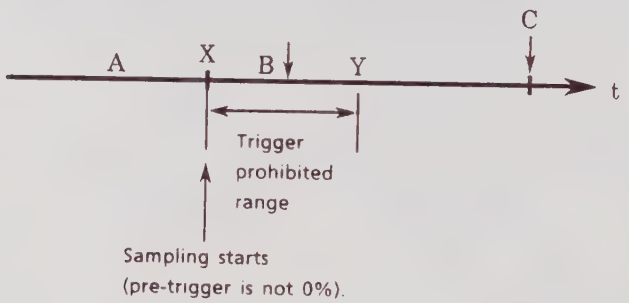
② Internal Alarm Trigger

A trigger can be produced in an alarm state.

At the beginning of the trigger waiting range, the alarm having already occurred produces a trigger during the sampling period.

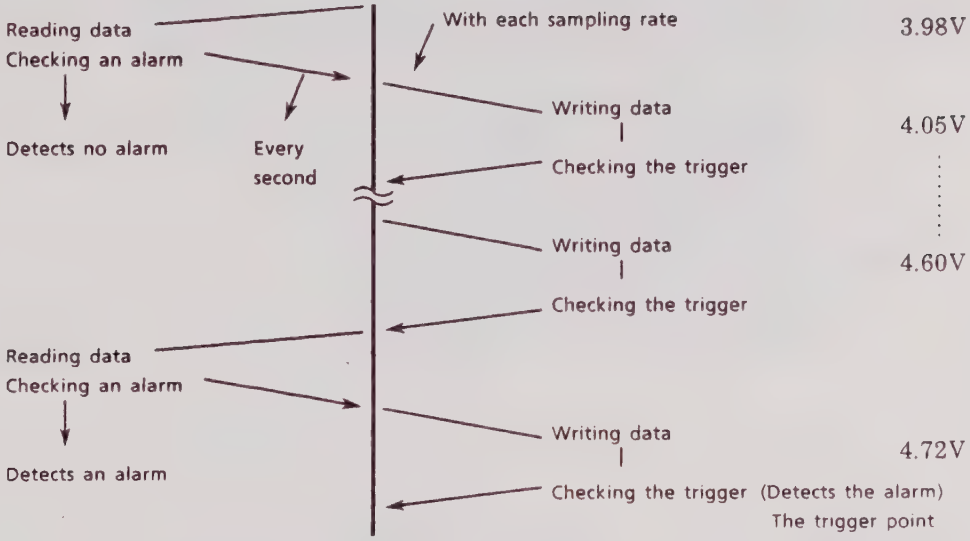


- The trigger is detected at point X when the alarm occurs at point A and sampling starts from point X.
- The trigger is detected at point B when sampling starts from point X and the alarm occurs at point B.



- If the alarm occurs at point A or B the trigger is detected at Y.
- If the alarm occurs at C the trigger is detected at C.

③ Alarm Trigger Detection



Assume that a high alarm is set at 4V.

On the initial search, an alarm is not detected as the sampled data is 3.98V. When the sampled data reaches 4V, the alarm is detected 1 second later at 4.60V. The trigger is then detected from the sampled data.

Therefore, data exceeds the alarm level prior to reaching the trigger point.

Especially, when sampling is executed in 135Hz in trigger mode, several tenth points alarm data may exist prior to the beginning of the trigger.

[WRITE Completion Conditions]

Data sampling terminates upon any one of the following conditions:

(1) Sampling completion of data assigned to the data length.

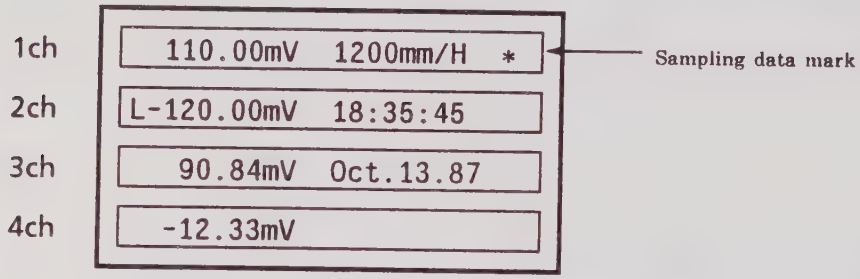
(2) Measuring condition variation detection. e.g. measuring range change.

(3) Using the F4 ABRT key.

In the case (3) above, if trigger has not been detected, the data file cannot remain in the IC memory card.

[WRITE Indication]

During data sampling, an (*) appears in the sampling channel as shown in the figure below (only for the channel displaying the measuring data).



CAUTION

Do not remove the IC memory card from the recorder while writing, as data sampling will be interrupted and data already entered will remain on the IC memory card.
Sometimes sampling continues for a few seconds after removal of the card (the time period is determined by the sampling rate).

(1) Data remaining on the card cannot be used as the file ends incorrectly. Note therefore that when reusing this stored file the incomplete file is ignored. However, the file remains stored in the card.

(2) The incomplete file can be deleted along with other files by using the DEL function in the MEMORY CARD WRITE menu.

Reading Data (READ)

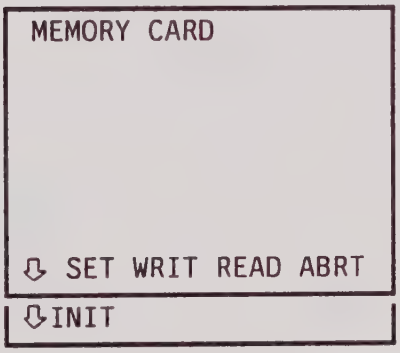
Function : Performs IC memory card measured data printouts or produces interface outputs (optional).

Setting Items :
① FILE : Sets necessary data output conditions.
FILE Name ; File name to be output.
SAMPL ; 0.2/0.5/1/3/5/9/135 Hz
START; Set the output start point
LOAD ; Decides whether measured data and panel setting data effective while in DATA.
② INFO : Indicates the DATA panel setting data.

Setting Example :
① FILE Name : LR1
② SAMPL : 9 Hz
③ START: 1
④ LOAD : OFF

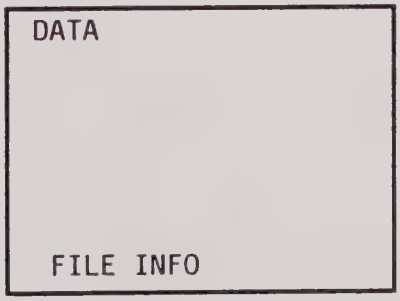
[Key]

[Display]



[Description]

Press the MEMORY CARD key, then the F3 key to display the READ panel.

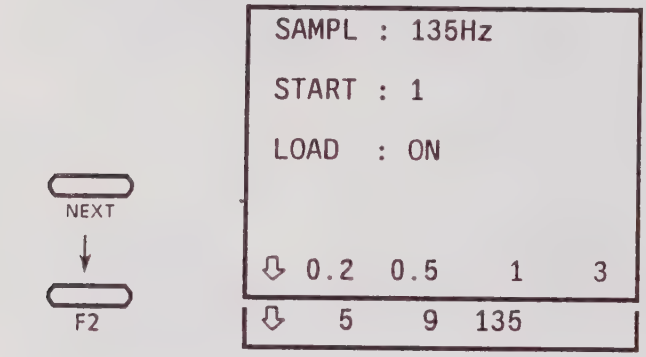


Press F1 key to call up the FILE setting display.

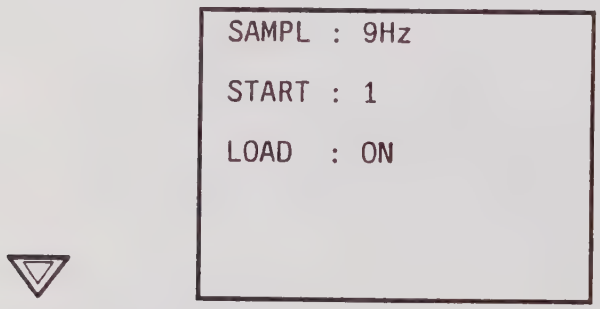
To display the INFO panel, press F2 key.

Select the file to be retrieved using the cursor.

In this example, only press the ENTRY key because the file name is LR1.

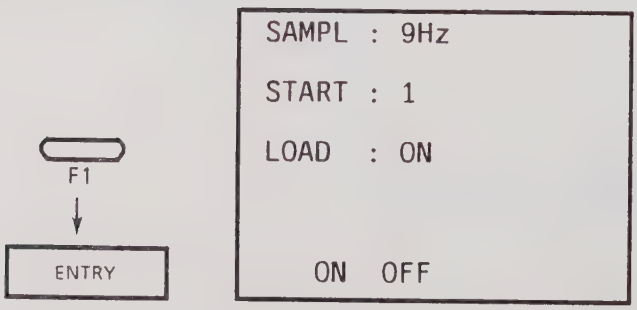


To select SAMPLE 9 Hz, press ENTRY then F2 key.



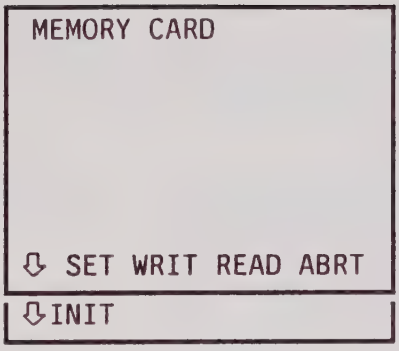
Set the output start point. In this example, output begins from data 1. Therefore, no change to the display is necessary. Continue to the next screen using the cursor key.

An error message appears if the set data length exceeds DATA LEN in the INFO display.



Press F1 to load the printout conditions (data for RANGE or /MATH).

Press ENTRY to execute READ.



Exit from the MEMORY CARD screen by pressing the DISPLAY SELECT key.

Press the F4 (ABRT) key to terminate the READ process.

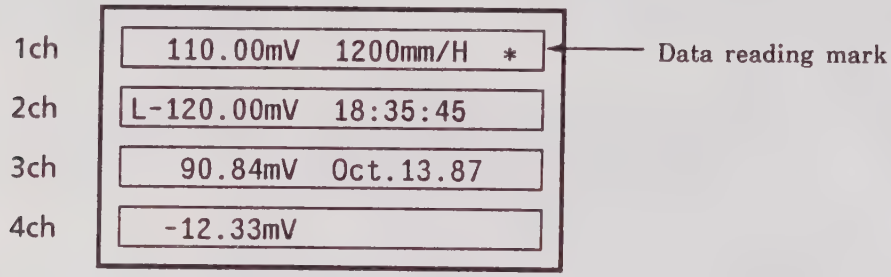
CAUTION

(1) If LOAD is ON when setting the necessary items, the recorder reads the setting (RANGE, SPAN) and measured data. Setting data entering the recorder overrides the current setting data.

(2) When LOAD is OFF, the measuring range or chart speed can be READ through the panel setting condition display.
If the measuring range differs from the sampling set range, the indicated and recorder printed characters differ from those at sampling even though the recorded waveform is similar to the original one.
The non-selected channel sampling data (OFF) is not reproduced. The OFF channel shows current input data.

[READ Indication]

During reading, an (*) appears in the reading channel as shown in the figure below (only for the channel showing the measuring data).



[READ Completion Operations]

(1) Reading is terminated automatically after the recorder READs all assigned data. The memory channel changes to RECORD OFF. To restart the recording mode revert to RECORD ON.

(2) The same procedure applies to ABRT (F4 key) executed during the READ mode.

WRITE Information (INFO)

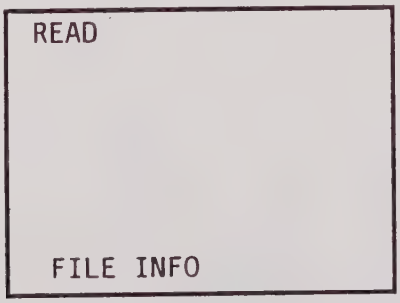
Function : Displays writing information.

Indicating Items :

① Apr.01.88 00: 59
② CH:12--
③ DATA LEN: 8000
④ SAMPL: 9Hz
⑤ TRIG MODE: ON
⑥ TRIG POINT: 401

① Displays the sampling start time when TRIG is OFF.
Displays the TRIG ON time.
② Displays the data writing channel number. Channels with RANGE MODE OFF are shown as (-). (In the above example the 3rd and 4th channels are in this mode.)
③ Displays the data length actually sampled.
④ Displays the sampling rate set value.
⑤ Indicates whether the TRIG MODE is ON or OFF.
The following TRIG is not indicated if the current TRIG is OFF.
⑥ Displays the trigger starting point.

Operation : Press F2 when the READ setting condition panel is displayed.



<IC Memory Card (RD-MC256) Specifications> (Supplement)

Function: Panel setting and measured data storage

Medium: IC memory card

Memory Capacity: 256K bytes

Sampling Mode:

Free Mode; Manual start

Trigger Mode; Starts with trigger conditions

Sampling Rate:

Free Mode; 135 / 9 / 5 / 3 / 1 / 0.5 / 0.2 Hz ··· possible to switch common setting to each channel

Trigger Mode; 9 / 5 / 3 / 1 / 0.5 / 0.2 Hz ··· possible to switch common setting to each channel

Data Length: 1000 / 2000 / 4000 / 8000 / 16000 / 32000 data / channel, common setting for each channel, 2 bytes/data resulting in 32000 data (max) for 4-channel model.

Sampling: Each selected channel data stored simultaneously (excepting RANGE OFF channel).

Trigger Condition:

Alarm Detection; Starts with any alarm ON (Detecting interval is 1 second)

External Contact Signal; Storing begins with an external contact (ON) signal, available for optional model with /REM function.

Chart End Detection; Starts with chart end.

Pre-trigger: Can be set from 0 to 100%, 10% increments.

Memory Data: Panel setting data

Measured data

Interface input data (for Model with /GP-IB or /RS232C)

Output:

Printout; data output rate ··· 135 / 9 / 5 / 3 / 1 / 0.5 / 0.2 Hz, possible to switch

Interface Output (for Model with /GP-IB or /RS232C); ASCII to BINARY output

Battery: Lithium battery (lifetime approx. 3 years)

6.4.14 SET UP Mode

Function : Performs initial settings such as °C / °F selection and chart speed mm or inch selection.

Setting Items : The outline of functions executed in the SET UP mode is shown in the following.

Menu	Setting item	function					Details
		NEXT	F1	F2	F3	F4	
UNIT	TEMP UNIT		°C	°F			Sets temperature setting units
	CHART SPD UNIT		mm	inch			Sets speed setting units
PRN (Not available for RD3722)	CHANGE INFO		ON	OFF			Chart speed change print out
	TIME INFO		T/M	TIME	OFF		Time print out
	ALARM INFO		ON	OFF			Alarm print out
	SCALE INFO		ON	OFF			Scale print out
	MESSAGE TIME		ON	OFF			Time print out during massage print out
	TAG/CH		CH	TAG			TAG or CH selection during print out
RCD	*POC TRACE		P–P	MEAN			Pen offect compensation selection
	POC REF CH		MAX	AUTO			Reference channel select on for pen offset compensation recording
	1CH FORM ~ 4CH FORM		OFF	PART	ATSS		Recording format
RMT (option) (/REM)	REMOTE CNTRL		ON	OFF			Presence or absence of remote control
	CHART SPD2		ON	OFF			Presence or absence of CHART SPD 2 by remote control
	CHART CLOCK		INT	EXT			Internal, external switching of chart feed clock
COM (option)	GPIB ADDRESS	○	0	1	2	3	GP-IB address
		○	4	5	6	7	
		○	8	9	10	11	
	RS BAUD RATES	○	12	13	14	15	RS232C, Baud rate
		○	75	150	300	600	
		○	1200	2400	4800	9600	
	RS STOP BITS		1	1.5	2		RS232C, Stop bit
	RS PARITY		EVEN	ODD	NONE		RS232C, Parity error check
	RS DATA BITS		7	8			RS232C, Data bit length
	RS HANDSHAKE	○	OFF :	X : E	X : R	C : E	RS232C, Handshake
		○	C : R				
RJC	1CH RJC ~ 4CH RJC		INT	EXT			RJC INTERNAL / EXTERNAL
OTHR	ALARM HYS		←	→	del		Alarm hysteresis
	MATH ERR						Data handring during calculation error
	CHART REROLL		ON	OFF			/REROL function selection
	ZERO		L	R			Zero point right / left position specification
RAM	RAM CLEAR		YES	NO			Setting information initialization

*For the setting of RMT, refer to the end of this manual
*For the setting of COM, refer to the separate manual (Manual Number M1432).
* Not available for one-pen model.

Operation : SET-UP mode setting Turn ON the SET UP switch (㉒ in Section 3.1) with the recorder power turned OFF, then turn ON the recorder power while pressing the ENTRY key to set to the SET UP mode.
After SET-UP mode has been set, and in normal operation mode, turn off the SET UP switch.
The updated setting contents are not affected even if the setting is executed with the SET UP switch turned off.

(1) UNIT Setting

Function : Sets temperature and chart speed units.

Setting Items :

① TEMP UNIT : ℃ or ℉
② CHART SPD UNIT : mm or inch

Setting Example :

Note : If the TEMP UNIT is changed, RANGE MODE is initialized.

[Key operation]	[Setting display]	[Description]
	SET UP ↓ UNIT PRN RCD RMT ↓ COM RJC OTHR RAM	Press the F1 key to enter the UNIT setting mode.
F1		
	TEMP UNIT : °C CHART SPD UNIT : mm °C °F	Press the F2 (°F) key to select the temperature unit. (Prior to shipment)
F2		
	TEMP UNIT : °F CHART SPD UNIT : mm mm inch	Press the F2 (inch) key to determine the chart speed (mm)
F2		
	TEMP UNIT : °F CHART SPD UNIT : inch	After completing the setting, press the ENTRY key. If the ENTRY key is pressed once, the display returns to the SET UP menu and, if it is pressed twice, the start-up state is returned.
ENTRY (ENTRY)		

(2) PRN Setting (RD3721 only)

Function : Performs various digital print-out related settings.

Setting Items :

① CHANGE INFO : Print-out ON/OFF during chart speed change and POC selection

② TIME INFO : Fixed time print-out related setting.
- T/M : Prints out time and measured value
- TIME : Only fixed time print out.
- OFF : No print out is made.

③ ALARM INFO : Alarm print-out ON/OFF

④ SCALE INFO : Scale print-out ON/OFF during fixed time print out and list print out.

⑤ MESSAGE TIME : Time print out ON/OFF during MESSAGE print out.

⑥ TAG/CH : TAG and CH selection of fixed time, alarm and scale print out.

Setting Example :

① CHANGE INFO : OFF
② TIME INFO : TIME
③ ALARM INFO : OFF
④ SCALE INFO : OFF
⑤ MESSAGE TIME : OFF
⑥ TAG/CH : TAG

* For print-out, refer to Section 2.3.

[Key operation]	[Setting display]	[Description]
	SET UP ↓ UNIT PRN RCD RMT ↓ COM RJC OTHR RAM	Press the F2 key to enter the PRN setting mode.
F2		
	CHANGE INFO : ON TIME INFO : T/M ALARM INFO : ON SCALE INFO : ON MESSAGE TIME : ON TAG/CH : CH ON OFF	Select CHANGE INFO by pressing the F2 (OFF) key. (Set ON prior to shipment.)
F2		
	CHANGE INFO : OFF TIME INFO : T/M ALARM INFO : ON SCALE INFO : ON MESSAGE TIME : ON TAG/CH : CH T/M TIME OFF	Set TIME INFO to TIME by pressing the F2 key. (Set to T/M prior to shipment.)
F2		
	TIME INFO : TIME ALARM INFO : ON SCALE INFO : ON MESSAGE TIME : ON TAG/CH : CH ON OFF	Select ALARM INFO by pressing the F2 (OFF) key. (Set ON prior to shipment.)
F2		

[Key operation]	[Setting display]	[Description]
	ALARM INFO : OFF SCALE INFO : ON ON OFF	Select SCALE INFO by pressing the F2 (OFF) key. (Set ON prior to shipment.)
F2		
	SCALE INFO : OFF MESSAGE TIME : ON ON OFF	Select MESSAGE TIME by pressing the F2 (OFF) key. (Set ON prior to shipment.)
F2		
	MASSAGE TIME : OFF TAG/CH : CH CH TAG	Select TAG/CH by pressing the F2 (TAG) key. (Set CH prior to shipment.) Even if TAG is selected by CH in MANUAL PRINT mode.
F2		
	CHANGE INFO : OFF TIME INFO : TIME ALARM INFO : OFF SCAL INFO : OFF MESSAGE TIME : OFF TAG/CH : TAG	After setting is finished press the ENTRY key. If the ENTRY key is pressed once, the display returns to the SET UP menu and, if it is pressed twice, to the start-up state.
ENTRY ENTRY		

(3) RCD Setting

Function : Sets pen off set compensation method and recording format.

Setting Items :

① POC TRACE : Setting during pen offset compensation recording (not available for one - pen model)

- P - P : Records maximum and minimum values
- MEAN : Records the mean value. Mean value is that of the maximum and minimum values sampled while the chart is fed by 1 step (0.05 mm).

* Recording is set to MEAN recording automatically at chart speeds exceeding 180 mm / H. (poc input is not available for one-pen model)

② POC REF CH : Reference CH selection and setting in pen offset compensation recording mode.

- MAX : Pen offset compensation recording is performed in the maximum number CH (e.g. CH4) for 4-pen recorder) regarded as reference CH.
- AUTO : In the POC ON or chart start mode, pen offset compensation is performed in the maximum number CH among the measuring CHs (CH of which range is not set to OFF) regarded as reference CH. During recording, even if the greater number than the reference CH number is set to the measuring CH, the CH cannot perform pen offset compensation recording.
  If the pen offset compensation recording is required, turn OFF the POC once or perform CHART STOP then retry POC recording, and the CH performs pen offset recording as a new refference CH.

③ 1 to CH4 FORM : Recording format

- OFF : Normal mode
- PART : Performs partially suppressed and extended recording
- ATSS : Performs AUTO Span Shift.

Restrictions : PART and ATSS cannot be used in the same channel. However, one of them must be selected.

Setting Example :

- POC TRACE : MEAN
- POC REF CH : AUTO
- 1 to CH4 FORM :
  - 1CH : ATSS
  - 2CH : PART

[Key operation]	[Setting display]	[Description]
	SET UP + UNIT PRN RCD RMT + COM RJC OTHR RAM	Press the F3 key to enter the RCD setting mode.
F3		
	POC TRACE : P-P 1CH FORM : OFF ↓ 4CH FORM P-P MEAN	Select POC TRACE by pressing the F2 (MEAN) key. (Set to P-P prior to shipment.)
F2		
	POC TRACE : P-P POC REF CH : AUTO 1CH FORM : OFF ↓ 4CH FORM : OFF MAX AUTO	Select POC REF CH by pressing the F2 (AUTO) key (Set to Max prior to shipment.)
F2		
	POC TRACE : MEAN POC REF CH : AUTO 1CH FORM : OFF 2CH FORM : OFF ↓ 4CH OFF PART ATSS	CH1 select from (Set OFF prior to shipment.)
F3		

[Key operation]	[Setting display]	[Description]
	POC TRACE : MEAN POC REFCH : AUTO 1CH FORM : ATSS 2CH FORM : OFF ↓ 4CH OFF PART ATSS	CH2 and the succeeding channels in the same way as for CH1. (Prior to shipment it is set to OFF.)
F2		
	POC TRACE : MEAN POC REFCH : AUTO 1CH FORM : ATSS 2CH FORM : PART ↓ 4CH OFF PART ATSS	AFter setting is finished press the ENTRY key. If the ENTRY key is pressed once, the display returns to the SET UP menu and, if it is pressed twice, to the start-up state.
ENTRY		
ENTRY		

<Pen Offset Compensation Recording> (Supplement)

(1) The POC reference pen selectable function is used in the following cases.
When the POC recording is performed by only two pens of CH1 and 2 on a 4 - pen model, for the current model, because the CH4 was the reference CH, the POC recording was performed in CH4 regardless of the reference.
Consequently, the trace of the CH2 lags behind the actual real - time waveform by the chart feeding time for the gap between pens of CH4 and CH2.
For the LR, with the measuring mode of each channel 3 and 4 set to OFF,
① When the CHART START is turned ON in the POC ON state
② When the POC is turned ON in the CHART STRT ON state.
the POC recording can be performed automatically in CH2.

Note)
When the POC reference CH is selectable
① The POC reference CH is indicated on the POC modified printing when the POC is turned ON.
△POC3 13 : 54
The POC starts in CH3 regarded as reference CH.
② The POC reference CH is indicated on the chart start printing at the CHART START time in POC ON status.
△1000mm / M POC 2 16 : 38
POC recording starts in CH2 regarded as a reference CH
③ The POC reference CH is also indicated in the fixed time printing
60mm / M POC3

(2) When the CHART STOP is pressed during POC recording, the chart feeding continues until the pen 1 terminates recording the pen offset corresponding data and stops.
① When the chart speed is 200mm / M or more, the chart is fed while keeping that speed.
② When the chart speed is less than 200mm/M, the remaining pen offset data can be recorded at the chart speed increased up to 200mm / M. Hence, even the recording is performed at extreme low speed, the pen offset data can be swept at several seconds and the chart can be stopped.
③ When the chart is fed by external clock, the speed is changed to 200mm / M internally to output the pen offset data.
④ The pens in number 2 or greater move to stand - by positions in the order from the pen which wrote pen offset data.
When all the pens write pen offset data, the pens return to measuring data position.

(4) RJC Setting

internally or externally.

Function : Sets whether or not thermocouple range RJC (reference junction compensation) is made internal or external

Setting Items :

① CH : Channel No.

② INT/EXT : Internal (INT) /external (EXT) selection of reference junction compensation

③ Reference junction compensation voltage when EXT is selected. Set the value in the range of −20000 to 20000 μV.

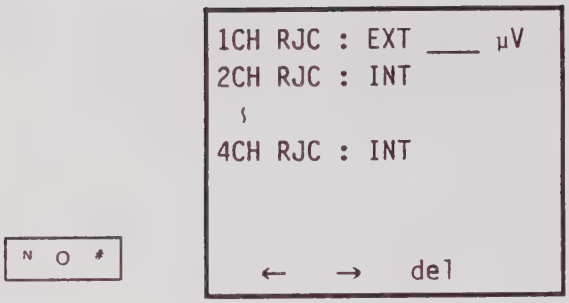
Setting Example :

① CH : 1

② INT/EXT : EXT

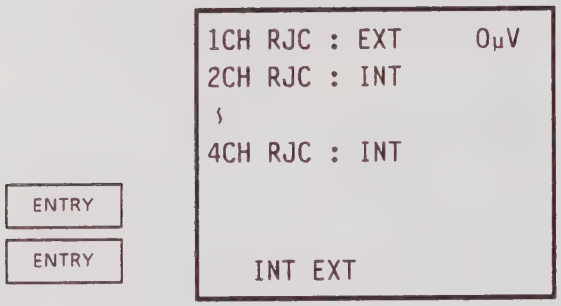
③ Compensation voltage : 0μV

[Key operation]	[Setting display]	[Description]
	SET UP + UNIT PRN RCD RMT + COM RJC OTHR RAM	Press the NEXT and F2 key to enter the RJC setting mode.
NEXT F2		
	1CH RJC : INT 2CH RJC : INT ↓ 4CH RJC : INT INT EXT	Select RJC by pressing the F2 (EXT) key. (Set to INT prior to shipment.)
F2		



When set to EXT, the RJC value can be entered to the right of EXT.
Set the value in the −20000 to 20000 μV range.

When the ice point reference chamber or dewar flask (0°C) is used, input 0μV.



Similarly, the same setting is made up to CH4.

After setting is finished press the ENTRY key. If the ENTRY key is pressed once, the display returns to the SET UP menu and, if it is pressed twice, to the start-up state.

(5) OTHER Setting

Function : Set alarm hysteresis, processing during calculation error, select reroll function and zero point position.

Setting Items :

① ALARM HYS : Alarm hysteresis setting range 0 to 100%
Hysteresis should be specified using ratio with respect to recoding span width currently set.

② MATH ERR : Data processing during calculation error occurrence
UP : Processed as (+) overflow
DOWN : Processed as (−) overflow

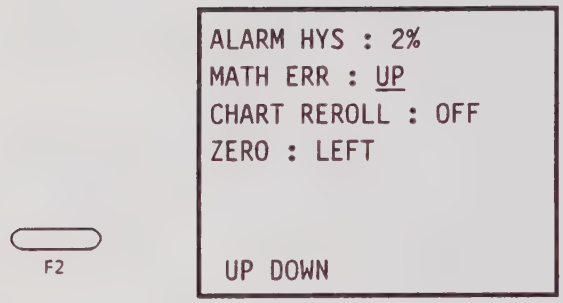
③ CHART REROLL : Chart reroll function selection. When the Optional metal fitting is attached, this should be turned ON. If not attached, be sure to turn OFF.

④ ZERO : Specify zero point position whether zero point is to be located on the right or left side.

Setting example :

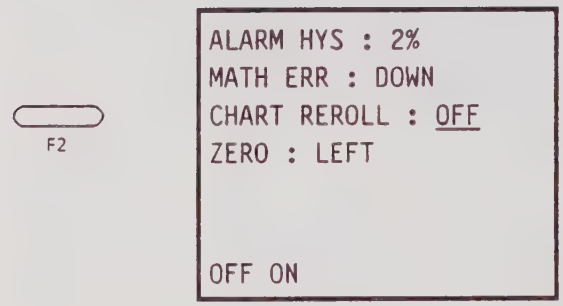
① ALARM HYS : 2%
② MATH ERR : DOWN
③ CHART REROLL : ON
④ ZERO : LEFT

[Key operation]	[Setting display]	[Description]
	SET UP ↓ UNIT PRN RCD RMT ↓ COM RJC OTHR RAM	Press the NEXT and F3 key to enter the OTHER setting mode.
NEXT F3		
	ALARM HYS : 0% MATH ERR : UP CHART REROLL : OFF ZERO : LEFT ← → del	Set alarm hysteresis within the 0 to 100% range. Set hysteresis in % with respect to span width. (0% set at the factory.)
1 2 2		



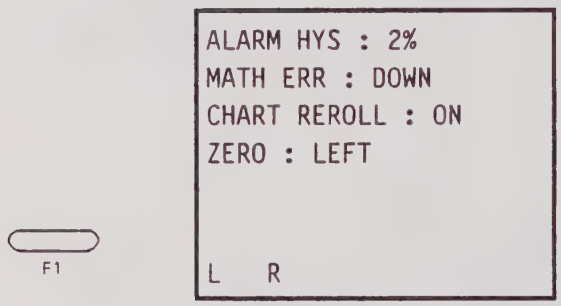
F2

Set MATH ERR to F2 (DOWN).
(Set to UP prior to shipment.)



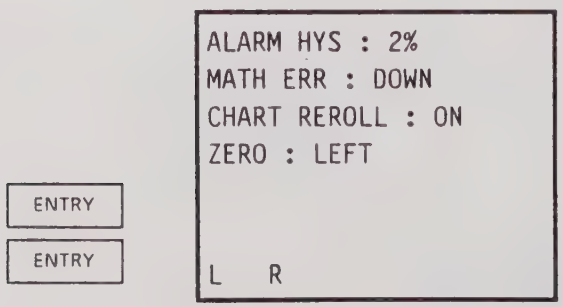
F2

After setting is finished press the ENTRY key.
If the ENTRY key is pressed once, the display returns to the SET UP menu and, if it is pressed twice, to the start-up state.
Set CHART REROLL to F2 (ON)
(Set to OFF prior to shipment.)



F1

Set ZERO to F1 (LEFT).
(Set to LEFT prior to shipment.)



ENTRY

ENTRY

After setting is finished press the ENTRY key.
If the ENTRY key is pressed once, the display returns to the SET UP menu and, if it is pressed twice, the display returns to the start-up state.

(6) RAM CLEAR Setting

Function : Returns the SET UP, range, etc. settings currently set to their initial values.

Note : SET-UP TEMP UPNIT and time setting are not cleared.

[Key operation]	[Setting display]	[Description]
	SET UP ↓ UNIT PRN RCD RMT ↓ COM RJC OTHR RAM	Press the NEXT and F4 key to enter the RAM CLEAR setting mode.
NEXT F4		
	RAM CLEAR : NO ↓ YES NO	Press the F1 key when returning to the initial setting. (Set to ON prior to shipment.) To suspend the procedure at this stage, press the F2 key. If the ENTRY key is pressed once, the display returns to the SET UP menu to execute RAM CLEAR, and if the ENTRY key is pressed twice, the display returns to the start - up state.
F1 ENTRY ENTRY		

6.4.15 Program Table

Table 6.6 shows the functions which can perform settings at the initial settings prior to shipment.

Table 6.6

		NEXT	F1	F2	F3	F4
Function Selection	CH	*↓	1CH	2CH*	3CH*	4CH*
	MODE	↓	OFF	VOLT	TC	RTD*
		↓	DELT	SCAL	COPY	COM*
		↓	MATH*			
	FILTER		0.1Hz	1Hz	OFF	
	TC TYPE	↓	R	S	B	K
		↓	E	J	T	N
		↓	W	L	U	KpvsAu7Fe
	RTD TYPE	↓	Pt1D(Pt100 : 1)	Pt2D(Pt100 : 2)	Pt3D(Pt100 : 3)	Pt4D(Pt50 : 1)
		↓	Pt5D(Pt50 : 2)	Pt1J(Pt100 : 1 / JPt)	Pt2J(Pt100 : 2 / JPt)	Pt3J(Pt100 : 3 / JPt)
		↓	Pt4J(Pt50 : 1 / JPt)	Pt5J(50 : 2 / JPt)	Ni1D(Ni100 : 1 / DIN)	Ni1S(Ni100 : 1 : SANA)
		↓	J263*B			
	Sub mode		VOLT	TC	RTD*	COM*
	MOVE SPAN		L	R	L & R	Srch
	RECORD AREA ADJUST		L	R		
	AUX	↓	ALM	TAG*	RCD	MSG*
		↓	CLK	RAM		
	ALM		H	L	OFF	
	ALM(RLY)	↓	OFF	1	2	3
		↓	4			
		↓				
	Recording format		ON	OFF		
	SPAN SCALE, etc		←	→	del	
	SCALE mode span		←	→	del	meas
	Unit, etc.	↓	←	→	del	
		↓	Ω	μ	%	&
	Chart speed		←	→	mm / H	mm / M

Setting knob Selection								
	Chart speed mm / min mm / h	10	12	20	30	50	60	75
		100	120	150	200	300	500	600
		750	1000	1200				
	Chart speed inch / min inch / h	0.5	1	1.2	2	3	5	6
		10	12	20	30	45		
	Range high-sensitivity	100μV	200μV	500μV	1mV	2mV	5mV	10mV
		20mV	50mV	100mV	200mV	500mV	1V	2V
		5V	10V	20V	50V	100V	200V	
	Range medium-sensitivity	1mV	2mV	5mV	10mV	20mV	50mV	100mV
		200mV	500mV	1V	2V	5V	10V	20V
		50V	100V	200V				
	Range low-sensitivity	10mV	20mV	50mV	100mV	200mV	500mV	1V
		2V	5V	10V	20V	50V	100V	200V

* Depending on Model name (No. of pens) and options these functions may not be provided.

6.4.16 Error Message

Incorrect operation panel key operation causes an error message to be displayed.

The details of incorrect settings can be read from the numerics next to the error display. Therefore, re-set in this case.

Error No.	Details
1	Grammar incorrect
2	The entered value exceeds the specified range or it is a value which cannot be set.
3	CH No. unsettable.
4	The entered constant exceeds the specified range or it is a value which cannot be set.
5	Character unsettable.
7	The entered mode type is not appropriate.
9	An unsettable range is selected.
10	The equation setting is inappropriate.
12	The set value is out of the settable range or is incorrect.
13	The set value is out of the settable range or is incorrect.
26	The RJC value is out of 20000 in the SET UP mode and at RJC EXT.
27	The ALARM HYS set-value exceeds 0 to 100% in the SET UP mode and at RTC OTHER.
31	IC memory card error ◦ No memory card is inserted. ◦ Format error (not initialized) ◦ Error detected infile control area data → Pull out the card and reinstall it → Initialize the card
32	Capacity error ◦ Insufficient card memorry capacity (no free area) ◦ Sampling is attempted using 8KB card → Delete unrequired card → Reduce sampling length / number of sampling CHs → Use 256 KB Card (error in sampling)
33	File name error ◦ NO VOLUME / FILE Name input (or all spaces) → Enter VOLUME / FILE Name correctly
34	Sample / Readout BUSY ◦ During Sampling / Readout, attempt to execute Sampling / Readout is made → Wait the end of current Sampling / Readout or break the Sampling / Readout using ABORT and retry it.
35	Directory Erro: ◦ New file cannot be registered in the directory (up to 47 files) → Use separate card or delete unrequired file
36	(Deletion inhibited File) *◦ Attempt to delete deletion inhibited file. The file created in a personal computer which does not support in RD3721/RD3722 specifies deletion inhibited (write inhibited) file, or attempt to delete subdirectory system file is made.
37	Turns all triggers OFF in trigger mode

Error No.	Details	
38	Start data position error	◦ Readout start data number exceeding the actual number of sampled data is used.
41	Number of sample CH_S error	◦ Sampling is attempted with all CH measurements set to OFF.
42	TOO LONG data length	◦ *Readout data length exceeds 32000 points (When sampled data is read out by other measuring instruments)
43	Format ILLEGAL	◦ *The format of the memory card sampled data file is not supporting objective.
44	No Sample data	◦ *Data readout cannot be executed because the number of actual sampled data is 0.
45	Setting file error	◦ *When set point is LOAD 1) Excessive large file size 2) Error is detected in file header information *Error When sampling is performed using the recorder and the sample data file is readout by the recorder, no error occurs. This error occurs when the sampled data is read out using other measuring instruments.

7. MAINTENANCE

7.1 Fuse Replacement

It is recommended that the fuse be replaced every 2 years as part of preventative maintenance.

(1) The fuse holder is at the top of the power connector on the left side panel. (Fig. 7.1)

(2) Insert a screwdriver into the top of the fuse holder then pull it forward to remove the fuse holder.
The fuse holder can house 2 fuses; the fuse in service and a spare fuse. (Fig. 7.2)

(3) Replace the fuse in service with a new or spare fuse.
Fuse in service: 2 A time lag type
Part No. A9134KF

(4) Return the fuse holder to its original position to complete fuse replacement.

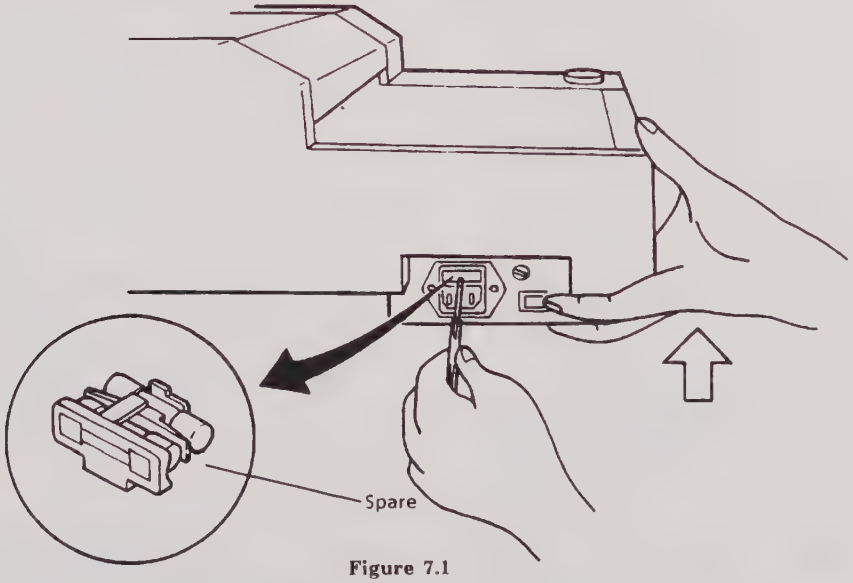


Figure 7.1

7.2 Cleaning

When cleaning the RD3721/RD3722 panel, wipe off dust using a soft cloth. Never attempt to clean the panel with thinner or alcohol.

8. Specifications

MEASUREMENTS

Drive System: Automatic null-balancing digital servo mechanism with brushless DC servomotor.

Type of Input: Floating, guarded and shielded (No guard on 10 mV F.S. model).

Input Types & Measuring Ranges: DC V... 10 mV to 200V F.S., 1 mV to 200 V F.S., or 0.1 mV to 200 V F.S.
TC (ANSI, DIN, JIS)...Type R, S, B, K, E, J, T, N, W, L (DIN), U (DIN).
TC (NBS)...KP vs Au7Fe (4 to 280K).
RTD (DIN, JIS or SAMA)...Pt 100 Ω (1 mA), Pt 50 Ω (1 mA), Ni 100 Ω.
RTD...Pt 100 (1 mA), JPt 100 (1 mA), Pt 50 (1 mA), Ni 100 (1 mA)

Accuracy: DC V... ± (0.05% of rdg + 0.03% of range + 0.5 μV).
TC... ±(0.05% of rdg + 0.5°C) for K, E, J, T, L, U and KP vs Au7Fe, ±(0.05% of rdg + 1°C) for R, S and B, ±(0.1% of rdg + 0.5°C) for N, ±(0.1% of rdg + 1°C) for W.
RTD... ±(0.05% of rdg + 0.2°C) for Pt 100Ω and Ni 100 Ω, ±(0.05% of rdg + 0.3°C) for Pt 50 Ω

Reference Junction Compensating Accuracy (TC): ±0.5°C for K, E, J, T, N, W, L, U and KP vs Au7Fe, ±1°C for R, S and B (measuring range of down to −100°C).

Bias Current: 4 nA.

Filter: 0.1, 1 Hz or OFF (selectable).

Zero Set: Adjustable.

Measuring Cycle: 135 Hz.

Pen Offset Compensation (Standard): Average, max./min. recording selectable (with compensation ON/OFF switch), resolution on time axis... 0.05 mm, automatic sweep function for pen offset data selectable POC (Pen Offset Compensation) reference pen.

Input Impedance: Approx. 1 MΩ (DC V & TC).

Allowable Source Resistance: Less than 1 kΩ (DC V & TC).

Temperature Coefficient: Zero drift...0.05μV/°C + 0.01% of range/°C, F.S....0.01% of range/°C.

Maximum Allowable Input Voltage: 250 V DC.

Maximum Common Mode Voltage: 250 Vrms AC.

Commom Mode Rejection: More than 150 dB at AC.

Normal Mode Rejection: More than 50 dB at 50 or 60 Hz.

RECORDING & PRINTING

Writing System: Ink writing using disposable felt-tip pen cartridges (analog data).

Printing System*: Wire-dot printer using ribbon cassette (digital data).

Effective Recording Span: 250 mm (analog data).

Pen Offset between Channels: Approx. 4 mm on the time axis.

Number of Channels: 1, 2, 3 or 4.

Recording Colors: 1st pen...red, 2nd pen...green, 3rd pen...blue, 4th pen...brown.

Recording Accuracy: Measurement accuracy + ±0.2% of effective recording span (including non-linearity, dead-band and error between ranges).

Maximum Pen Speed: Approx. 1,600 mm/s.

Maximum Pen Acceleration: Approx. 8G.

Printing Rate*: Approx. 1.5 s/line.

Chart: Z-fold chart (270 mm × 20 m), Roll chart (270 mm × 20 m)...optional

Chart Speeds: 10 to 1,200 mm/min & mm/h (1 mm steps), and 0.5 to 45.0 inch/min & inch/h (0.1 inch steps).

Change of Chart Speed: Changes chart speed with remote control signals (optional).

RECORD ON/OFF Selectors: Independently provided for each channel on the front panel (ON...measurement/recording, OFF ..measurement).

Pen Lift*: All pens are simultaneously lifted and lowered

Chart Drive: Pulse motor drive.

Chart Speed Accuracy: ±0.1% (at recording of longer than 1 m)

Digital Data Printout*: Time, chart speed, channel number (tag number), measured data and engineering unit are printed out at the following intervals

Chart speed		Printing intervals
mm/min	mm/h	
1,200 to 300	–	1 min
299 to 30	–	10 min
29 to 10	1,200 to 120	1 h
–	199 to 60	2 h
–	59 to 40	3 h
–	39 to 20	6 h
–	19 to 10	12 h

Tag Number Printout*: Tag number can be printed out in place of channel number (up to 7 alphanumerics)

Alarm Printout*: Channel number, alarm type, and the time of alarm ON/OFF are printed.

Scale Markings Printout*: 0% and 100% scale values can be printed out at the same interval as digital printout

Program List Printout*: Contents of entire setting memory can be listed on the chart

Manual Printout*: Time and measured data for all channels can be printed out in a single line by a push of MANUAL PRINT key

Message Printout*: Message of up to 70 characters can be printed at a push of MANUAL MESSAGE key (Message 0), or by external contact signal (Message 1 to 4; optional, up to 4 channels).

Change of Chart Speed Printout*: Chart speed and time can be printed out at the change of chart speed.

Pen Offset Compensation ON/OFF Printout*: ON, OFF mark and time can be printed out.

Change of Range Printout*: Changed contents and time can be printed at the change of range (on Auto span shift mode).

Partially Expanded-Scale Recording: Any portion within full scale can be expanded or reduced for each channel.
Auto Span Shift Mode: Automatically shifts to ±50% of span, and recording continues when the input exceeds the measuring span.
External Input Span: Small error of external converter can be corrected by setting the span with actual input voltage (zero...span left, full...span right).
*Note: RD3721 only.

DISPLAY

Type of Display: Vacuum fluorescent display (5 × 7 dot matrix, blue), 20 characters for each channel.
Display Modes: 3 display modes can be selected at a push of DISPLAY SELECT key; Digital data display...Measured data (7 digits), date and time, or chart speed, Bar graph display (2.5% resolution), Range data display.

ALARMS

Number of Alarm Set Levels: Up to 2 levels/channel.
Alarm Types: High (H), low (L), delta high (dH), and delta low (dL).
Alarm Outputs (Optional): Up to 4 points (internal, contact rating...24 V DC and AC 1A).

COMPUTING FUNCTIONS

Standard Functions: Scaling (ranges... −22000 to +22000), and delta T.
Optional Mathematical Functions: +, −, ×, ÷, square root, absolute value, logarithm, exponential function (up to 4 channels)

GENERAL SPECIFICATIONS

Standard Memory Card: For storing the setting data (memory capacity of 8K bytes), standard accessory... lithium battery, 1 pc. (battery life of about 5 years)
Battery-Backup Memory: Maintains all setting for about 10 years (at room temperature) when power is removed.
Chart END Alarm: Automatic pen lift (RD3721 only) at out-of-chart condition (alarm output, optional).
Mounting: Horizontal (may be inclined up to 10° from horizontal)
Operating Temperature Range: 0 to 40°C (32 to 104°F).
Humidity Range: 30 to 80% relative humidity
Insulation Resistance: More than 100 MΩ at 500 V DC between power line and case, and between input terminals and case.
Dielectric Strength: 1,500 V AC for one minute between power line and case, and between input terminals and case.
Power Requirements: 90 to 250 V AC, for both 50 and 60 Hz.
Power Consumption: 1 channel model... 85 VA max., 45 VA balanced, 2 channel model...100 VA max., 50 VA balanced, 3 channel model... 115 VA max., 55 VA balanced, 4 channel model... 130 VA max., 60 VA balanced.
Dimensions: Approx. 185(H) × 448(W) × 455(D)mm, (7 - 1/4 × 17 - 5/8 × 17 - 7/8")

Weight (Approx.):

Model	1-channel	2-channel	3-channel	4-channel
RD3721	12.5kg(27.6lbs)	13kg(28.7lbs)	13.5kg(29.8lbs)	14kg(30.9lbs)
RD3722	11.5kg(25.4lbs)	12kg(26.5lbs)	12.5kg(27.6lbs)	13kg(28.7lbs)

OPTIONAL FEATURES

■ GPIB INTERFACE (/GP-IB)

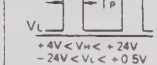
Functional, Electrical and Mechanical Specifications: Meets the IEEE Standard 488-1978.
Talker Functions: Input of measured data (ASCII), output of measured data (ASCII and binary), input/output of setting data (ASCII), output of memory data (ASCII and binary).
Listener Functions: Controls except for power ON/OFF key lock ON/OFF and chart drive.

■ RS-232C INTERFACE (/RS232C)

Functional, Electrical and Mechanical Specifications: Meets the EIA RS-232C
Controller Interface Functions: Input of measured data (ASCII), output of measured data (ASCII and binary), input/output of setting data (ASCII), output of memory data (ASCII and binary).
Data Transfer Rates: 75, 150, 300, 600, 1,200, 2,400, 4,800, 9,600 bps.

■ REMOTE CONTROLS (/REM)

Remote Control Signals: External contact, open collector or TTL-level signal
Chart Drive Control: Start...L logic level or closed contact. Stop... H logic level or open contact.
Change of Chart Speed: Chart speed 2... L logic level or closed contact, Chart speed 1... H logic level or open contact.
Manual Printout*: Printout date & time and measured data ... L logic level or closed contact
Chart Speed:

Remote control signal waveforms	Sine, triangular rectangular waves	Pulse train
Signal level	V_P 4V < Vp < 24V	V_H V_L T_P  +4V < V_H < +24V −24V < V_L < +0.5V T_P > 300μs
Max. signal source impedance	600Ω	50Ω
Chart speed	0.15f cm/min (f... Hz or PPS)	
Max. frequency	800 Hz	800 PPS

Message Printout*: Start... L logic level or closed contact
Pen Lift*: All recording pens lowered... L logic level or closed contact, all recording pens lifted... H logic level or open contact
RECORD ON/OFF Selection: OFF (measurement)... L logic level or closed contact, OFF (measurement/recording)... H logic level or open contact.
External Trigger: Data memory (RD-MC256) write... L logic level or closed contact.
*Note: RD3721 only.

■ ALARMS (/AK-04)

Number of Outputs: 4 points (internal)
Contact Rating: 24 V DC and AC 1A.
Outputs: Alarm, FAIL alarm and chart END alarm outputs.

8. Specifications

MEASUREMENTS

Drive System: Automatic null-balancing digital servo mechanism with brushless DC servomotor.

Type of Input: Floating, guarded and shielded (No guard on 10 mV F.S. model).

Input Types & Measuring Ranges: DC V... 10 mV to 200V F.S., 1 mV to 200 V F.S., or 0.1 mV to 200 V F.S.
TC (ANSI, DIN, JIS)...Type R, S, B, K, E, J, T, N, W, L (DIN), U (DIN).
TC (NBS)...KP vs Au7Fe (4 to 280K).
RTD (DIN, JIS or SAMA)...Pt 100 Ω (1 mA), Pt 50 Ω (1 mA), Ni 100 Ω.
RTD...Pt 100 (1 mA), JPt 100 (1 mA), Pt 50 (1 mA), Ni 100 (1 mA)

Accuracy: DC V... ± (0.05% of rdg + 0.03% of range + 0.5 μV).
TC... ±(0.05% of rdg + 0.5°C) for K, E, J, T, L, U and KP vs Au7Fe, ±(0.05% of rdg + 1°C) for R, S and B, ±(0.1% of rdg + 0.5°C) for N, ±(0.1% of rdg + 1°C) for W.
RTD... ±(0.05% of rdg + 0.2°C) for Pt 100Ω and Ni 100 Ω, ±(0.05% of rdg + 0.3°C) for Pt 50 Ω

Reference Junction Compensating Accuracy (TC): ±0.5°C for K, E, J, T, N, W, L, U and KP vs Au7Fe, ±1°C for R, S and B (measuring range of down to −100°C).

Bias Current: 4 nA.

Filter: 0.1, 1 Hz or OFF (selectable).

Zero Set: Adjustable.

Measuring Cycle: 135 Hz.

Pen Offset Compensation (Standard): Average, max./min. recording selectable (with compensation ON/OFF switch), resolution on time axis... 0.05 mm, automatic sweep function for pen offset data selectable POC (Pen Offset Compensation) reference pen.

Input Impedance: Approx. 1 MΩ (DC V & TC).

Allowable Source Resistance: Less than 1 kΩ (DC V & TC).

Temperature Coefficient: Zero drift...0.05μV/°C + 0.01% of range/°C, F.S....0.01% of range/°C.

Maximum Allowable Input Voltage: 250 V DC.

Maximum Common Mode Voltage: 250 Vrms AC.

Commom Mode Rejection: More than 150 dB at AC.

Normal Mode Rejection: More than 50 dB at 50 or 60 Hz.

RECORDING & PRINTING

Writing System: Ink writing using disposable felt-tip pen cartridges (analog data).

Printing System*: Wire-dot printer using ribbon cassette (digital data).

Effective Recording Span: 250 mm (analog data).

Pen Offset between Channels: Approx. 4 mm on the time axis.

Number of Channels: 1, 2, 3 or 4.

Recording Colors: 1st pen...red, 2nd pen...green, 3rd pen...blue, 4th pen...brown.

Recording Accuracy: Measurement accuracy + ±0.2% of effective recording span (including non-linearity, dead-band and error between ranges).

Maximum Pen Speed: Approx. 1,600 mm/s.

Maximum Pen Acceleration: Approx. 8G.

Printing Rate*: Approx. 1.5 s/line.

Chart: Z-fold chart (270 mm × 20 m), Roll chart (270 mm × 20 m)...optional

Chart Speeds: 10 to 1,200 mm/min & mm/h (1 mm steps), and 0.5 to 45.0 inch/min & inch/h (0.1 inch steps).

Change of Chart Speed: Changes chart speed with remote control signals (optional)

RECORD ON/OFF Selectors: Independently provided for each channel on the front panel (ON...measurement/recording, OFF ..measurement)

Pen Lift*: All pens are simultaneously lifted and lowered

Chart Drive: Pulse motor drive.

Chart Speed Accuracy: ±0.1% (at recording of longer than 1 m).

Digital Data Printout*: Time, chart speed, channel number (tag number), measured data and engineering unit are printed out at the following intervals

Chart speed		Printing intervals
mm/min	mm/h	
1,200 to 300	–	1 min
299 to 30	–	10 min
29 to 10	1,200 to 120	1 h
–	199 to 60	2 h
–	59 to 40	3 h
–	39 to 20	6 h
–	19 to 10	12 h

Tag Number Printout*: Tag number can be printed out in place of channel number (up to 7 alphanumerics)

Alarm Printout*: Channel number, alarm type, and the time of alarm ON/OFF are printed.

Scale Markings Printout*: 0% and 100% scale values can be printed out at the same interval as digital printout

Program List Printout*: Contents of entire setting memory can be listed on the chart.

Manual Printout*: Time and measured data for all channels can be printed out in a single line by a push of MANUAL PRINT key

Message Printout*: Message of up to 70 characters can be printed at a push of MANUAL MESSAGE key (Message 0), or by external contact signal (Message 1 to 4; optional, up to 4 channels).

Change of Chart Speed Printout*: Chart speed and time can be printed out at the change of chart speed.

Pen Offset Compensation ON/OFF Printout*: ON, OFF mark and time can be printed out.

Change of Range Printout*: Changed contents and time can be printed at the change of range (on Auto span shift mode).

Partially Expanded-Scale Recording: Any portion within full scale can be expanded or reduced for each channel.

Auto Span Shift Mode: Automatically shifts to ±50% of span, and recording continues when the input exceeds the measuring span.

External Input Span: Small error of external converter can be corrected by setting the span with actual input voltage (zero...span left, full...span right).

*Note: **RD3721 only.**

DISPLAY

Type of Display: Vacuum fluorescent display (5 × 7 dot matrix, blue), 20 characters for each channel.

Display Modes: 3 display modes can be selected at a push of DISPLAY SELECT key; Digital data display...Measured data (7 digits), date and time, or chart speed, Bar graph display (2.5% resolution), Range data display.

ALARMS

Number of Alarm Set Levels: Up to 2 levels/channel.

Alarm Types: High (H), low(L), delta high (dH), and delta low (dL).

Alarm Outputs (Optional): Up to 4 points (internal, contact rating...24 V DC and AC 1A)

COMPUTING FUNCTIONS

Standard Functions: Scaling (ranges... −22000 to +22000), and delta T.

Optional Mathematical Functions: +, −, ×, ÷, square root, absolute value, logarithm, exponential function (up to 4 channels)

GENERAL SPECIFICATIONS

Standard Memory Card: For storing the setting data (memory capacity of 8K bytes), standard accessory... lithium battery, 1 pc. (battery life of about 5 years).

Battery-Backup Memory: Maintains all setting for about 10 years (at room temperature) when power is removed.

Chart END Alarm: Automatic pen lift (**RD3721 only**) at out-of-chart condition (alarm output, optional)

Mounting: Horizontal (may be inclined up to 10° from horizontal)

Operating Temperature Range: 0 to 40°C (32 to 104°F).

Humidity Range: 30 to 80% relative humidity.

Insulation Resistance: More than 100 MΩ at 500 V DC between power line and case, and between input terminals and case.

Dielectric Strength: 1,500 V AC for one minute between power line and case, and between input terminals and case.

Power Requirements: 90 to 250 V AC, for both 50 and 60 Hz.

Power Consumption: 1 channel model... 85 VA max., 45 VA balanced, 2 channel model...100 VA max., 50 VA balanced, 3 channel model... 115 VA max., 55 VA balanced, 4 channel model... 130 VA max., 60 VA balanced.

Dimensions: Approx. 185(H) × 448(W) × 455(D)mm, (7 - 1/4 × 17 - 5/8 × 17 - 7/8").

Weight (Approx.):

Model	1-channel	2-channel	3-channel	4-channel
RD3721	12.5kg(27.6lbs)	13kg(28.7lbs)	13.5kg(29.8lbs)	14kg(30.9lbs)
RD3722	11.5kg(25.4lbs)	12kg(26.5lbs)	12.5kg(27.6lbs)	13kg(28.7lbs)

OPTIONAL FEATURES

■ GPIB INTERFACE (/GP-IB)

Functional, Electrical and Mechanical Specifications: Meets the IEEE Standard 488-1978.

Talker Functions: Input of measured data (ASCII), output of measured data (ASCII and binary), input/output of setting data (ASCII), output of memory data (ASCII and binary).

Listener Functions: Controls except for power ON/OFF key lock ON/OFF and chart drive.

■ RS-232C INTERFACE (/RS232C)

Functional, Electrical and Mechanical Specifications: Meets the EIA RS-232C.

Controller Interface Functions: Input of measured data (ASCII), output of measured data (ASCII and binary), input/output of setting data (ASCII), output of memory data (ASCII and binary).

Data Transfer Rates: 75, 150, 300, 600, 1,200, 2,400, 4,800, 9,600 bps.

■ REMOTE CONTROLS (/REM)

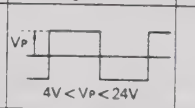
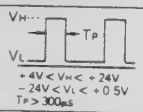
Remote Control Signals: External contact, open collector or TTL-level signal.

Chart Drive Control: Start... L logic level or closed contact. Stop... H logic level or open contact

Change of Chart Speed: Chart speed 2... L logic level or closed contact, Chart speed 1. H logic level or open contact.

Manual Printout*: Printout date & time and measured data ... L logic level or closed contact.

Chart Speed:

Remote control signal waveforms	Sine, triangular rectangular waves	Pulse train
Signal level		
Max. signal source impedance	600Ω	50Ω
Chart speed	0.15 cm/min (f.. Hz or PPS)	
Max. frequency	800 Hz	800 PPS

Message Printout*: Start... L logic level or closed contact

Pen Lift*: All recording pens lowered... L logic level or closed contact, all recording pens lifted... H logic level or open contact

RECORD ON/OFF Selection: OFF (measurement)... L logic level or closed contact, OFF (measurement/recording)... H logic level or open contact

External Trigger: Data memory (**RD-MC256**) write... L logic level or closed contact.

*Note: **RD3721 only.**

■ ALARMS (/AK-04)

Number of Outputs: 4 points (internal)

Contact Rating: 24 V DC and AC 1A

Outputs: Alarm, FAIL alarm and chart END alarm outputs.

■ ROLL CHART DRIVE (/ROL)

Both Z-fold and roll chart can be used. (Roll chart must be ordered).

■ CHART REROLL (/REROL)

Remote control of roll chart drive by external signal. (contact, open collector or TTL-level signal), or by depressing front-panel keys. (Chart drive unit... standard, Roll chart... optional).

OPTIONAL ACCESSORY

■ MEMORY CARD (RD-MC256)

Function: Setting & measured data memory
Data Format: MS-DOS.
Sampling Rate: Free mode (manual start)...135, 9, 5, 3, 1, 0.5, 0.2 Hz, trigger mode (starts by trigger conditions)... 9, 5, 3, 1, 0.5, 0.2 Hz.
Memory Capacity: 256K bytes.
Data Length: 1,000, 2,000, 4,000, 8,000, 16,000, 32,000 data/channel (common setting to each channel, 2 bytes/data).
Trigger Condition: Alarm detection, CHART END or external contact input (optional).
Pre-Triger: 0 to 100% (10% steps).
Memory Data: Measured data, interface input data and computed data.
Output: Interface and recording output.
Standard Accessory: Lithium battery... 1 pc. (battery life of about 3 years).

9. ADJUSTMENT

CAUTION

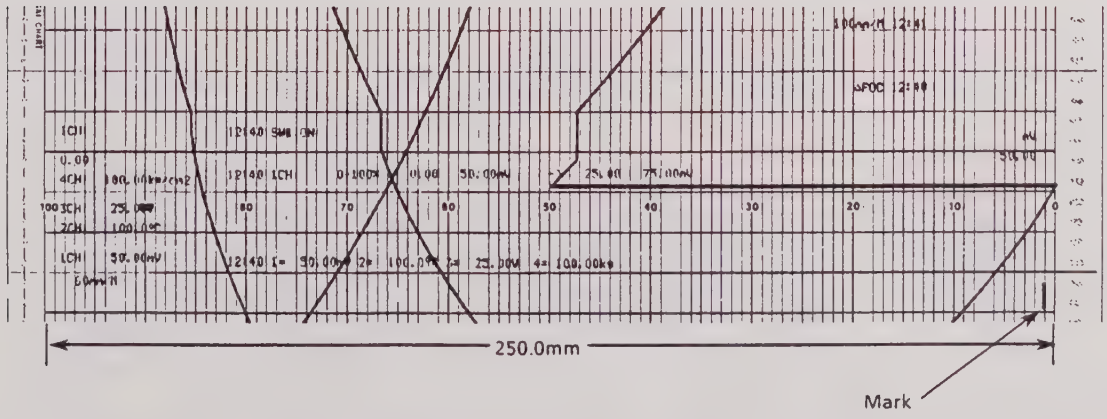
1. The following adjustment procedures are for service technicians that have received professional training. If the adjustments are made by the user these adjustment procedures must be thoroughly read and followed carefully.
2. Adjustment data are stored in a non - volatile memory, however note that if the memory is handled carelessly, the data may be erased.

9.1 Span Adjustment

- Adjust the span when the MAIN CPU BOARD ASS'Y is replaced or pen zero span is incorrect.

1. Procedures

(1) Using a ruler, mark the chart at a point 250.0mm from the 0% position which is regarded as the standard point.
(2) Install the chart
(3) Perform the following key operations and set each pen absolute value (each pen must be installed securely).



[Key operation]	[Setting display]	[Description]
NEXT NEXT F1	SET UP ↓ UNIT PRN RCD RMT ↓ COM RJC OTRH RAM ↓ ADJ	While pressing AUX set up the power supply. Press NEXT twice and select F1 ADJ.
F1	ADJ SPAN A/D RAM	Select F1 SPAN.
F1orE2	1CH 120~14924 2CH 123~14915 4CH 120~14930 L R	Specify L position (0% side) or R position (100% side) by selecting F1 or F2 Adjust (0 to 16,000) with the setting knob. When the corresponding channel adjustment is complete, specify the next CH using the cursor keys ▽ and △.
ENTRY (ENTRY)	SET UP ↓ UNIT PRN RCD RMT	When setting is complete, press ENTRY to store the measurement data in the non-volatile memory. Press ENTRY once, the panel returns to the SET UP menu, press again and the panel returns to the startup status.

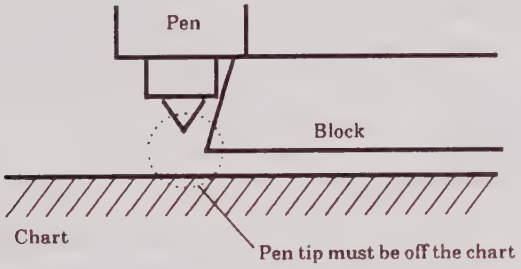
2. Adjustment Instructions

① Adjustments should be made while observing chart expansion or contraction and confirming the correct position of the RIGHT side SPAN using a correct jig such as a glass scale.

② Care must be taken not to cause an error by erroneous pen installation.

*1. For the LEFT side SPAN, the 0% mark on the chart can be regarded as standard as chart expansion and contraction can be ignored.

③ When the LEFT side SPAN is adjusted, turn each pen RECORD switch OFF, and confirm that each pen runs on the left side block and the pen tip is off the chart.



9.2 A / D Accuracy Adjustment

(1) General

The accuracy adjustment for the ∧ recorder employs a method to store the measurement errors in the non - volatile memory located in the input module and performs measurement compensation in place of using a method with a potentiometer.

(2) Adjustment Environment

To ensure standard traceability and mainframe specifications, the accuracy adjustment should be performed in thermally stabilized conditions as follows:

23° C ± 5° C, 55 ± 10% R.H.

For high - or medium - sensitivity specifications, zero point shift due to air- conditioning equipment or abrupt temperature changes cannot be ignored. therefore an appropriate air screen should be used.

(3) Standards

The standards used for instrument calibration or inspection must be satisfy the following specifications. The operating conditions are :

23° C ± 5° C, 55 ± 100% R.H.

FUNCTION	OUTPUT	ACCURACY	FUNCTION	OUTPUT	ACCURACY
DC V	± 20V ± 2V ± 1V ± 500 mV ± 200 mV ± 100 mV ± 50 mV ± 20 mV ± 10 mV	± 0.006 %	RTD	40 Ω 160 Ω 100 Ω	± 5m Ω
	0 mV	± 0.1μV			

(4) Warm up the instrument for at least one hour prior to adjusting the instrument.

(5) A / D Calibration

For A / D conversion, each full scale value is converted as follows:

LEFT side (−) −24,000 counts

RIGHT side (+) +48,000 counts

To check that this conversion is performed correctly,

① Complete a zero adjustment

② Check number of counts (error) of each ± full span.

The operating procedure is as follows:

[Key operation] **[Setting display]** **[Description]**

NEXT
NEXT
F1

```
SET  UP


↓ UNIT PRN RCD RMT
```

While pressing AUX, set up the power supply.
Press NEXT twice and select F1 ADJ.

```
↓ COM RJC OTHR RAM
↓ ADJ
```

```
ADJ


  SPAN  A/D  RAM
```

F2

Select F2 A / D
Here Specify changed INPUT UNIT ASS'Y CH. NO. and make a zero adjustment.

```
1CH
ID :  2
20V :   -28


100mV : -14
  1CH  2CH  3CH  4CH
```

F1~4

See the next page for setting item details.
If the calibration data satisfies the following standard values:

- ± 1000 or less at zero calibration and RIGHT side calibration.
- However, the accuracies can only be regarded as normal on ± 2000 in the 100 µV range.

```
SET  UP


↓ UNIT PRN RCD RMT
```

Press ENTRY once to return the panel to the SET UP menu when setting is completed.
Press again, the panel returns to the starting status.

ENTRY
(ENTRY)

• For A / D calibration, the setting items on the panel are as follows:

However, in the field, only ZERO calibrtation should be performed if necessary but other items must not be changed.

Panel display	Function Display					Sensitivity			Operating procedure & others
		F1	F2	F3	F4	High	Medium	Low	
CH	↓	1CH	2CH	3CH	4CH				
		ID	←	→	del				Enter ID code. 0 : High-sensitivity RTD provided (B9619PX). 1 : Medium - sensitivity RTD provided (B9619PV). 2 : Low - sensitivity RTD provided (B9619PT). 3 : High - sensitivity RTD not provided (B9619PW). 4 : Medium-sensitivity RTD not provided (B9619PU). 5 : Low - sensitivity RTD not provided (B9619PS).
20V :		−	+			○	○	○	Calibration of A / D (Voltage range) Enter voltage which is now displayed. Example (calibration of 10 mV) ① Enter - 10 mV and press F1 -. ② Enter + 10 mV and press F2 + then move to any item. Adjustment of internal attenuator
2V :		−	+			○	○	○	
1V :		−	+			○	○	○	
500mV :		−	+			○	○	○	
200mV :		−	+			○	○	○	
100mV :		−	+			○	○	○	
50mV :		−	+			○	○	○	
20mV :		−	+			○	○	○	
10mV :		−	+			○	○	○	
200mV :		−	+			○	○	○	
20mV :		−	+			○	○	○	
100μV (Z) :		ZERO				○			Calibration of A / D (ZERO adjustment) performs ZERO adjustment Enter 0 V and press F1 ZERO.
200μV (Z) :		ZERO				○			
1mV (Z) :		ZERO				○	○		
10mV (Z) :		ZERO				○	○	○	
RTD :		40Ω	160Ω						Calibration of A / D (only when RTD range is provided.) ① Connect resistance of 40 and press F1 40Ω ② Connect resistance of 160 and press F2 160Ω
RTD:(Z)		100Ω							Calibration of A / D (only when RTD range is provided) Connect resistance of 100Ω and press F1 100Ω

(6) Instructions for Connections etc. when Calibrating the Instrument

When calibrating the instrument, the instrument and the standards to be used must be carefully connected so that they are in a very stable condition.

Take special care when two or more channels are calibrated concurrently, as interference may easily occur between the two instruments. Therefore, connect the instrument as follows (for voltage input).

- LR : Independent GUARD (Guard transfer switch must be positioned at center). However, all guard terminals between channels may be connected.
  Use a twisted copper wire (not plated) and connect each channel separately (50 cm or more).
  However, Input voltage may be applied to all channels simultaneously.
- DC voltage standard : Using independent GUARD, connect to the recorder.
- Precision Digital Multimeter : Using LO - GUARD, connect to the recorder.

Before A / D calibration, perform zero adjustment.

For RTD calibration, do not forget to operate the selector switch of the input module G / B terminals.

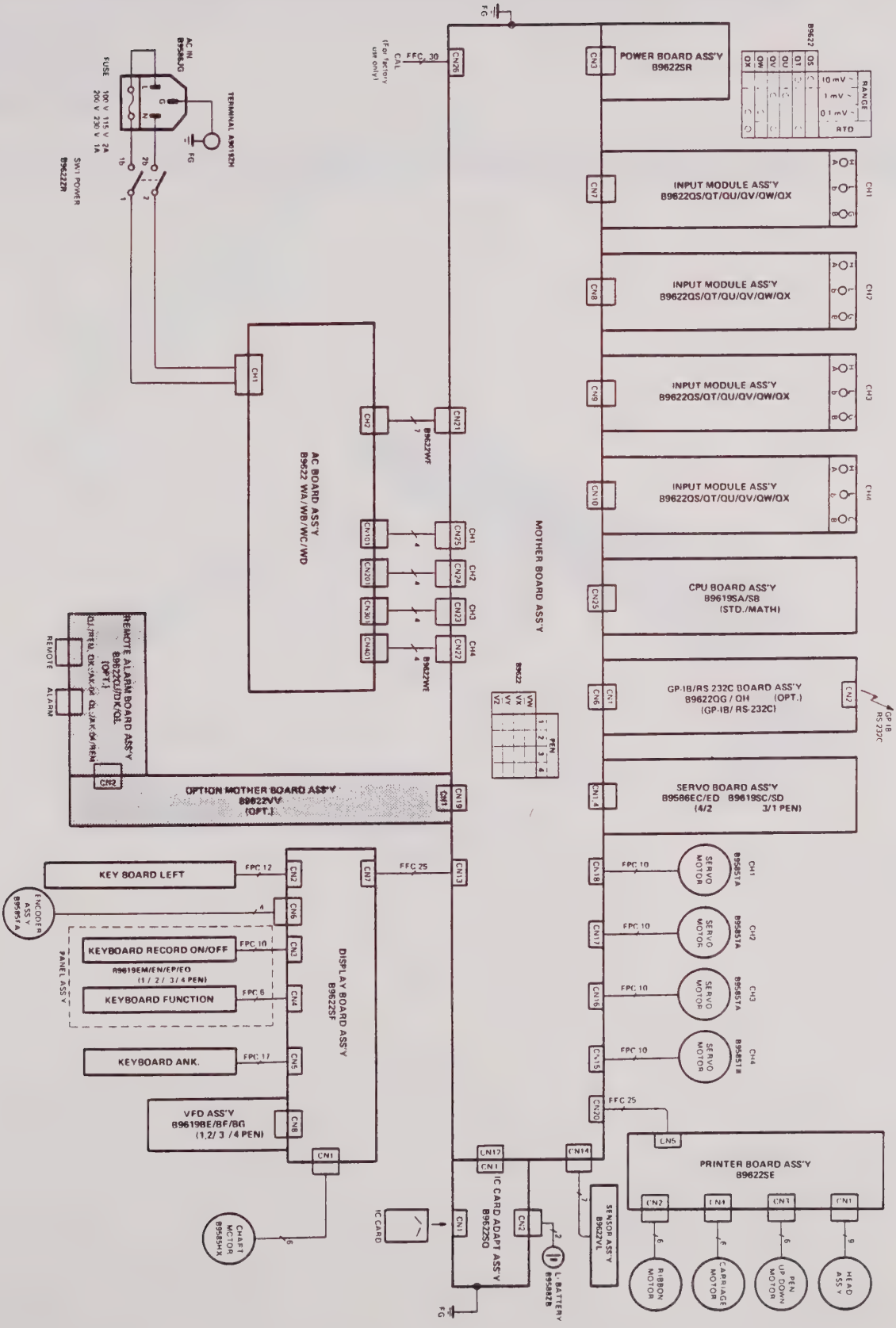
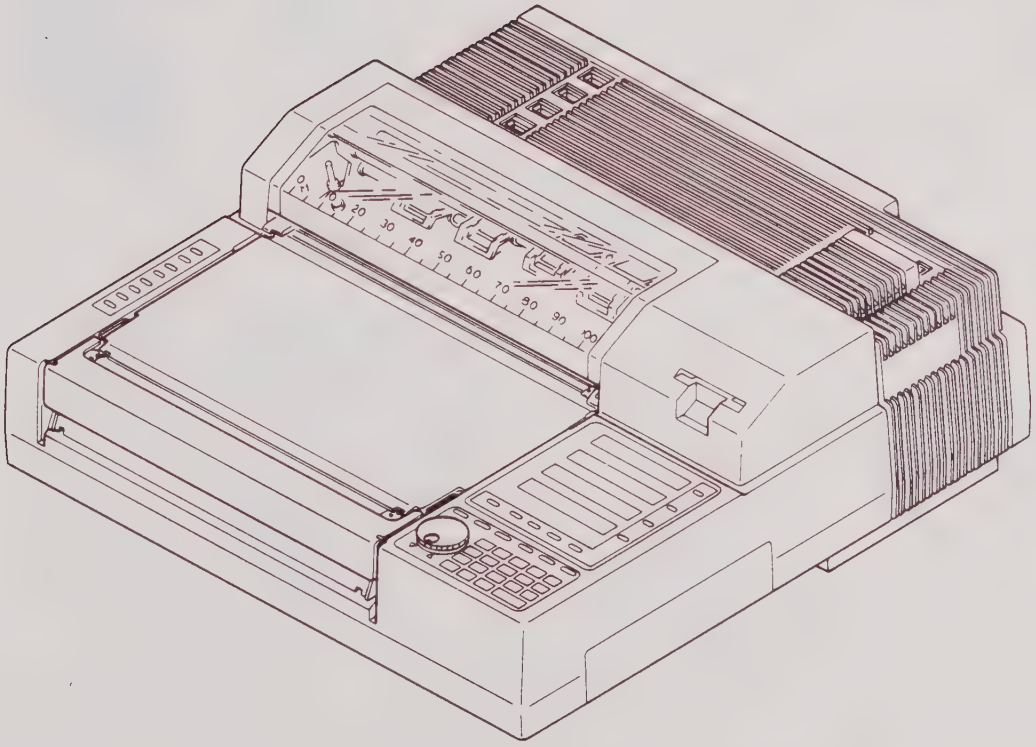
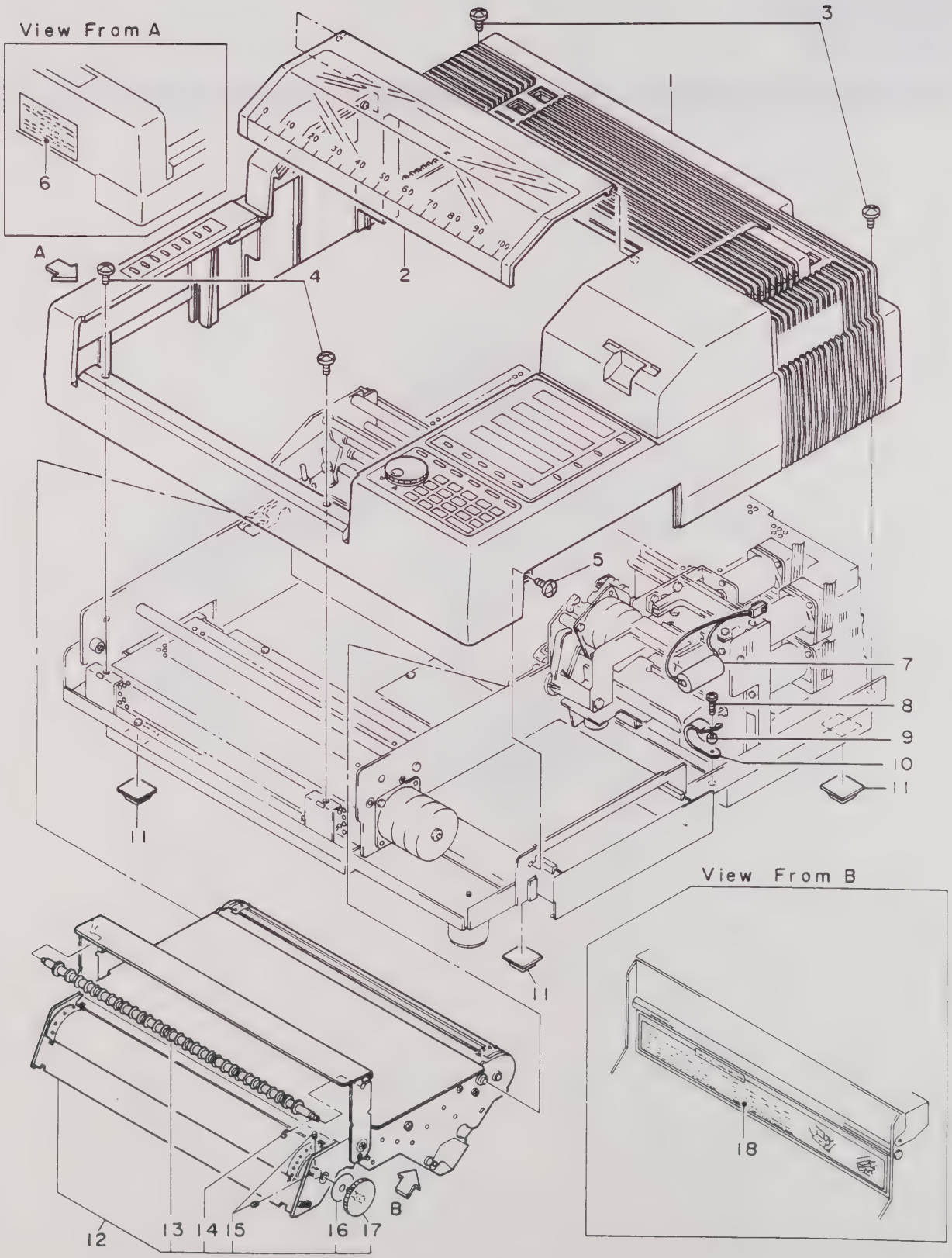


Figure 10-1. RD3721/RD3722 Series Recorder Overall Wiring

Customer Maintenance Parts List

RD3721/RD3722 Recorders

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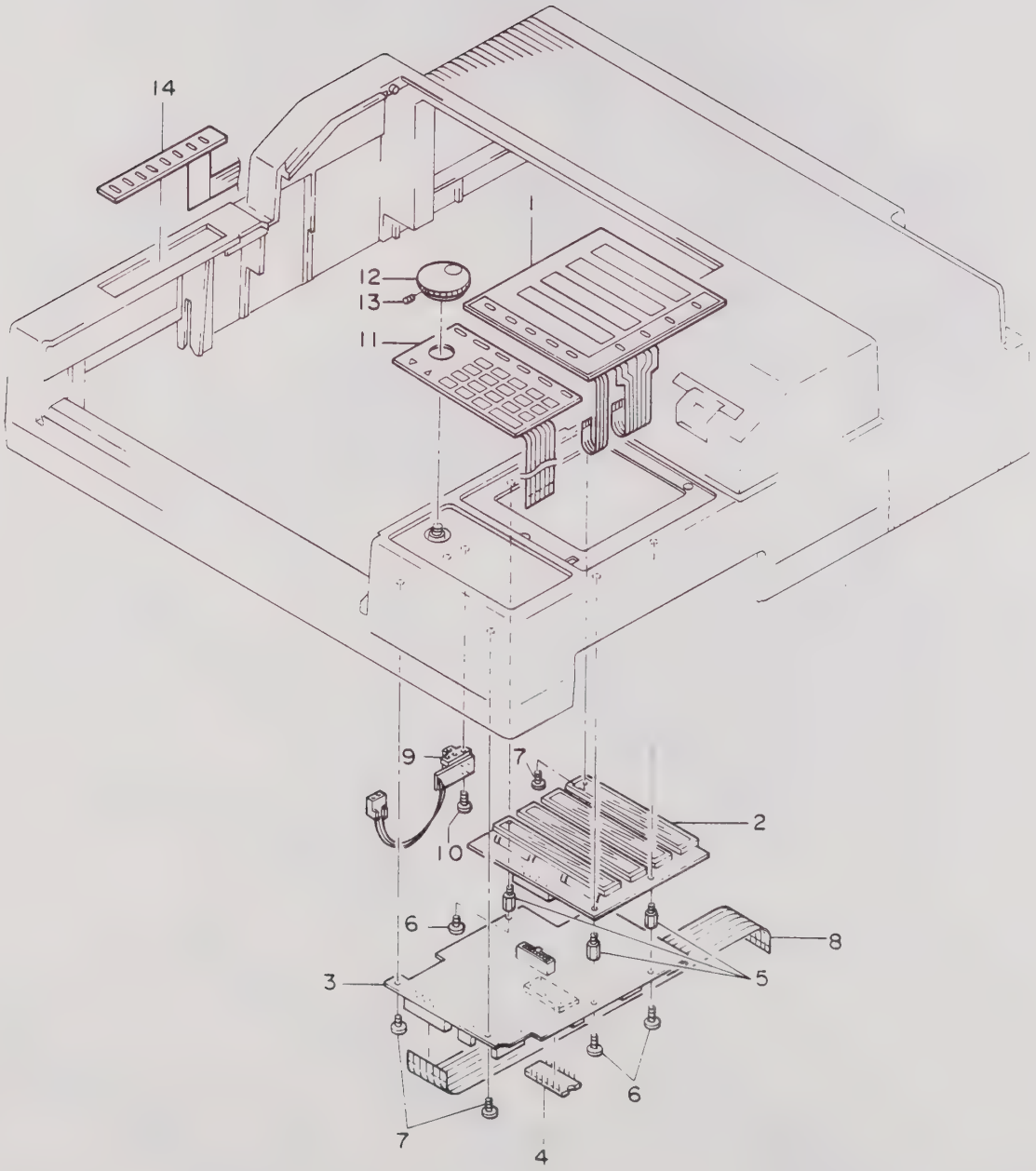
Item	Part No.	Qty	Description
1	–	1	Cover
2	B9622CF	1	Cover
3	Y9408LS	2	B.H. Screw, M4 x 8
4	Y9406LS	2	B.H. Screw, M4 x 6
5	Y9306LS	1	B.H. Screw, M3 x 6
6	B9586QP	1	Nameplate (warning label)
7	B9588ZB	1	Battery Assembly
8	Y9312LS	1	B.H. Screw, M3 x 12
9	Y9906YA	1	Spacer
10	–	1	Clamp
11	B9622DH	3	Block
12	B9622JA	1	Chart Cassette Assembly
13	B9622LA	1	Collar Assembly
14	Y9250ET	1	E-Ring
15	Y9203SE	2	Setscrew
16	B9585LZ	1	Spacer
17	B9622KD	1	Gear Assembly
18	B9622AN	1	Nameplate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Item	Part No.	Qty	Description
1	B9619CG	1	Panel Assembly *1
	B9619CH	1	Panel Assembly *2
	B9619CJ	1	Panel Assembly *3
	B9619CK	1	Panel Assembly *4
2	B9619BE	1	VFD *1 *2
	B9619BF	1	VFD *3
	B9619BG	1	VFD *4
3	B9619SF	1	Display Board Assembly
4	B9622UF	1	ROM Assembly
5	—	3	Rod
6	Y9304LS	3	B.H. Screw, M3 x 4
7	Y9305TY	4	Tapping Screw, M3 x 5
8	B9622DE	1	Cable (display ↔ mother board)
9	B9586DV	1	Interrupter Assembly
10	Y9204KB	2	B.H. Screw, M2.3 x 4
11	B9622CY	1	Keyboard
12	B9585BX	1	Knob Assembly
13	Y9203SE	1	Setscrew
14	B9622CV	1	Keyboard *5
	B9622CW	1	Keyboard *6
	B9622MV	1	Keyboard *7
	B9622MW	1	Keyboard *8

Note

*1: For RD3721/RD3722 (1 Channel)

*2: For RD3721/RD3722 (2 Channels)

*3: For RD3721/RD3722 (3 Channels)

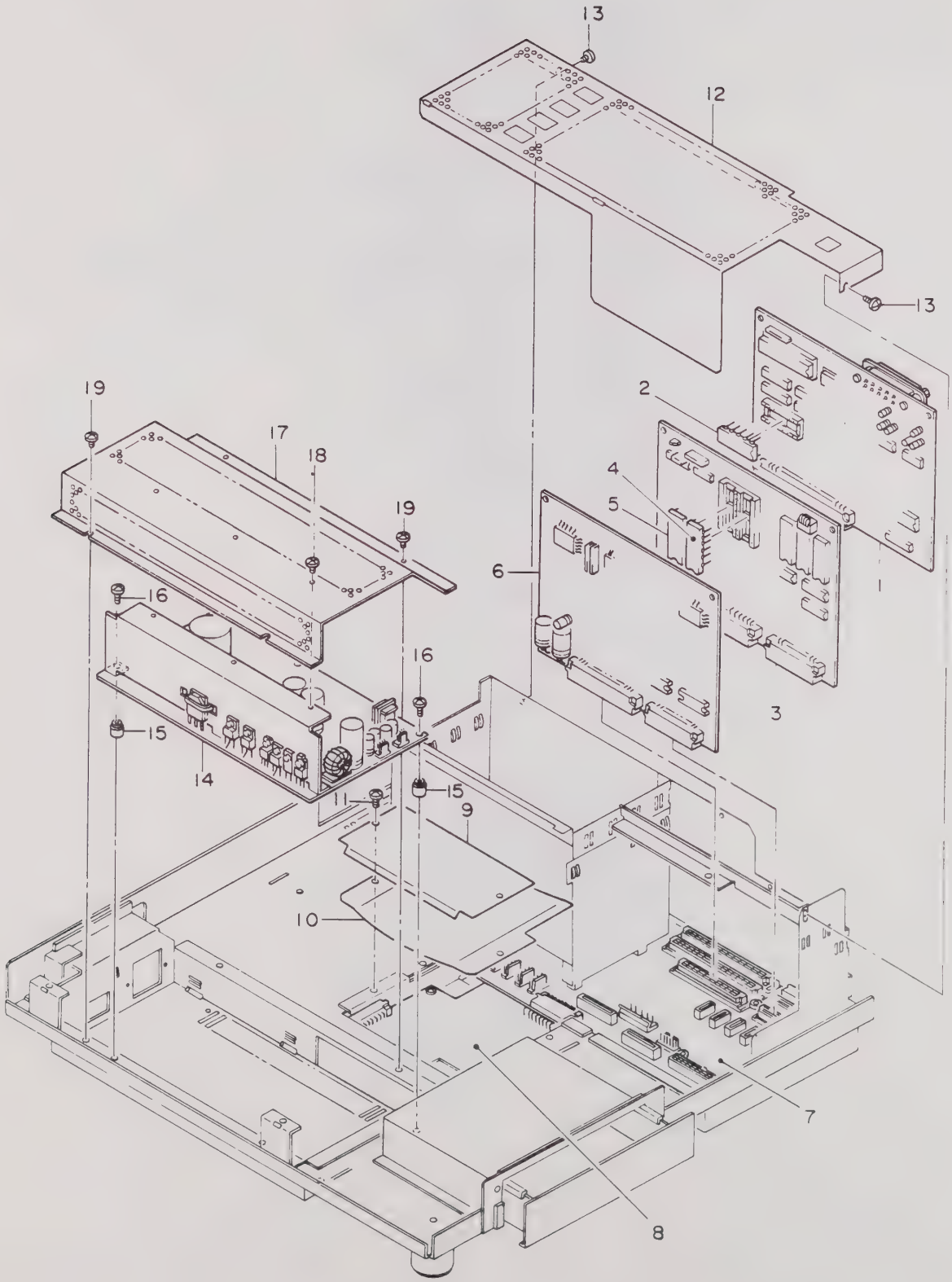
*4: For RD3721/RD3722 (4 Channels)

*5: For RD3721 (1 channel)

*6: For RD3721 (2, 3, & 4 channels)

*7: For RD3722 (1 channel)

*8: For RD3722 (2, 3, & 4 channels)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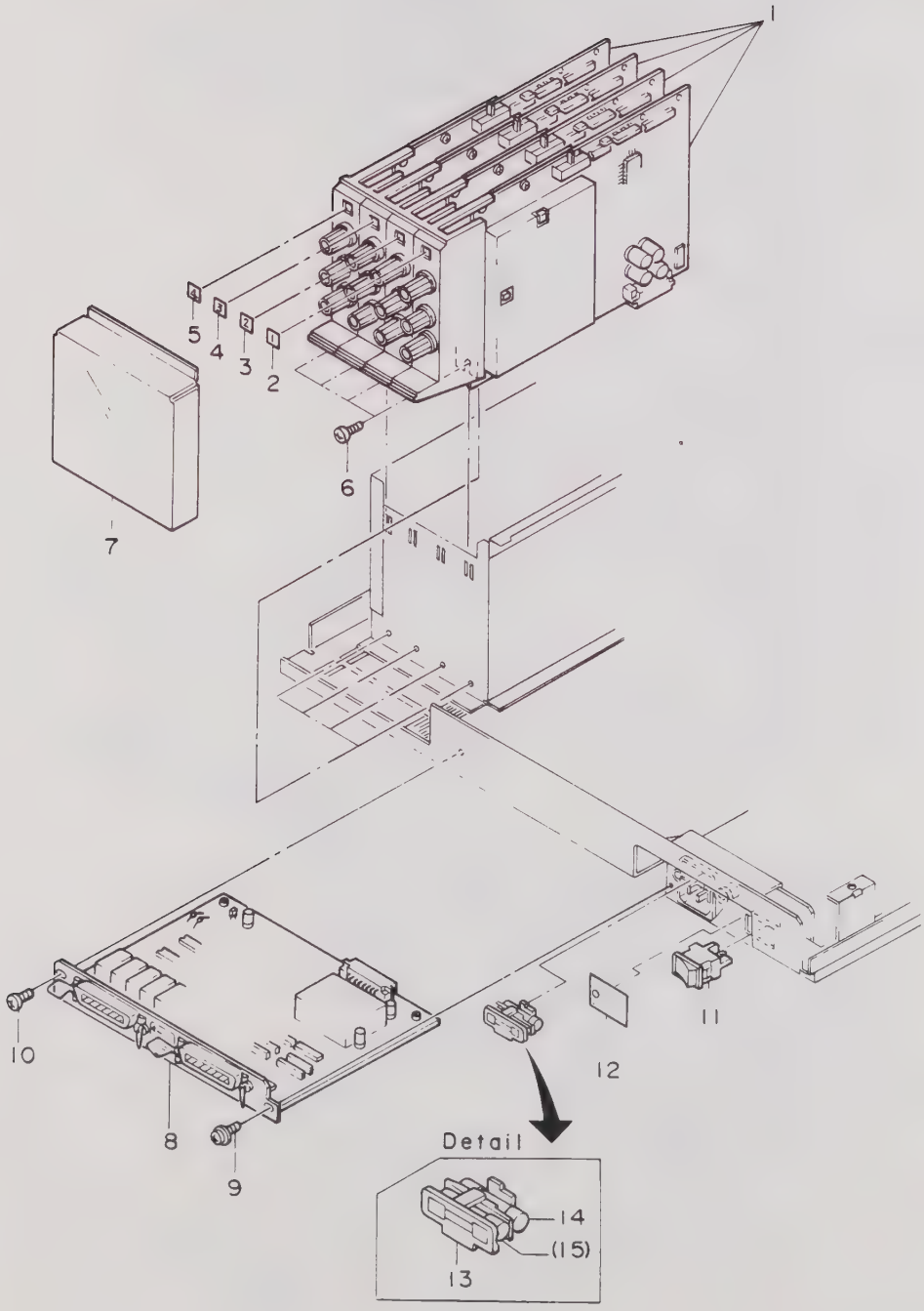
RD3721/RD3722 Recorders

Item	Part No.	One pen model	Two pen model	Three pen model	Four pen model	Description
1	B9622QG	1	1	1	1	GP-IB Board Assembly *1 } (select either one)
	B9622QH	1	1	1	1	RS232C Board Assembly *2 }
2	B9586GG	1	1	1	1	ROM Assembly *1 (select either one)
	B9586GH	1	1	1	1	ROM Assembly *2
3	B9619SA	1	1	1	1	CPU Board Assembly } (select either one)
	B9619SB	1	1	1	1	CPU Board Assembly *3 }
4	B9622UA	1	1	1	1	ROM Assembly
5	B9622UB	1	1	1	1	ROM Assembly
6	B9619SD	1				Servo Board Assembly
	B9586ED		1			Servo Board Assembly
	B9619SC			1		Servo Board Assembly
	B9586EC				1	Servo Board Assembly
7	B9622VW				1	Mother Board Assembly
	B9622VX			1		Mother Board Assembly
	B9622VY		1			Mother Board Assembly
	B9622VZ	1				Mother Board Assembly
8	B9622VV	1	1	1	1	Option Mother Board Assembly *4
9	—	1	1	1	1	Plate
10	—	1	1	1	1	Sheet
11	Y9306LS	2	2	2	2	B.H. Screw, M3 x 6
12	—	1	1	1	1	Cover Assembly
13	Y9304LS	3	3	3	3	B.H. Screw, M3 x 4
14	B9622VA				1	Power Board Assembly }
	B9622VB			1		Power Board Assembly }
	B9622VC		1			Power Board Assembly } (AC power supply)
	B9622VD	1				Power Board Assembly }
15	—	5	5	5	5	Rod
16	Y9314TY	5	5	5	5	Tapping Screw, M3 x 14
17	—	1	1	1	1	Cover
18	Y9304LS	3	3	3	3	B.H. Screw, M3 x 4
19	Y9306LS	4	4	4	4	B.H. Screw, M3 x 6

Note

Models	Suffix Code (options)	
RD3721/ RD3722	/GP-IB	*1
	/RS232C	*2
	/MATH	*3
	/AK04/REM	*4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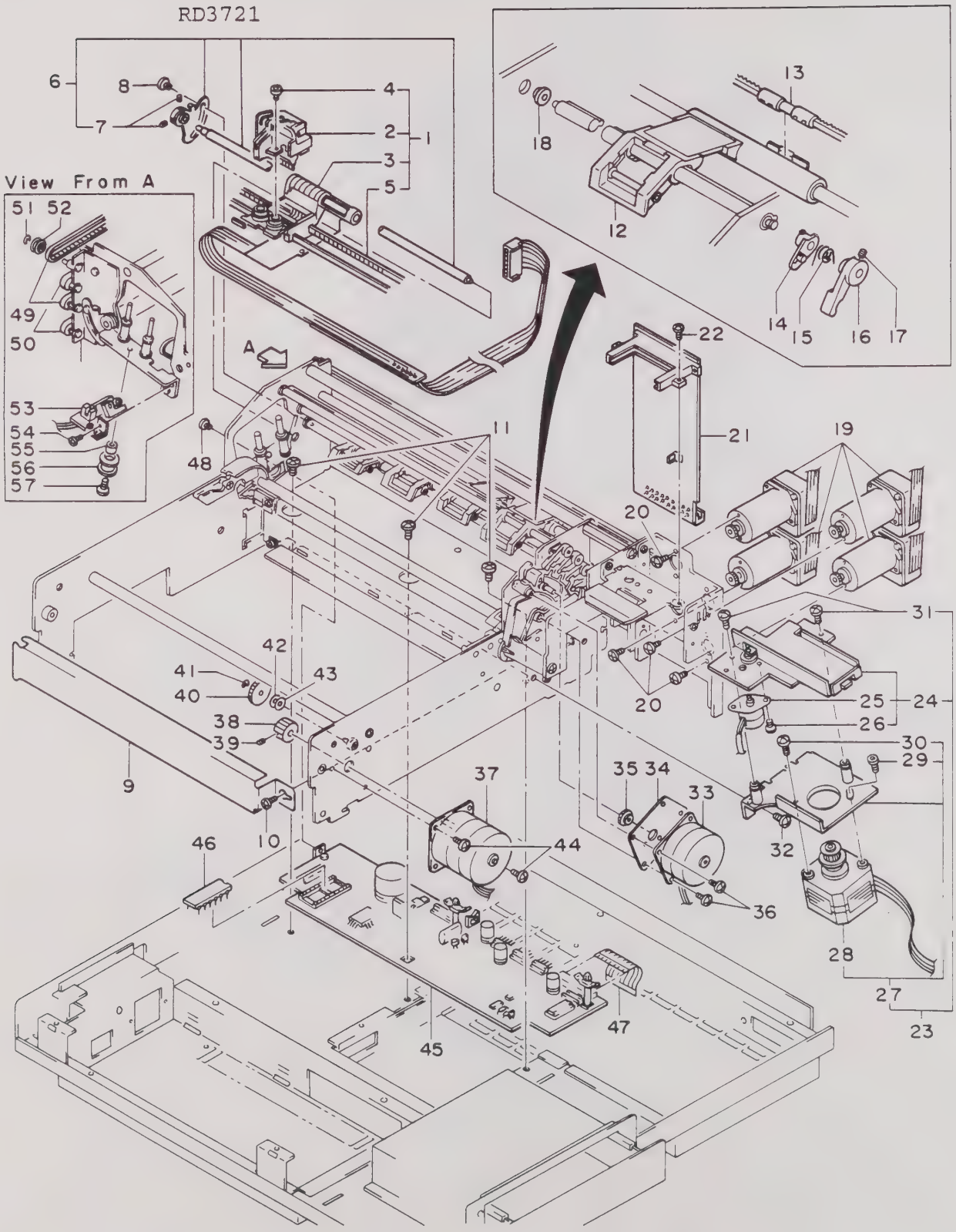
Item	Part No.	One pen model	Two pen model	Three pen model	Four pen model	Description
1	B9622QS	1	2	3	4	Input Module Assembly *1
	B9622QT	1	2	3	4	Input Module Assembly *2
	B9622QU	1	2	3	4	Input Module Assembly *3
	B9622QV	1	2	3	4	Input Module Assembly *4
	B9622QW	1	2	3	4	Input Module Assembly *5
	B9622QX	1	2	3	4	Input Module Assembly *6
2	B9586VA	1	1	1	1	Nameplate
3	B9586VB		1	1	1	Nameplate
4	B9586VC			1	1	Nameplate
5	B9586VD				1	Nameplate
6	Y9306LS	1	2	3	4	B.H. Screw, M3 x 6
7	B9622DK	1	1	1	1	Cover
8	B9622QJ	1	1	1	1	Remote Assembly *7
	B9622QK	1	1	1	1	Alarm Assembly *8
	B9622QL	1	1	1	1	Remote/Alarm Assembly *9
9	Y9305LK	1	1	1	1	B.H. Screw, M3 x 5 (with toothed lockwasher)
10	Y9304LS	1	1	1	1	B.H. Screw, M3 x 4
11	B9622ZR	1	1	1	1	Switch (for power supply)
12	B9622AU	1	1	1	1	Nameplate (for power supply identification)
13	—	1	1	1	1	Fuse Holder
14	A9134KF	1	1	1	1	Fuse (2A, timelag)
(15)	A9134KF	1	1	1	1	Fuse (2A, timelag) (accessory)

Note 1

Models	Input Types	Max Sensitivity	
RD3721/ RD3722	DCV, TC	10 mV. F. S.	*1
	DCV, TC, RTD	10 mV. F. S.	*2
	DCV, TC	1 mV. F. S.	*3
	DCV, TC, RTD	1 mV. F. S.	*4
	DCV, TC	0.1 mV. F. S.	*5
	DCV, TC, RTD	0.1 mV. F. S.	*6

Note 2

Models	Suffix Code (options)	
RD3721/ RD3722	/REM	*7
	/AK04	*8
	/AK04/REM	*9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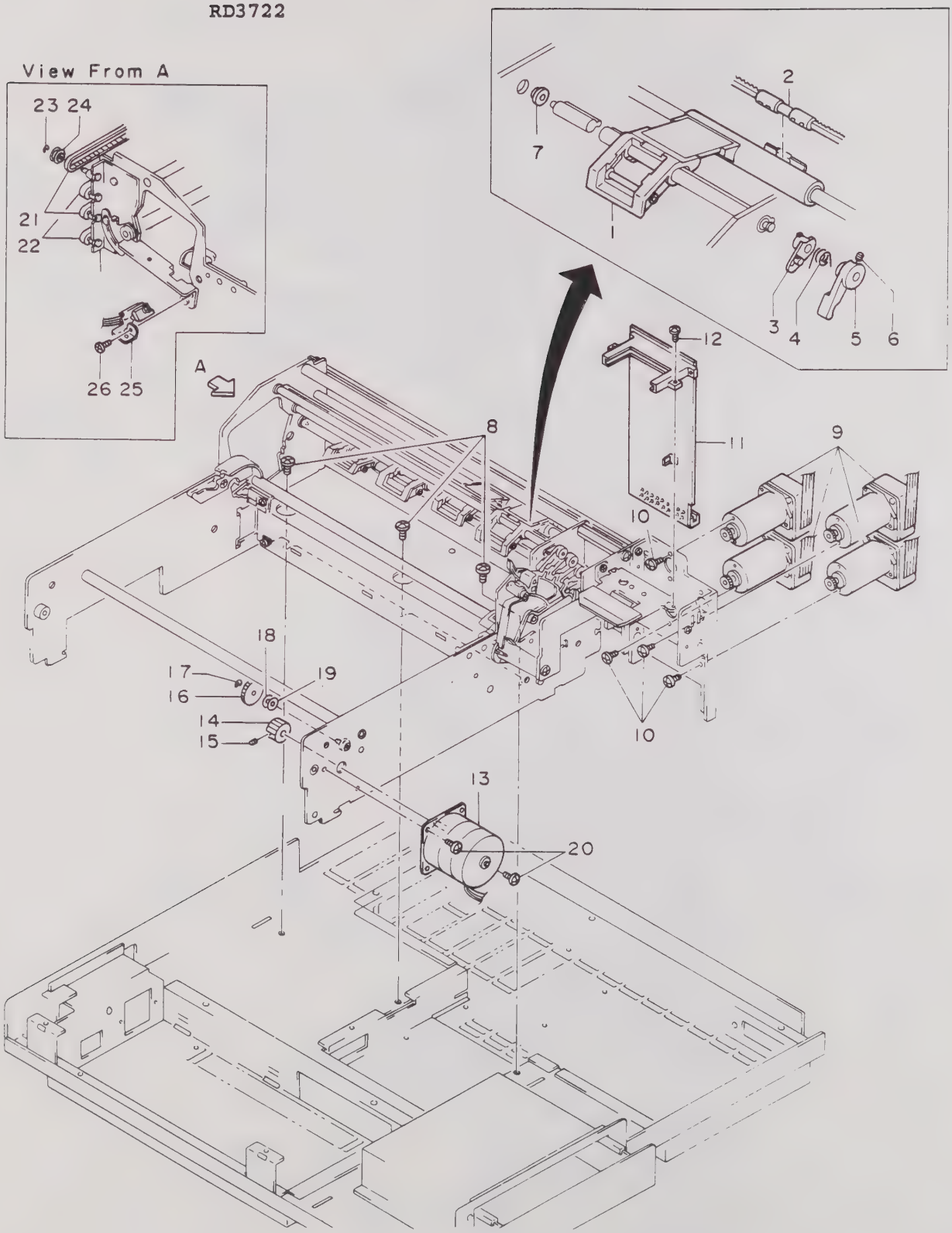
RD3721 only

Item	Part No.	One pen model	Two pen model	Three pen model	Four pen model	Description
1	B9622FL	1	1	1	1	Carriage Assembly
2	B9585QH	1	1	1	1	Head Assembly
3	B9622FM	1	1	1	1	Sub Printer Carriage Assembly
4	Y9306ZX	2	2	2	2	Hex. Soc. H. Cap Screw, M3 x 6
5	B9585QV	1	1	1	1	Belt
6	—	1	1	1	1	Shaft Assembly
7	Y9303SJ	2	2	2	2	Setscrew
8	Y9305LS	1	1	1	1	B.H. Screw, M3 x 5
9	—	1	1	1	1	FPC. Bracket
10	Y9305LS	1	1	1	1	B.H. Screw, M3 x 5
11	Y9408LS	3	3	3	3	B.H. Screw, M4 x 8
12	B9622FE	1	1	1	1	Carriage Assembly (for 1st-pen, red)
	B9622FF		1	1	1	Carriage Assembly (for 2nd-pen, green)
	B9622FG			1	1	Carriage Assembly (for 3rd-pen, blue)
	B9622FH				1	Carriage Assembly (for 4th-pen, brown)
13	B9585JL	1	2	3	4	Rod
14	B9585JS	1	2	3	4	Bushing
15	B9585JV	1	2	3	4	Spring
16	B9585JU	1	2	3	4	Lever
17	Y9304SJ	1	2	3	4	Setscrew
18	B9622FV	1	2	3	4	Bearing
19	B9585TA	1	2	3	4	Motor Assembly
20	B9590DS	2	4	6	8	Screw
21	B9622SQ	1	1	1	1	Memory Card Adapt Assembly
22	Y9306LS	2	2	2	2	B.H. Screw, M3 x 6
23	—	1	1	1	1	Drive Assembly
24	—	1	1	1	1	Ribbon Drive Assembly
25	B9573RL	1	1	1	1	Motor Assembly
26	Y9203JB	2	2	2	2	Pan H. Screw, M2 x 3
27	—	1	1	1	1	Carriage Drive Assembly
28	B9585RB	1	1	1	1	Motor Assembly
29	Y9306ZX	1	1	1	1	Hex. Soc. H. Cap Screw, M3 x 6
30	B9585RD	1	1	1	1	Screw
31	Y9405LB	2	2	2	2	B.H. Screw, M4 x 5
32	Y9405LS	2	2	2	2	B.H. Screw, M4 x 5
33	B9585GV	1	1	1	1	Motor Assembly
34	—	1	1	1	1	Plate
35	B9565JD	1	1	1	1	Gear
36	Y9304LS	2	2	2	2	B.H. Screw, M3 x 4
37	B9622HZ	1	1	1	1	Motor
38	B9585HY	1	1	1	1	Gear
39	Y9304SJ	1	1	1	1	Setscrew
40	B9622FR	1	1	1	1	Gear
41	Y9250ET	1	1	1	1	E-Ring
42	X9800BH	1	1	1	1	Washer
43	Y9400WP	1	1	1	1	Washer
44	Y9303JS	2	2	2	2	Pan H. Screw, M3 x 3
45	B9622SE	1	1	1	1	Printer Board Assembly
46	B9619UE	1	1	1	1	ROM Assembly
47	B9622DF	1	1	1	1	Cable (printer ↔ mother board)
48	Y9305LS	1	1	1	1	B.H. Screw, M3 x 5
49	B9585JJ	1	1	2	2	Belt
50	B9585JK		1	1	2	Belt
51	Y9150ET	1	2	3	4	E-Ring
52	B9585HK	1	2	3	4	Pulley
53	B9622FB	1	1	1	1	Sensor Bracket Assembly
54	Y9203HB	1	1	1	1	Pan H. Screw, M2.3 x 3
55	B9585RS	1	1	1	1	Collar
56	B9811DW	1	1	1	1	Bearing
57	Y9412LB	1	1	1	1	B.H. Screw, M4 x 12

(for chart drive)

RD3722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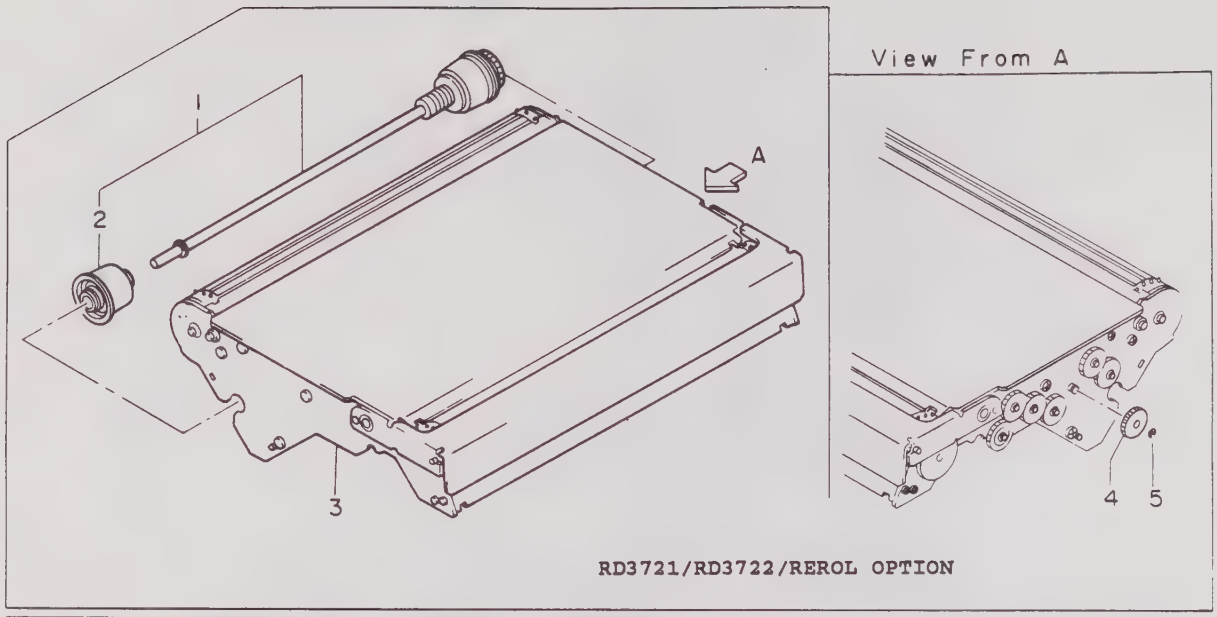
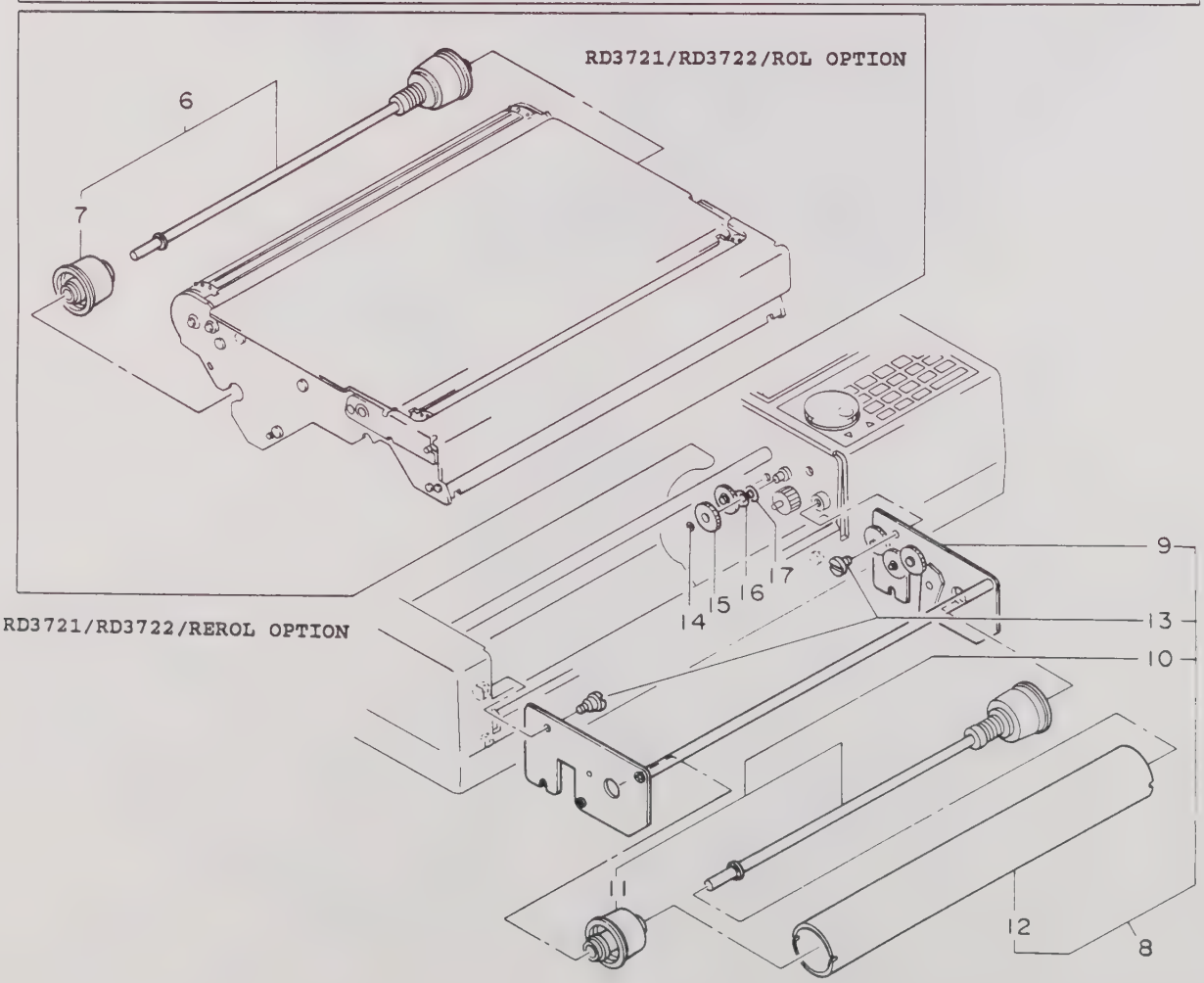
RD3722 only

Item	Part No.	One pen model	Two pen model	Three pen model	Four pen model	Description
1	B9622FE	1	1	1	1	Carriage Assembly (for 1st-pen, red)
	B9622FF		1	1	1	Carriage Assembly (for 2nd-pen, green)
	B9622FG			1	1	Carriage Assembly (for 3rd-pen, blue)
	B9622FH				1	Carriage Assembly (for 4th-pen, brown)
2	B9585JL	1	2	3	4	Rod
3	B9585JS	1	2	3	4	Bushing
4	B9585JV	1	2	3	4	Spring
5	B9585JU	1	2	3	4	Lever
6	Y9304SJ	1	2	3	4	Setscrew
7	B9622FV	1	2	3	4	Bearing
8	Y9408LS	3	3	3	3	B.H. Screw, M4 x 8
9	B9585TA	1	2	3	4	Motor Assembly
10	B9590DS	2	4	6	8	Screw
11	B9622SQ	1	1	1	1	Memory Card Adapt Assembly
12	Y9306LS	2	2	2	2	B.H. Screw, M3 x 6
13	B9622HZ	1	1	1	1	Motor (for chart drive)
14	B9585HY	1	1	1	1	Gear (for chart drive)
15	Y9304SJ	1	1	1	1	Setscrew (for chart drive)
16	B9622FR	1	1	1	1	Gear (for chart drive)
17	Y9250ET	1	1	1	1	E-Ring (for chart drive)
18	X9800BH	1	1	1	1	Washer (for chart drive)
19	Y9400WP	1	1	1	1	Washer (for chart drive)
20	Y9303JS	2	2	2	2	Pan H. Screw, M3 x 3 (for chart drive)
21	B9585JJ	1	1	1	1	Belt
22	B9585JK		1	1	2	Belt
23	Y9150ET	1	2	3	4	E-Ring
24	B9585HK	1	2	3	4	Pulley
25	B9622GK	1	1	1	1	Sensor Bracket Assembly
26	Y9203HB	1	1	1	1	Pan H. Screw, M2.3 x 3



RD3721/RD3722/REROL OPTION



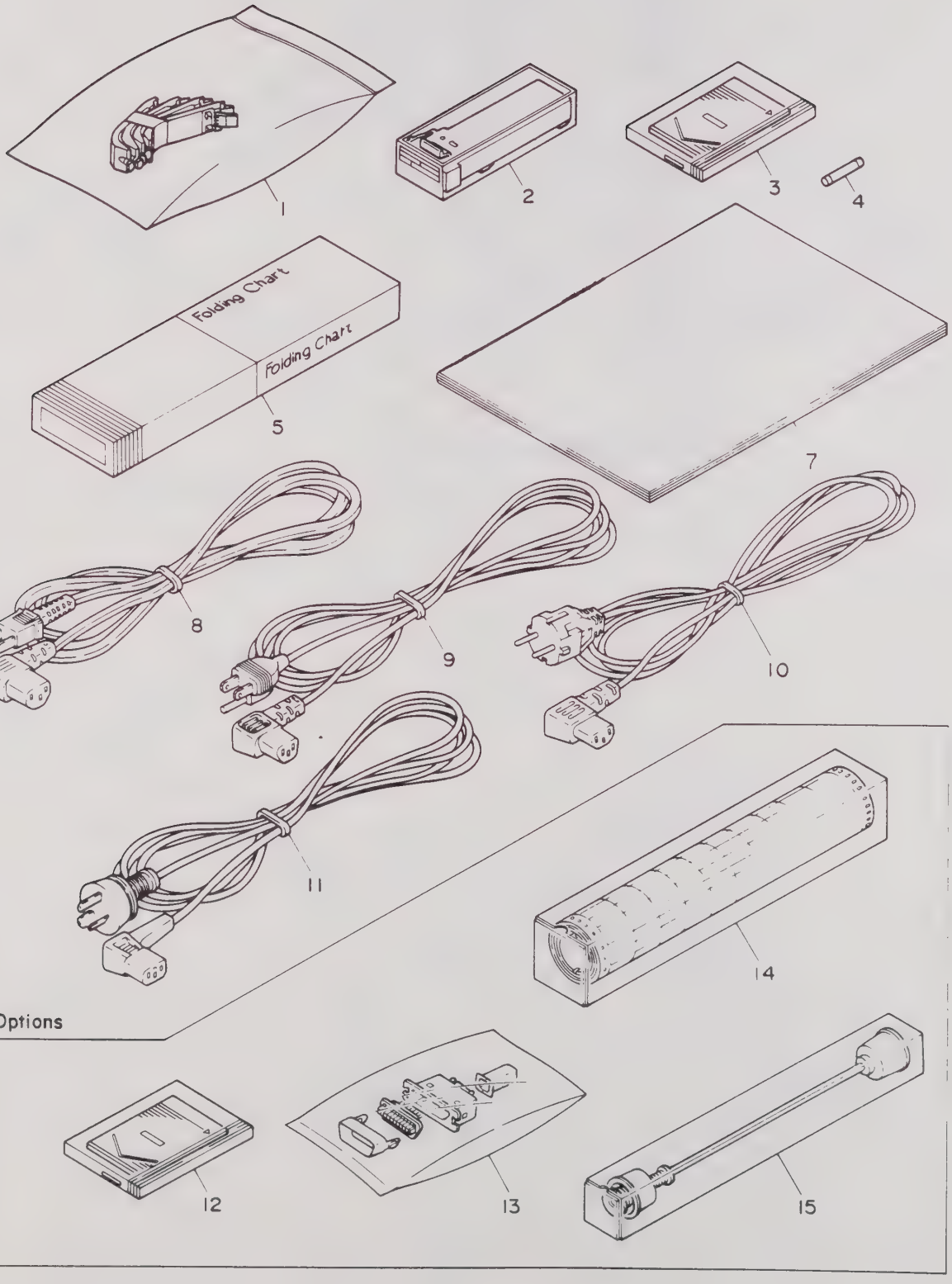
RD3721/RD3722/REROL OPTION

Item	Part No.	Qty	Description	
1	B9623AB	1	Chart Reroll Stock Shaft Assembly	*1
2	B9623AN	1	L-Flange Assembly	
3	B9622JC	1	Chart Cassette Assembly	
4	B9622FR	6	Gear	
5	Y9250ET	6	E-Ring	
6	B9623AA	1	Chart Stock Shaft Assembly	*2
7	B9623AN	1	L-Flange Assembly	
8	B9623CA	1	Chart Roll Assembly	*1
9	B9623CB	1	Frame Assembly	
10	B9623CQ	1	Chart Roll Shaft Assembly	
11	B9623DB	1	L-Flange Assembly	
12	B9622AG	1	Roller Pipe	
13	B9623DZ	2	Screw	
14	Y9250ET	1	E-Ring	
15	B9622FR	1	Gear	
16	B9622FZ	1	Idler Gear Assembly	
17	Y9400WP	1	Washer	

Note

*1: RD3721/RD3722/REROL OPTION

*2: RD3721/RD3722/ROL OPTION


1
2
3
4
Folding Chart
Folding Chart
5
7
8
9
10
11
14
Options
12
13
15

Item	Part No.	Model RD3721 – One pen model	RD3721 – Two pen model	RD3721 – Three pen model	RD3721 – Four pen model	RD3722 – One pen model	RD3722 – Two pen model	RD3722 – Three pen model	RD3722 – Four pen model	Description	
1	–	1				1				Disposable Felt-tip Pen Cartridge (1st pen)	•1 1 unit (1 pc. each/unit)
	–		1				1			Disposable Felt-tip Pen Cartridge (1st and 2nd pens)	
	–			1				1		Disposable Felt-tip Pen Cartridge (1st, 2nd and 3rd pens)	
	–				1				1	Disposable Felt-tip Pen Cartridge (1st, 2nd, 3rd and 4th pens)	
2	RD3720-RC	1	1	1	1					Ribbon Cassette	
3	–	1	1	1	1	1	1	1	1	Memory Card (setting data) (RD-MC8)	
4	A9134KF	1	1	1	1	1	1	1	1	Fuse (2A timelag) •2	
5	–	1	1	1	1	1	1	1	1	Z-Fold Chart •3	
7	–	1	1	1	1	1	1	1	1	Instruction Manual	
8	A9009WD	1	1	1	1	1	1	1	1	Power Supply Cord (other than below)	(select)
9	A9008WD	1	1	1	1	1	1	1	1	Power Supply Cord (UL standard)	
10	A9011WD	1	1	1	1	1	1	1	1	Power Supply Cord (VDE standard)	
11	A9026WD	1	1	1	1	1	1	1	1	Power Supply Cord (SAA standard)	
12	–	1	1	1	1	1	1	1	1	Memory Card (setting and measured data) (RD-MC256)	(option)
13	A9026KC	1	1	1	1	1	1	1	1	Connector (for -AK04 option)	
	A9026KC	1	1	1	1	1	1	1	1	Connector (for -REM option)	
14	–	1	1	1	1	1	1	1	1	Roll Chart •3	
15	B9623AA	1	1	1	1	1	1	1	1	Chart Stock Shaft Assembly	

Note

•2: Located in the fuse Holder, see pages 8 and 9 Item 15.

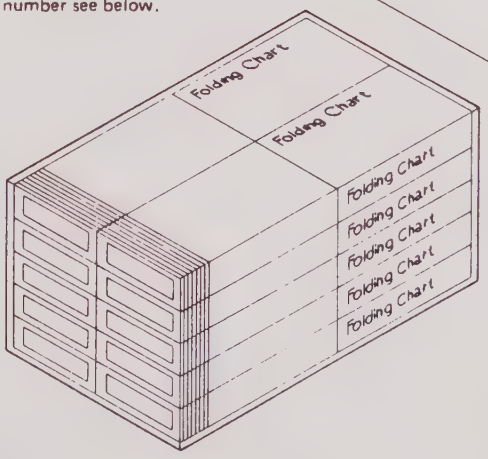
*3: When /ROL or /REROL is specified, roll chart paper is delivered instead of folding chart paper.

Spares

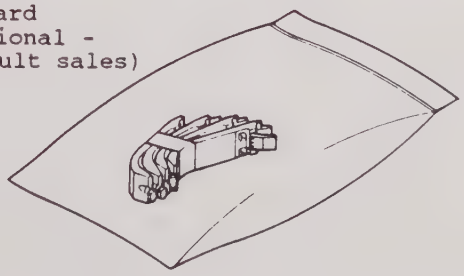
Note

Z-fold chart, Roll chart and pen package is supplied in packs — order part number see below.

Name		Spares Part No.	Order Qty	
Z-fold chart (270 mm x 20 m)		RD3720-ZFP	10 units (1 pc./unit)	•3
Roll chart (270 mm x 20 m)		RD3720-RP	(1 pc./unit)	
• Disposable felt-tip pen cartridge	1st channel (red)	RD3720-01	1 unit (3 pcs./unit)	•1
	2nd channel (green)	RD3720-02		
	3rd channel (blue)	RD3720-03		
	4th channel (brown)	RD3720-04		



Standard (pen speed of lower than approx. 800 mm/s) — Standard
High speed (pen speed of higher than approx. 800 mm/s)] (Optional -
Low speed (chart speed of lower than approx. 100 mm/h)] consult sales)



/MATH OPTION

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1. OUTLINE

1.1 General

This instruction manual describes "/MATH" functions included in the RD3721/RD3722 recorders. Read this section of the manual carefully when using these functions.

1.2 Computations Available

Computations available for the measured data are as follows:

- Arithmetic operation : Addition (+), subtraction (−), multiplication (×), and division (÷).
- SQR : Extracts square root ($\sqrt{\ }$).
- ABS : Calculates the absolute value.
- LOG : Calculates the common logarithm. ($y = \log_{10} x$)
- Exp : Calculates the exponential function. ($y = e^n$)

1.3 Computation Channel

- Refer to Chapter 4 "Display Panel Setting" of this manual for detailed computation channel setting instructions.
- Use the measurement channel as a computation channels, (1 to 4 channels when a 4-pen recorder is used). For example, if channel 1 is declared as a computation channel, measurements cannot be taken using channel 1.
- For computation channel data, an alarm can be set or the data can be recorded as the measured data.

1.4 Setpoint

① Computation Range : Up to $\pm 10^{\pm 38}$. If the computation value exceeds the above range, overflowing occurs.

② Display and printout ranges:

+ 22000 to + .00001
0
− .00001 to − 22000
[exceeding + 22000, positive (+) overflow
exceeding − 22000, negative (−) overflow]

③ Constant : A constant must be set prior to use

- Up to 10 (A to J) constants can be used.
- Constant ranges:

+9.9999E+29 to + 1.0000E+30
0
−1.0000E−30 to −9.9999E+29

④ Communication inputs: 4 communication inputs available (C1 to C4)

⑤ Computational expression : 18 characters maximum.

2. COMPUTATIONAL EXPRESSIONS

2.1 Addition, Subtraction, Multiplication, and Division

- Addition (+) ····· Expression: 1+2
  (Sum of channel 1 and channel 2 measured values).
- Subtraction (−) ····· Expression : 1−2
  (obtains difference between channel 1 and channel 2 measured values)
- Multiplication (*) ····· Expression : 1 * A
  (A is constant. Assuming that A is set to 2, then two times the channel 1 measured value is obtained.)
- Division (/) ····· Expression : 1 / A
  (A is constant. Assume that A is set to 1, then one half the measured value on channel 1 is obtained.)

2.2 Square Root, Absolute Value, Common Logarithm and Exponential

- Square root ($\sqrt{\ }$) ····· Expression : SQR (1)
  Channel 1 measured value square root extraction
- Absolute value ····· Expression : ABS (1)
  (Calculates the absolute value of the channel 1 measured value.)
- Common logarithm ····· Expression : LOG (1)
  (Calculates channel 1 measured value logarithms)
- Exponential ····· Expression : EXP (1)
  (Calculates channel 1 measured value exponentials)

2.3 Computation Channels and Constants

- Measurement computation results (measurement channel is used) ··· 1 to 4
- Constants ····· A to J (10)
- Communication inputs ····· C1 to C4
  (only when the communication option is installed)
  The value entered digitally can be used through communication buses (GP-IB, RS-232C).
- In a computational expression, when the measurement computation results are used, the computation channel with the smaller number than that of the channel to which the computational expression is set must be used (not affected on the measured results).

3. LIMITATIONS AND ADDITIONAL INFORMATION

3.1 Numeric Data that can be used in an Expression

- Computation Channels ..... (1 to 4)
  - * If an attempt is made to use the measured value of a channel which is in the OFF MODE, an error occurs in the result.
  - * When the computation result is used in the arithmetic expression, if a larger computational channel number is used, an error occurs. If a larger channel number is for measurement channel, it can be used for computational expression.
  - * Measurement channels (except its own channel) can be used in computational expression.

Computation Channel	Computation channels that can be used in computation expressions	Measurement channels that can be used in computational expressions.
1	None	2, 3 and 4
2	1	1, 3 and 4
3	1, 2	1, 2 and 4
4	1 to 3	1 to 3

- Constants ..... (A to J)
- Communication inputs ..... (C1 to C4)
  (When the communication option is installed)

3.2 Error Handling

While computations are being executed and if a computational error occurs, + OVER (01 – OVER if specified) is displayed.
Place the recorder in SET UP mode and set MATH error UP (+ OVER) or DOWN (– OVER). The initial setting is UP.
[Errors occur if any of the following conditions is satisfied]

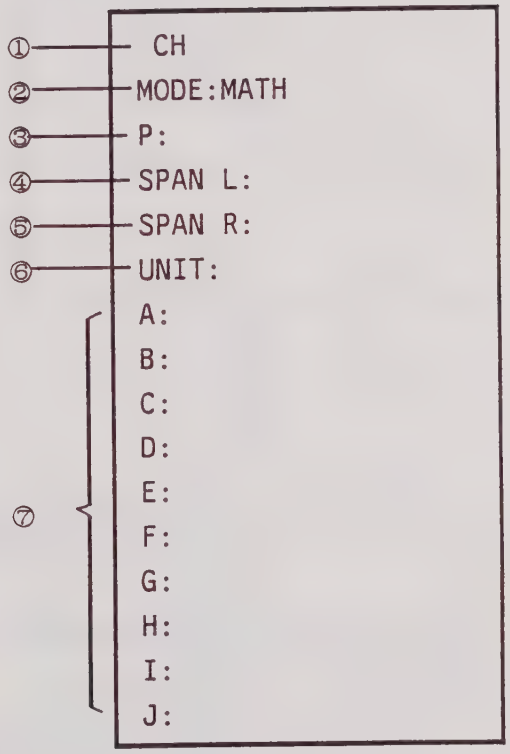
- If X/0, ($\sqrt{-X}$), LOG(–X) are set
- If any channel whose MODE setting is OFF exists in an expression.
- If computation range is greater than + $10^{\pm 38}$ or if it is less than – $10^{\pm 38}$ (however, 0 at UNDER FLOW)
- If the computation results, obtained from the channel with a greater number than the channel which is set, is used with the computational expression.
- For the model without a COM (communication) card (RS - 232C or GP -IB) card, communication input values C1 to C4 are used in the computational expression.

4. SETTING ON THE DISPLAY PANEL

Set computation between channels.

4.1 Setting Items

① Channel to execute computation
② Mode
③ Computational expression
④ Span left
⑤ Span right
⑥ Unit
⑦ Constants (A to J) 10



4.2 Sequential Setting

When power is turned on, the recorder performs a self-test. Upon completion of the self-test, proceed as follows.

[Key Operation] **[Setting Panel]** **[Description]**

```
1CH

MODE:VOLT
RANGE:200V
SPAN L:   0.00V
SPAN R:200.00V
FILTER:OFF

  1CH  2CH  3CH  4CH
```

Press SHIFT key then RANGE key to display the setting panel. Channel 1 setting panel is shown.

Specify the channel to execute computation setting (here, channel 4 is set).

```
4CH
MODE:OFF




⇩OFF VOLT   TC  RTD
⇩DELT SCAL COPY  COM
⇩MATH
```

When the channel is set, the cursor moves to MODE. Press NEXT key twice then press F1 key (MATH) to display MATH (computation) setting panel.

[* Function key contents vary according to the recorder type.]

Computational Expression

```
4CH
MODE:MATH
P:
SPAN L:   0.00V
SPAN R:200.00V
UNIT:V
A:1.0000
B:1.0000
C:1.0000
D:1.0000
E:1.0000
F:1.0000
G:1.0000
H:1.0000
I:1.0000
J:1.0000
```

Enter computational expression to be executed on the designated channel 4. Number of input characters is up to 18.

When data entry is complete, press ▽ key to proceed to the next step.

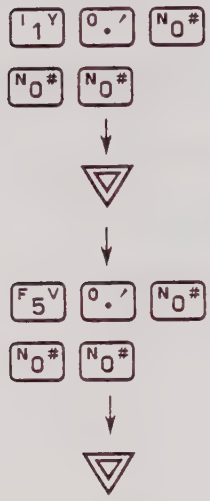
(See chapter 2 computational expression.)

(Example) P:1 + 2

(Example) Set the sum of channel 1 and channel 2 computational expression = 1 + 2

Key entry sequence : [1 1Y] [D +T] [J 2Z]

[Key Operation]



[Setting Panel]

```
4CH
MODE:MATH
P:1+2
SPAN L:1.000V
SPAN R:5.000V
UNIT:V
A:1.0000
B:1.0000
C:1.0000
D:1.0000
E:1.0000
F:1.0000
G:1.0000
H:1.0000
I:1.0000
J:1.0000
     ←     →   del
```

[Description]

Enter required span left value via the program key pad.

Then press ▽ key to proceed to the span right value. Proceed as above.

Span range : −22,000to+22,000
Effective number of digits : 5

* If the decimal point positions of the span left and span right values differ, adjust the number of decimal points to coincide with the smallest value.

Entry of

```
L:0.01
R:1.0
```

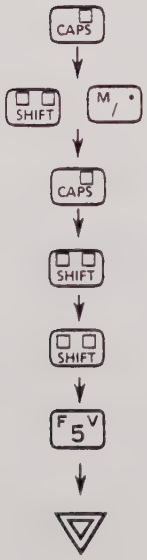
results

```
L:0.0
R:1.0
```

So, to enable the value to two places of decimals

enter

```
L:0.01
R:1.00
```



```
4CH
MODE:MATH
P:1+2
SPAN L:1.000mV
SPAN R:5.000mV
UNIT:mV
A:1.0000
B:1.0000
C:1.0000
D:1.0000
E:1.0000
F:1.0000
G:1.0000
H:1.0000
I:1.0000
J:1.0000
     ←     →     del
   Ω    μ    %    &
```

Note that for the MATH, the output waveform may depend upon the number of decimal points.
As the decimal point increases, the resolution of the output waveform also increases.
Set the span left and span right UNIT. Up to 6 characters can be entered (enter in mV)
[Ω, % can be entered using function keys.]

[Key Operation]

Setting Numeric Value

press ▽ key to more down

[Setting Panel]

```
4CH
MODE:MATH
P:1+2
SPAN L:1.000mV
SPAN R:5.000mV
UNIT:mV
A:1.0000
B:1.0000
C:1.0000
D:1.0000
E:1.0000
F:1.0000
G:1.0000
H:1.0000
I:1.0000
J:1.0000
```

[Description]

Set constants
When MATH is utilized, constants cannot be used unless the numeric values, to be used as constants, are substituted with figures A to J.

- Up to 18 characters can be entered.
- Effective number of digits is 5 and excess digits are discarded.
- Constant ranges

{ +9.9999E+29 ~ +1.0000E−30
  0
  −1.0000E−30 ~ −9.9999+29

NOTE

The constants A to J that can be set in each MATH function are common to all channels.

The constants set in channel 3 MATH can be handled as being identical to those constants in channel 4 MATH.

If any constant in channel 4 is changed, the corresponding constant in channel 3 is also changed.

RANGE	1	2	3	4
MATH	Computational expression	Computational expression	Computational expression	Computational expression
Constant	Constants A to J			

5. INSTRUCTIONS

- The effective number of digits for each setting is limited and excess numbers are not permitted.
- The following inputs are permissable in computational expressions.

(Example) 1 + 2

(1 + 2) * A

(1 + 2 + 3)/B

1*C + 2/D

/AK04 OPTION

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1. GENERAL

1.1 General

The /AK04 built-in alarm is an optional function for the RD3721/RD3722 recorders.

High, low, delta high and delta low limit two level per channel alarms are standard functions, making two level alarm detection, for example high and high-high limits, possible.

Up to four outputs can be accepted using this optional function.

In addition,FAIL and CHART END outputs are also provided for in this option.

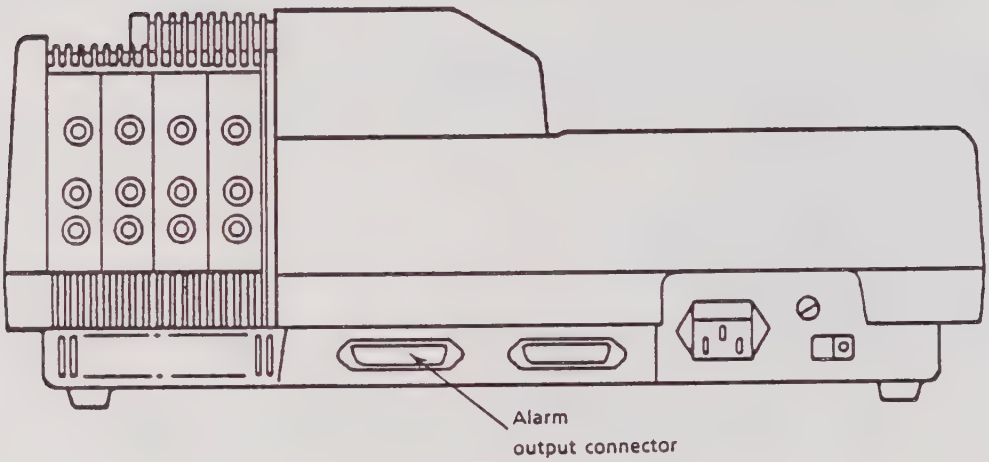
1.2 Specifications

Number of levels: Two levels/channel
Type: High, Low, Delta High and Delta Low
Number of outputs: Four built-in points
Contact capacity: 24V AC/DC, 1A
Others: Includes FAIL and CHART END outputs
Accessories:
Alarm output connector (36 pins); AMPHENOL 57-30360, part number A 9026 KC

2. OPERATION

2.1 Wiring

(1) Figure 2.1 shows the output connector layout.



RD3721/RD3722 recorder

Figure 2.1 Output Connector layout.

(2) Connector pin numbers for alarm outputs, FAIL and CHART END in each channel are shown in table 2.1

Table 2.1 Alarm Output Connector

Pin No.	Contents	Pin No.	Contents
1		19	
2	NO ⎫	20	NO ⎫
3	C ⎬ Relay number 1	21	C ⎬ CHART END
4	NC ⎭	22	NC ⎭
5		23	
6	NO ⎫	24	NO ⎫
7	C ⎬ Relay number 2	25	C ⎬ FAIL
8	NC ⎭	26	NC ⎭
9		27	
10	NO ⎫	28	
11	C ⎬ Relay number 3	29	
12	NC ⎭	30	
13		31	
14	NO ⎫	32	
15	C ⎬ Relay number 4	33	
16	NC ⎭	34	
17		35	
18		36	

2.2 Setting

Setting Item

(1) CH: Channel number
(2) L1 or L2: level 1 or level 2
(3) MODE: H (high limit) or L (low limit)
(4) VAL: alarm set value
(5) RLY: relay number (1 to 4)

Restrictions

The alarm setting is automatically switched OFF when the corresponding channel RANGE is altered. Therefore, set the alarm after setting the RANGE.

Setting Example

(1) CH: 4
(2) L1 or L2: L1
(3) MODE: H
(4) VAL: 1.000 V
(5) RLY: 1

[Key Operation]	[Setting Panel]	[Description]
AUX F1	AUX ⇩ ALM TAG RCD MSG ⇩ CLK	When AUX key is pressed, AUX mode is set and the menu is displayed at the bottom of the panel. Press F1 key to obtain the alarm (ALM) setting panel.
F4	4CH(-5.500~5.500) L1 MODE:OFF L2 MODE:OFF 1CH 2CH 3CH 4CH	Press F4 key to select 4CH. Range where alarm can be set is displayed within ( ) after the CH number.
F1	4CH(-5.500~5.500) L1 MODE:OFF L2 MODE:OFF H L OFF	Press F1 key to set alarm mode of L1 (level 1) to H.
1 Y 0 . , NO # NO # NO # ▽	4CH(-5.500~5.500) L1 MODE:H VAL:0.000V RLY:OFF L2 MODE:OFF ← → del	Set alarm high limit value to 1.000 V with the ALPHANUMERIC key. Upon completion, press the cursor key.

[Key Operation]	[Setting Panel]	[Description]
	4CH(-5.500~5.500) L1 MODE:H VAL:1.000V RLY:OFF L2 MODE:OFF ⇩ OFF 1 2 3	Press F2 key to select output relay number (1).
F2	⇩ 4	
	4CH(-5.500~5.500) L1 MODE:H VAL:1.000V RLY:1 L2 MODE:OFF	L2 (level 2) should remain OFF. When ENTRY key is pressed once the alarm setting is set. When setting is completed, press ENTRY key.
ENTRY		
ENTRY		

Notes :

1. Alarm detection is executed every second. Therefore, the maximum alarm delay period is one second.
2. Alarm ON/OFF may occur when the measured value fluctuates beyond and below the alarm set point value. Alarm hysteresis must be set to avoid this from occurring. For details, refer to the beginning part of this manual (Section 6.4.14, SET UP Mode).

/REM OPTION

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1. GENERAL

1.1 Outline

Remote control (/REM) is an optional function for the RD3721/RD3722 recorders.

This optional function enables chart start/stop, chart speed control, chart speed change, pen up/down, RECORD ON/OFF, message and manual printout to be executed via a remote control signal.

(Only RD3721 has pen up/down, message print, and manual print functions.)

When 256k IC Memory Card (RD-MC256) is added, an external signal can be input.

1.2 Specifications

Chart start / stop :

Function : Chart feed start and stop
Signal level : Start with L (SHORT) and stop with H (OPEN)
Input signal : TTL, Open collector, contact (the same applies to the following functions).

Chart speed change :

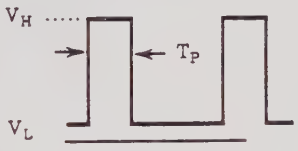
Function : Speed 1 and 2 can be transferred.
Signal level : Speed 2 with L (SHORT), Speed 1 with H (OPEN)

Manual print (only for RD3721):

Function : Prints time and measured data
Signal level : Manual print with L (SHORT)

Chart speed control :

Function : Chart speed is remote controlled.

Waveform,	Sine, Triangular, Rectangular Waves	Pulse Train
Signal level	4v<Vp<24V	 $+4v<V_H<+24V$ $-24V<V_L<+0.5V$ $T_P>300\mu s$
Max. signal source impedance	600Ω	50Ω
Chart speed	0.15 fcm / min (f = frequency)	
Max. frequency	800 Hz	800 pps

Message printout (only for RD3721):

Function : Time and message (up to 70 characters, 4 points)
Signal level : Using L (SHORT) prints a message

Pen lift (only for RD3721):

Function : All pens are lifted or lowered at the same time.
Signal level : All pens are lowered with L (SHORT) and lifted with H (OPEN).

Record ON / OFF :

Function : Transferred between RECORD ON (measurement and recording) and OFF (measurement)
Signal level : OFF with L (SHORT), ON with H (OPEN)

External trigger :

Function : Starts writing memory function (option)
Signal level : Starts writing with L (SHORT)

Chart Reroll Start / Stop

Function : Chart Reroll starts and stop when / Reroll is added.
Signal level : Starts with L (SHORT) and stop with H (OPEN)

Accessories : Connector (50 pins)
AMPHENOL 57-30360, parts number A 9026 KC

2. OPERATION

2.1 Remote Function Setting

When using this function, the following must be initially set in the SET UP mode.

2.1.1 Setting Item and Function

Setting Item	Function	Description
REMOTE CTR	ON/OFF setting.	Always set ON when using this function.
CHART SPD 2	ON/OFF setting.	Second speed ON/OFF used when chart speed is altered.
CHART CLOCK	INT/EXT setting.	Settable whether chart is fed by internal (INT) signal or by external (EXT) signal.

Note: Even when REMOTE CTRL is set ON, setting from the front panel is possible.

2.1.2 Setting

Setting Example

(1) REMOTE CTRL :ON
(2) CHART SPD 2 :ON
(3) CHART CLOCK :EXT

Setting SET UP Mode

When the power of the unit is turned OFF, switch ON the SET UP switch, located on the rear panel, and then turn ON the power, while depressing the ENTRY key.

[Key operation]	[Setting panel]	[Description]
F4	SET UP ↓ UNIT PRN RCD RMT ↓ COM RJC OTHR	Press F4 key to set REMOTE setting mode.
F1	REMOTE CTRL : OFF ON OFF	Press F1 key to set REMOTE function ON.
F1	REMOTE CTRL : ON CHART SPD2 : ON CHART CLOCK :INT ON OFF	Press F1 key for second chart speed.

[Key operation]	[Setting panel]	[Description]
F2	REMOTE CTRL : ON CHART SPD2 : ON CHART CLOCK :INT INT EXT	Press F2 key to set chart speed to external input (EXT).
ENTRY ENTRY	REMOTE CTRL : ON CHART SPD2 : ON CHART CLOCK : EXT	Press ENTRY key when the above is completed. SET UP menu is displayed when the key is depressed once, normal start-up status is displayed when the key is depressed a second time. Setting is completed.

2.2 Usage

2.2.1 Connector Pin Arrangement

Remote control connectors (36 pins) are located on the rear panel of the unit.
The following shows each functions connector pin arrangement.

Pin No	Function	Pin No	Function
1	Message 1	19	COM
2	Message 2	20	COM
3	Message 3	21	COM
4	Message 4	22	COM
5	RECORD ON/OFF 1 Pen	23	COM
6	RECORD ON/OFF 2 Pen	24	COM
7	RECORD ON/OFF 3 Pen	25	COM
8	RECORD ON/OFF 4 Pen	26	COM
9	NC	27	COM
10	NC	28	COM
11	Pen up/down	29	COM
12	Chart start/stop	30	COM
13	Chart speed change	31	COM
14	Manual print	32	COM
15	Chart Reroll start/stop	33	COM
16	External trigger	34	COM
17	Chart speed control	35	COM
18	Remote function ON/OFF	36	COM

CAUTION

Function ON / OFF contact, excepting chart speed control and external triggering, are executed every second. Therefore, when ON / OFF contacts are repeated for short periods of time, change may not be detected.

2.2.2 Remote Function ON / OFF

(1) Function

To use / REM options, turn ON remote signal (see table below).

(2) Connection

Input Signal	ON	OFF	Connection
contact signal	short - circuited	open	Pin No. 18 and any pin between No. 19 to 36.
TTL signal open collector	L level	H level	

2.2.3 Chart Start / Stop

(1) Function

Starts / stops chart feeding.

(2) Connection

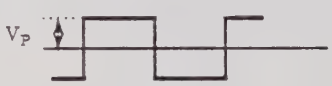
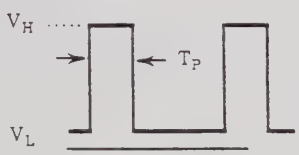
Input Signal	Start	Stop	Connection
contact signal	short - circuited	open	Pin No. 12 and any pin between No. 19 to 36.
TTL signal open collector	L level	H level	

2.2.4 Chart Speed Control

(1) Function

Chart feed speed is controlled using remote signals.

Input specifications are as follows.

Waveform,	Sine, Triangular, Rectangular Waves	Pulse Train
Signal level	 4v < Vp < 24V	 $+4v < V_H < +24V$ $-24V < V_L < +0.5V$ $T_P > 300\mu s$
Max. signal source impedance	600Ω	50Ω
Chart speed	0.15 fcm / min (f = frequency)	
Max. frequency	800 Hz	800 pps

(2) Connection Input above signals into Pin No. 17 and any pin between No. 19 to 36.

2.2.5 Chart Speed Control

(1) Function

Transfers chart speed 1 and 2.

In this case, CHART SPD2 must be ON in SET UP mode and speed 2 must be in the chart speed setting.

(2) Connection

Input Signal	Speed 2	Speed 1	Connection
contact signal	short-circuited	open	Pin No. 13 and any pin between No. 19 to 36.
TTL signal open collector	L level	H level	

2.2.6 Pen Up/Down (Only for RD3721)

(1) Function

All pens are lifted or lowered together.

When an individual pen is to be lifted/lowered, connect the control signal to RECORD ON/OFF (Section 2.2.7).

(2) Connection

Input Signal	Down	Up	Connection
contact signal	short-circuited	open	Pin No. 11 and any pin between No. 19 to 36.
TTL signal open collector	L level	H level	

2.2.7 RECORD ON/OFF

(1) Function

Record ON/OFF for each channel selectable.

Measurement and display continues in the OFF mode. The pen shifts to the right and is lifted automatically.

(2) Connection

Input Signal	OFF	ON	Connection
contact signal	short-circuited	open	One pin between No. 5 to 8 and one between No. 19 to 36
TTL signal open collector	L level	H level	

2.2.8 Message Printout (Only for RD3721)

(1) Function

Prints out any one of four (4) messages that are registered at any time.

(2) Connection

Input Signal	ON	Connection
contact signal	short-circuited	One pin between No. 1 to 4 and one between No. 19 to 36
TTL signal open collector	L level	

2.2.9 Manual Print (Only for RD3721)

(1) Function

Data measured on all channels are printed at the time of their registration.

(2) Connection

Input Signal	ON	Connection
contact signal	short-circuited	Pin No. 14 and any one between pin No. 36 to 50
TTL signal open collector	L level	

2.2.10 Remote Trigger (when IC Memory Card RD-MC256 is used)

(1) Function

Writing start (START) signal is triggered when the optional 256KB IC memory card (RD-MC256) is used.

(2) Connection

Input Signal	Start	Connection
contact signal	short-circuited	Pin No. 16 and any one between pin No. 19 to 36
TTL signal open collector	L level	

Notes:

1. Writing cannot be stopped while in progress.
2. The remote trigger monitors data once every sampling period.

2.2.11 Chart Reroll Start / Stop

(1) Function

start / stop chart reroll.

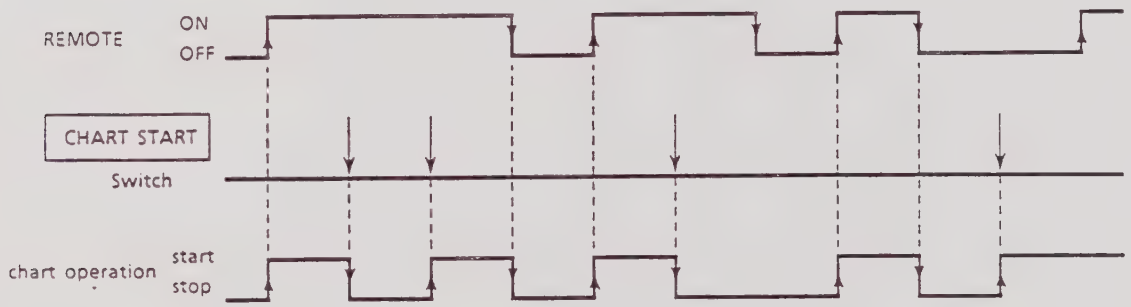
(2) Connection

Input Signal	Start	Stop	Connection
contact signal	short-circuited	Open	Pin No. 15 and any pin between No. 19 to 36
TTL signal open collector	L level	H level	

2.3 Contact Action

2.3.1 Contact Actions for Chart Start/Stop, Pen UP/Down, and RECORD ON/OFF

For example, when chart start/stop contact changes OFF position to ON position, chart start is put into operation. Chart start/stop can also be executed by a remote contact signal. While the chart start is in operation, if the CHART START is pressed, chart feeding can be stopped even though the chart start contact remains closed. The panel operation has priority over the contact status. To restart the chart with a remote signal, turn OFF and then ON the remote contact. While the chart feeding is stopped, even though a remote contact changes to chart stop status, operation is not changed. While the chart is feeding, even though a remote contact changes to the chart start status, operation is no longer changed.



[When the Power Turns ON]

When the power turns ON with the contact ON (closed), the recorder is in closed contact operation. IF the power is turned ON with the contact OFF (open), the recorder is in no longer operation.

(When the power turns ON, the recorder assumes that the contact starts in the OFF (open) position).

CAUTION

(1) With the chart start/stop contact in ON (closed) position, when the chart feeding is stopped by operation the front panel, and the power is turned OFF and ON, the chart is in start status.

(2) With the chart start/stop contact in OFF (open) position, when the chart feeding is started, and the power turns OFF and ON, the recorder is in chart start status when a battery is installed.

2.3.2 Chart Speed Change and Control

(1) Chart Speed Change

Contact startup changes chart speed.

(2) Chart Speed Contorol

When the remote input contact is OFF (open), the chart speed is automatically changed from EXT to INT, allowing you to set the chart speed locally.

2.3.3 Remote Trigger (TRIG ALARM, TRIG CHART, and TRIG RMT)

A remote trigger signal is monitored every sample period (at 5 - second intervals when the memory card sample period is set to 0.2 Hz). During this period, if a remote contact charges from OFF to ON to OFF position, it cannot be recognized as a trigger signal.

2.3.4 Other Contact Input Signals

When the contact changes from OFF (open) to ON (closed) position, the functions shown below will work.

(1) Message print
(2) Manual print
(3) Remote trigger
(4) Chart Reroll

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